



## The UK's leading manufacturer of physical security products

## **Retail** Price List





### WHAT IS CE MARKING?

The letters "CE" are the abbreviation of French phrase "Conformité Européene" which literally means "European Conformity."

- 1. CE Marking on a product is a manufacturers and installers declaration that the product complies with the essential requirements of the relevant European health, safety and environmental protection legislations. Product Directives contain the "essential requirements" and/or "performance levels" and "Harmonised Standards" to which the products must conform. Harmonised Standards are the technical specifications (European Standards or Harmonisation Documents) which are established by several European standards agencies (CEN, CENELEC, etc). CEN stands for European Committee for Standardisation. CENELEC stands for European Committee for Electrotechnical Standardisation.
- 2. CE Marking on a product indicates to governmental officials that the product may be legally placed on the market in their country.
- 3. CE Marking on a product permits the withdrawal of the nonconforming products by customs and enforcement/vigilance authorities.

### WHAT IS THE MACHINERY DIRECTIVE?

## The Machinery Directive (current)

The Supply of Machinery (Safety) Regulations 1992, implements the European Machinery Directive and contains detailed requirements for manufacturing and installing safe new machinery.'

- CE marking for electrically operated roller shutters was introduced with effect from 1st January 1995, under the Machinery Directive.
- From the 1st January 1997 all electrically operated roller shutters had to be CE marked.
- The Machinery Directive is risk assessment led. There are no product specific requirements.

## Manufacturers (SWS UK) obligations are to:

- Prepare a risk assessment for all electrically operated products.
- Maintain a technical file for each electrically operated product.
- Provide installers with a Declaration of Incorporation to the Machinery Directive for each standard electrically operated product.
- Issue comprehensive fitting instructions.
- Issue operating and maintenance instructions.

### Installers obligations are to:

- Install each electrically operated product as per the manufacturer's fitting instructions.
- Allocate each product with a unique reference number. Attach a CE label to the product.
- Provide end-users with a Declaration of Conformity to the Machinery Directive and retain a 2nd file copy.
- Provide customers with operating and maintenance instructions.

### WHAT IS CPR?

## **CPR – Construction Product Regulations**

The CPR builds upon the CPD and aims to break down technical barriers to trade in construction products within the European Economic Area (EEA). To achieve this, the CPR provides for four main elements:

- A system of harmonised technical specifications.
- An agreed system of conformity assessment for each product family.
- A framework of notified bodies.
- CE marking of products.

The CPR harmonises the methods of assessment and test, the means of declaration of product performance and the system of conformity assessment of construction products, but NOT national building regulations. The choice of required values for the particular intended use is left to the regulators and public/private sector procurers at the national level. However, such required values must be expressed in a consistent manner (technical language) as used in the harmonised technical specifications.

The full legislation relating to manufacturers, importers and distributors came into force on 1 July 2013, when the CPD was replaced.

### SWS UK'S AND CUSTOMER'S OBLIGATIONS TO CPR

## Manufacturers (SWS UK) obligations are to:

- Fulfil all requirements of the main product standard (BSEN 13241-1 Industrial, commercial and garage doors and gates – product standard part 1 – products without fire resistance or smoke control characteristics).
- Fulfil all requirements in supporting standards.
- Have safety functions and environmental characteristics tested by a UKAS accredited body.
- Have a fully documented, externally audited Factory Production Control system (FPC). SWS UK is registered to ISO 9001:2015
- Provide installers with a Declaration of Performance to the CPR.
- Issue comprehensive fitting, repairing and dismantling
- Issue a log book which is to remain with the product.
- Attach a CE label under the CPR to the manufactured product.

## Installers obligations are to:

Retain a copy of the Manufacturers Declaration of Performance to the CPR and the Manufacturers Declaration of Incorporation to the Machinery Directive.

### **SPECIALS**

All SWS products that are manufactured within the sizes and specifications listed in this price list are fully compliant to the essential requirements of the new product standard.

To manufacture a product outside of the specifications listed within this price list will require evaluation, possibly internal and external testing and a dedicated risk assessment and installation by SWS UK. This process will have associated costs and time implications regardless of whether we are able to supply the product or not.

### **DOOR OR WINDOW**

BSEN 13241-1 and its supporting standards, under the CPR, only apply to products installed over doorways. Products over windows have different product standards but they must still be compliant under the Machinery Directive if electric operation.

A doorway is any opening designed to give safe access to persons or vehicles in industrial, commercial or residential premises.

It is SWS UK's decision to classify all servery and cabinet applications as doorways.

To comply with the standard all doorway shutters require an anti-fall back device when the maximum out-of-balance static force exceeds 200 newtons tafter a single suspension component failure. The doorway shutters affected by this will be indicated on the pricing tables which follow in this price list.

The anti-fall back device supplied will depend on the product type and operation. Spring loaded shutters requiring an anti-fall back device will be supplied with two springs to satisfy the standard.

Please note this will now mean that there are some widths of shutters which can no longer be manufactured if the shutter is required for a doorway. When applicable this will be clearly indicated on the price tables. Electrically operated shutters requiring an anti-fall back device will be supplied with either an anti-drop brake or a spring. The price table will indicate which antifall back device will be installed.

## **OPPORTUNITIES & BENEFITS OF CE MARKING**

By following some simple steps you will be minimising the risk of injury to installers and users of roller shutters while meeting your legal obligations.

Importantly, under the Health & Safety at Work Act 1974, landlords and owners of domestic, commercial and industrial premises are under a legal obligation to ensure that new and existing shutters are maintained to the appropriate standard. In the event of an accident, investigators will ask your customer's Health and Safety representative to provide them with evidence of a proper risk assessment, correct installation, maintenance schedule and availability of operating instructions.

† The newton is the SI unit of force. One newton is the force required to give a mass of 1 kilogram an acceleration of 1 metre per second.

"Doorway Shutters, garage doors and gates must comply with the Machinery Directive and the Construction Product Regulation. Using products from 'SWS UK' that are properly CE marked demonstrates compliance."

"You are breaking the law if you accept, an electrically operated shutter that has not been properly CE marked."

## Key benefits of CE marking:

- Products should become safer leading to a reduction in accidents.
- If an installer is subject to legal action, CE marking under the Construction Products Regulation provides a recognised legal framework to help offset installer liability.
- All employers have legal duties under: The Provision & Use of Work Equipment Regulations. Compliance under the CPR and MD not only ensures that products are safe but that they remain so through regular maintenance.
- With much greater emphasis on ensuring products are installed in an appropriate manner (i.e. are 'fit for purpose') fewer callbacks are anticipated.
- To comply with the CPR all our roller shutters and roller garage doors have undergone wind loading tests. This now provides us with accurate performance information for our range of products.
- Promotion of your compliance to this legislation will enhance your businesses credibility when approaching new and existing customers.
- To ensure our range of products comply with the new legislation there has been several product developments resulting in higher specification products and greater functionality.

## Key points to remember

- It is the installer's / distributor's responsibility to ensure that the product selected is fit for the buyer's purpose and that it is of satisfactory quality for its intended use.
- Is it a door / servery or window?
- If a door is the size sufficient to require an anti-fall back device? (please refer to the appropriate pricing matrix)
- The application may restrict the choice of control equipment (see page 60 for further information).
- All products must be installed in accordance with our fitting
- A Declaration of Conformity to the MD must be issued once an electrically operated product has been installed. In addition a CE label should be attached to the product.
- The end-user should be familiarised with the safe operating procedures and issued with the operating and maintenance instructions/log book provided by SWS UK.



















## **IMPORTANT**

## Please read the notes below before using this price list

- It is the installer's / distributor's responsibility to ensure that the product selected
  is fit for the buyers purpose and that it is of satisfactory quality for its intended use.
- Always place orders in metric, using SWS UK order forms or via our online ordering system. Consider each section carefully before moving on to the next. If you require delivery by a set date, this must be highlighted on your order.
- Please ensure you clearly indicate the quotation number on your order, otherwise the price on the order confirmation will be chargeable. If a quotation does not match the order in every respect, the quotation must be recalculated prior to an order being accepted.
- Distributors must notify all changes to existing orders in writing. Failure to do this
  prior to commencement of manufacturing will result in additional charges being
  made.
- Product sizes are always 'overall'. In the case of shutters to the top of box and outside of guides. For retractable gates from underside of bottom track to top of top track and the outside of the fixing frame.
- **6.** When specifying, pricing and ordering a product always refer to the width (across the top) first and then the height (down the side).
- 7. Be mindful that the bottom slat on shutters sits into the top of the guide rails by between 60 mm and 93 mm depending upon slat type. Further details are available from the appropriate product overview section of our new trade price list. Any products ordered 'clear opening' or 'underside of stops' will have the appropriate dimension added to the width and height.
- 8. All products are manufactured to the sizes given on your order. It is therefore important that you make any deductions or additions which may be necessary before placing your order.
- Use the product codes illustrated in this trade price list when ordering components.
- 10. Always make sure that you receive an order confirmation, check it carefully and notify the office immediately with any amendments. Failure to do this will result in costly rework and time delays which may involve you incurring additional charges.
- 11. We require a responsible person to be present and assist with unloading orders on delivery.
- 12. Deliveries received must be checked before signing the delivery note. This is especially important with overnight carriers as it not possible for us to claim compensation for damages or missing items unless highlighted on the driver's delivery notes. If possible, take a photocopy of this documentation for future reference.
- 13. If damage is detected, please complete a Damage Identification Sheet (available from your online distributor area) and email to customer.services@swsuk.co.uk along with a photograph.
- 14. Ensure fitting instructions are followed carefully by installation engineers and if the product is electrically operated it must be CE marked under the Machinery Directive after commissioning the product. Once CE marked the installer has an obligation to issue completed documentation to the end user that confirms that the product(s) have been fitted in accordance with our instructions.
- 15. Mill finish shutters tend to be very stiff to operate and are therefore unsuitable for everyday use in this condition. Please note SeceuroVision profiles are not available in mill finish.
- **16.** Tables which indicate axle size, box extension and motor size are intended as a quide only and will vary with exact size and specification of shutter.

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## Additional information

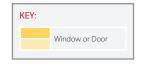
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Please note: In line with SWS UK's policy of continuous product improvement, we reserve the right to make changes without prior notification. All information is believed correct at the time of publication, errors and omissions excepted.

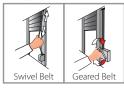
## SeceuroShield 150/T Manual Belt Operation (Vented Slat) **Built-on Security Shutters**

Width including guide rails (mm)





## Type of Operation:

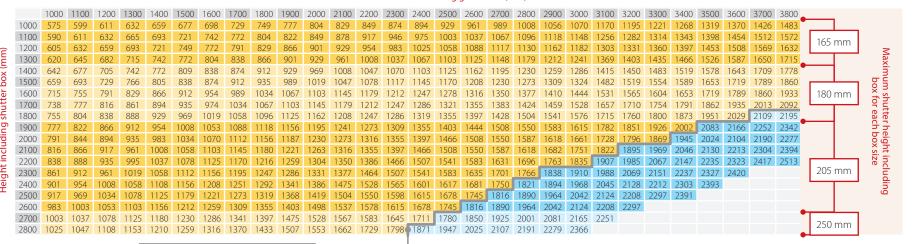


◆ Swivel Belt ▶ Geared Belt

## **Built-on Security Shutters**

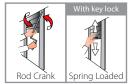
## SeceuroShield 150/T Rod Crank (vented slat) / Spring & Lock Operation (Non-Vented)

## Width including guide rails (mm)





## Type of Operation:



Minimum Width For Spring Loaded Shutters is 665 mm

Please contact Customer Services for smaller sizes. Special Portico springs will incur longer lead times.

Gates



Maximum size for rod crank operation











## Width including guide rails (mm)





## ANTI-DROP BRAKE When required (as shown

above) a surcharge of £135.48 must be added to the appropriate shutter price.

### MANUAL OVERRIDE

To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price see page 25.

SOMEY RTS MOTORS

Available on window shutters at an upgrade of £238.77. For control accessories see page 25.

PLEASE NOTE: This product has been tested to BS EN 13659 and therefore should not be installed on the façade of a building. Alternative products for this application include the SeceuroShield 38 and the SeceuroShield 77.

Alternative Somfy motor available at a surcharge of £36.00 net

## Overview of SeceuroShield 150/T

## Accessories - For applicable accessories and components see pages 18-27 & 42-50

Please note: Colour references on standard product are a guide only and will not match powder coated finish and may incur a surcharge and/or a longer lead time. Bottom slat, box and guides are not available in Cedar and will be supplied in brown as standard.

## COMMON APPLICATIONS

Internal, low security domestic sites, bars and serveries. Provides heat insulation in conjunction with a window, shading and light control. Not for shops, garage doors or commercial windows.

## CONSTRUCTION

## Curtain Slat

SeceuroShield 150/T uses a double skin foam filled aluminium slat, spring and lock operated shutters are supplied non-vented as standard, all other operations are supplied vented as standard but also available non-vented.

Extruded aluminium with rubber bottom seal. Reinforcing handle option (AEGR) surcharge £10.42 per linear metre or reinforcing handle & rubber option surcharge £13.40 per linear metre. Spring & lock shutters are supplied with a unique, patented, reversible bottom slat. This bottom slat features a top quirk which can be removed and turned around in the event that the bottom slat lock needs to face the other way."

### Shutter Box

Die cast aluminium end plates with two piece roll formed aluminium box.

### Guide Rails

Extruded aluminium with box section for fixing/reinforcement and high density 5 mm pile brush seals. H25 guide profile as standard, H17 and H30 are available on request and H40/S is available at extra cost - (see page 18).

## **SLAT** Vented option 4 kg m<sup>2</sup> 42 mm

All electric shutters are supplied with rocker

device is requested. Upgrade to the Inis Uno

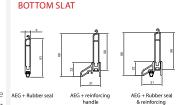
Switches are supplied "hold to run" for safety.

switch as standard unless another control

single pole switch for £7.50 net.

## **GUIDE RAIL** H25

H25 guide profile supplied as standard, H17 and H30 are available on request and H40/S is available at an extra cost (see page 18).



handle

## STANDARD COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES



Somfy Inteo Somfy Inteo Inis Flush Surface Box, White Mounting Box

## COLOUR SURCHARGE

(DB703)

Brilliant White is the standard colour. Other colours are available at a price of f18 22 per m2 net

(RAL 1019)







**SWITCHES** 





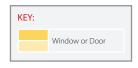
Somfy Inteo Inis Uno

switch, Single Pole

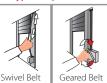


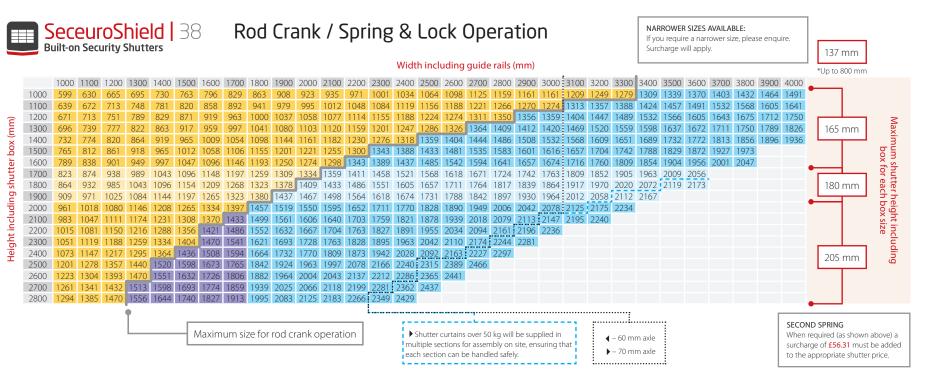






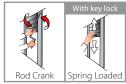
## Type of Operation:







## Type of Operation:



Minimum width for Spring Loaded shutters: Less than or equal to 2400 mm in height = 665 mm. Greater than 2400 in height = 875 mm.

Please contact Customer Services for smaller sizes. Special Portico springs will incur longer lead times.





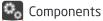
▲Swivel Belt ▼ Geared Belt















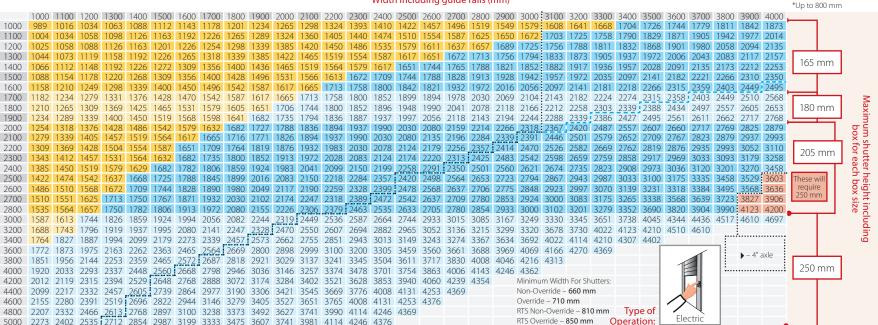
## **Electric Operation**

### LARGER WIDTHS AVAILABLE:

SeceuroShield 38 can be manufactured to suit wider openings Contact your Account Manager if you require a price and more details. Please note SeceuroShield 38 over 4 m wide will require H40/S guide rails and may also require a larger shutter box.







KEY: Window or Door Window or Door with anti-drop brake

## ANTI-DROP BRAKE

When required a surcharge of £135.48 must be added to the appropriate shutter price.

### MANUAL OVERRIDE

To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price see page 25.

## SOMFY RTS MOTORS

Available on window shutters at an upgrade of £253.31. For control accessories see page 25.

## Overview of SeceuroShield 38

## COMMON APPLICATIONS

High security domestic sites, medium security office/ commercial use dependent upon aperture size and risk. Small shopfronts and single garage doors with restricted headroom.

## CONSTRUCTION

4 - 60 mm axle, ▶ - 70 mm axle

## Curtain Slat

SeceuroShield 38 uses a double skin extruded aluminium slat.

### **Bottom Slat**

Extruded aluminium with rubber bottom seal. Reinforcing handle option (AEGR) surcharge £10.42 per linear metre or reinforcing handle & rubber option surcharge £13.40 per linear metre. This bottom slat features a top guirk which can be removed and turned around in the event that the bottom slat lock needs to face the other way

Die cast aluminium end plates with two piece roll formed aluminium box. Larger sizes will be supplied with zinc plated steel end plates.

**5000** 2273 2402 2535**:** 2712 2854 2987 3199 3333 3475 3607 3741 3981 4114 4246 4376

site, ensuring that each section can be handled safely.

▶ Shutter curtains over 50 kg will be supplied in multiple sections for assembly on

## Guide Rails

Extruded aluminium with box section for fixing/reinforcement and high density 5 mm pile brush seals. H30 guide profile as standard, H17 and H25 are available on request and H40/S is available at extra cost – (see page 18) Please note H17 guide rail is suitable for internal use only.

## Shutter Box



# **GUIDE RAIL**

H30 guide profile supplied as standard, H17 and H25 on request

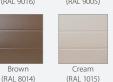
H40/S guide rail is available (see page 18)

## **BOTTOM SLAT** AFG + Rubber seal AEG + reinforcing AEG + Rubber sea & reinforcing

## STOCK COLOURS FOR CURTAIN (SLATS), **BOTTOM SLAT, BOX & GUIDES**



(RAL 9005)



(RAI 1015)

Colour references on standard product are a quide only and will not match powder coated finish

Please note:

## **SWITCHES**

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net.

Switches are supplied "hold to run" for safety.



Somfy Inteo Inis Uno switch, Single Pole



Somfy Inteo Somfy Inteo Inis Flush Surface Box, White Mounting Box

















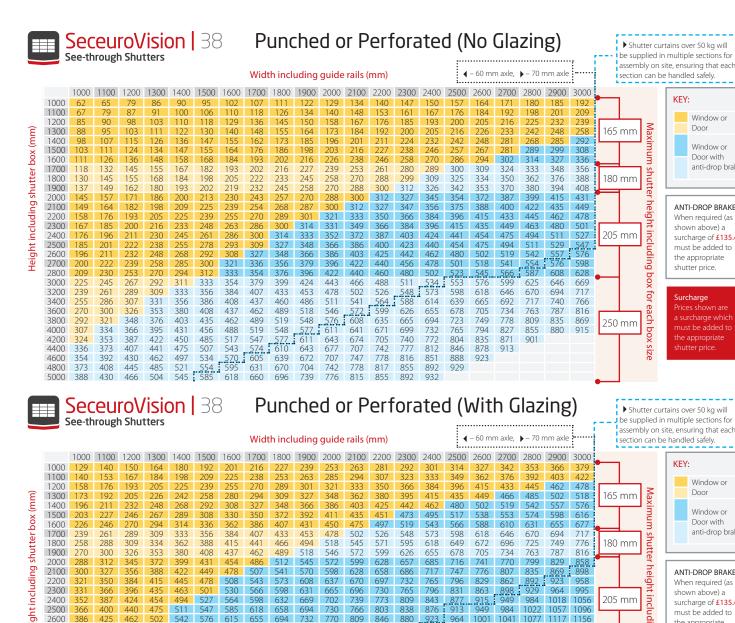
137 mm

Alternative Somfy motor available

Accessories - For applicable accessories and components see pages 18-27 & 42-50

at a surcharge of £36.00 net





▶ Shutter curtains over 50 kg will be supplied in multiple sections for assembly on site, ensuring that each section can be handled safely.

Window or

Window or

Door with

ANTI-DROP BRAKE

When required (as

must be added to

the appropriate

shutter price.

Surcharge

shutter price.

KEY:

Window or

Window or

Door with

ANTI-DROP BRAKE

surcharge of £135.48

must be added to

the appropriate

shutter price.

Surcharge

When required (as shown above) a

anti-drop brake

Door

surcharge of £135.48

shown above) a

anti-drop brake

Door

## Please note

If the shutter contains a combination of punched and solid slats refer to the table for Punched with Glazing to identify if you will require an anti-drop brake.

## Overview of SeceuroVision 38

The prices shown are the surcharge for fully perforated, fully punched or fully punched and glazed shutters, up to the underside of the box. If you require only a section of the shutter curtain to contain vision please use the calculation below.

## If partial vision within a curtain:

Punched or perforated vision surcharge = (number of slats x total width of shutter) x £2.66 per linear metre Punched and glazed vision surcharge = (number of slats x total width of shutter) x £5.53 per linear metre

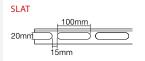
## THIS PRODUCT IS NOT AVAILABLE WITH H17 GUIDE RAILS, WIND **ENDLOCKS OR BRICK BOND SPACING**

## Use of solid slat

Solid slats are always used within the shutter box, part of a solid slat may be visible on a completely punched curtain

### Larger Widths

If 4 or less punched or 10 or less perforated vision slats are required in a SeceuroShield 38 Built-on shutter the maximum width increases to 4000 mm



Punched 44% vision (picture shows polycarbonate glazing).

Perforated 18% vision 5 mm dia. 35 holes per 100 mm of slat. Glazing available.

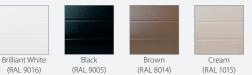


## **BOX LID** Gap increased by 50 mm

Box lids over 2000 mm are reinforced with 30 x 20 mm aluminium angle to reduce deflection of the box lid and modified to allow for deflection of the curtain



## STOCK COLOURS FOR CURTAIN (SLATS) **BOTTOM SLAT, BOX & GUIDES**





Please note: Colour references on standard product are a guide only and will not match powder coated finish

Stainless Steel shutter available.

Please contact your Account Manager for a quotation.

534 576





707 778 851 923 992 1066 1133 1209 1279 1350 1420 1490 1561 1632 1705 742 817 892 965 1041 1114 1187 1263 1336 1412 1485 1559 1635 1709 1782 1858 776 855 932 1009 1087 1162 1243 1318 1400 1474 1551 1630 1708 1785 1862





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625 669 715 758 802 843 889 933 978 1023 1067 1112 1157 1201 1246 1288 1331 670 717 765 812 862 905 958 1003 1051 1098 1147 1194 1243 1289 1336 1383 1433 717 766 817 871 918 972 1022 1072 1122 1175 1223 1276 1327 1378 1426 1482 1532 763 816 872 924 979 1034 1087 1144 1195 1250 1304 1359 1417 1467 1524 1577 1632



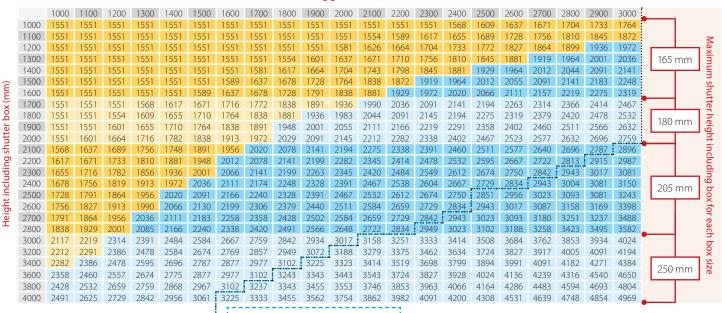


250 mm





## Width including guide rails (mm)



### Please note

This product is not available with punched or perforated slats



## SPECIAL LPCB RESTRICTIONS

A SeceuroShield 3801 must be supplied with either a lock in the bottom slat or a pair of bullet locks attached to the guide rails. The price shown includes a lock in the bottom slat. The surcharge for upgrading to bullet locks in place of the bottom slat lock is £38.05 SeceuroShield 3801 is available with a manual override. The manual override handle must only be operated from the inside of the building. (Not included in the price shown).

The validity of the LPCB certification is contingent upon each shutter being installed in accordance with the requirements of LPS 1175. Details available on request.

Minimum Width 900 mm Minimum Height 900 mm Maximum Width 3000 mm Maximum Height 4000 mm

All approved shutters must carry a label detailing the manufacturer test standard and rating.



Assessed to ISO 9001 & ISO 14001 Cert/LPCB ref. 390

Secured by Design



### ANTI-DROP BRAKE

When required a surcharge of £135.48 must be added to the appropriate shutter price.

### MANUAL OVERRIDE

To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price see page 25.

## Overview of SeceuroShield 3801

**4** – 60 mm axle. **▶** – 70 mm axle

## COMMON APPLICATIONS

Domestic, retail and commercial properties requiring an above average level of security.

## CONSTRUCTION

SeceuroShield 3801 uses a double skin extruded aluminium slat fitted with anti-vandal windlocks.

### **Bottom Slat**

Extruded aluminium with steel reinforcing angle. Supplied with a lock in the bottom slat unless bullet locks are requested (£38.05 surcharge applies) see page 18 for details. The locks must be disengaged before operating the shutter or the motor will be damaged.

## Shutter Box

Steel end plates with two piece roll formed aluminium box.

### **Guide Rails**

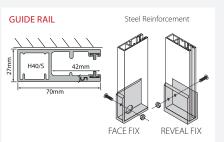
H40/S high security guides reinforced with steel sections at the base.

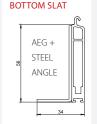
## SLAT 9 mm 8.0 kg m Nominal 38 mm

Shutter curtains over 50 kg will be supplied in

each section can be handled safely.

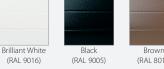
Imultiple sections for assembly on site, ensuring that







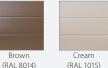
Accessories - For applicable accessories and components see pages 18-27 & 42-50



THIS PRODUCT CAN BE

POWDER COATED

ee page 64



Please note: Colour references on standard product are a guide only and will not match powder coated finish.

## **SWITCHES**

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net.

Switches are supplied "hold to run" for safety.



Somfy Inteo Inis Uno switch, Single Pole

Bars





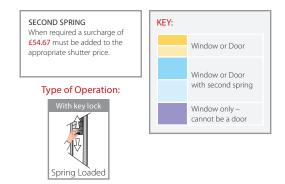




## Spring & Lock Operation

## Width including guide rails (mm)

		1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000		
(mm)	1000	626	665	732	797	877	946	1012	1080	1148	1221	1289	1400	1465	1665	1735	1812	Max	<u> </u>
ox (r	1200	695	741	832	912	989	1067	1148	1230	1312	1388	1496	1597	1675	1874	1960	2042	<b></b> \	<u> </u>
q	1400	723	817	905	992	1080	1174	1262	1349	1457	1548	1635	1743	1832	2053	2144	2237	205 mm	3
shutter	1600	789	901	995	1095	1201	1298	1397	1519	1613	1713	1812	1948	2044	2263	2366	2472	for shu	}
g sh	1800	861	964	1067	1181	1288	1420	1524	1630	1735	1858	1963	2092	2199	2426	2537	2648	rtter	‡
cluding	2000	1056	1179	1309	1432	1581	1705	1827	1952	2088	2218	2341	2478	2599	2848	2974	3100	h b	5
John	2200	1119	1255	1397	1531	1688	1825	1957	2102	2247	2386	2519	2661	2798	3050				<u>}</u>
htir	2400	1166	1320	1459	1630	1771	1917	2072	2221	2365	2510	2651	2805	2947				250 mm 🛱 💆	
leight	2600	1231	1397	1570	1728	1878	2047	2210	2365	2519	2668	2835	2991						_
Τ.	2800	1308	1470	1662	1826	2001	2174	2341	2504	2668	2844							g	2
► Shutter curtains over 50 kg will be supplied in multiple sections for assembly on site, ensuring that each section can be handled safely.  Shutter curtains over 50 kg will be supplied in multiple sections for assembly on site, ensuring that teach section can be handled safely.  Minimum width for Spring Loaded shutters:  Less than or equal to 1900 mm in height = <b>755 mm</b> .  Greater than 1900 in height = <b>965 mm</b> .																			



## Overview of SeceuroShield 60

## **COMMON APPLICATIONS**

Higher security on shop fronts and vulnerable office/commercial applications wherever special colours are required.

## CONSTRUCTION

## Curtain Slat

SeceuroShield 60 uses a double walled aluminium slat.

### **Bottom Slat**

Extruded aluminium with reinforcing angle.

Die cast aluminium end plates with two piece roll formed aluminium box. Larger sizes (shutters with a curtain weight of 75 kg upwards) will be supplied with zinc plated steel end plates.

## **Guide Rails**

Extruded aluminium with box section for fixing/reinforcement and high density pile brush seals. UPH140 guides supplied with 205 mm box, UPH240 guides supplied with 250, 300 and 350 mm box. UPH250 recommended on wider shutters and for shutters requiring higher security with 250, 300 or 350 mm box.

## Accessories - For applicable accessories and components see pages 18-27 & 42-50





## STOCK COLOURS FOR CURTAIN (SLATS), BOTTOM SLAT, BOX & GUIDES









Please note: Colour references on standard product are a guide only and will not match powder coated finish.

















37mm

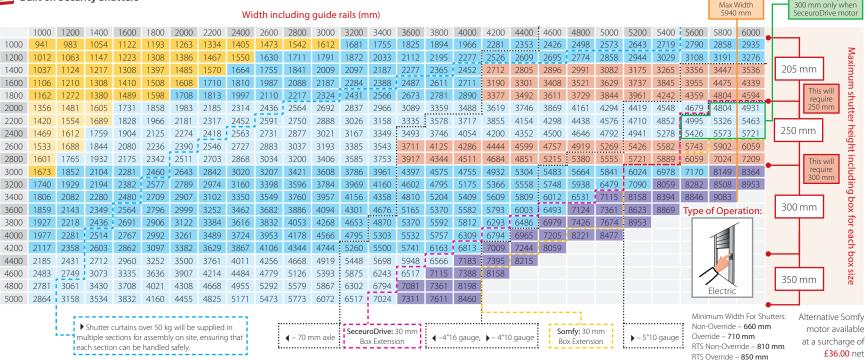
250, 300 & 350 mm Box





## **Electric Operation**







## ANTI-DROP BRAKE When required a surcharge of £159.84 must be added to the appropriate shutter price. Window and Door anti-drop surcharge £255.74

## MANUAL OVERRIDE To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price see page 25.

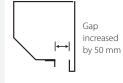
## Overview of SeceuroShield 60

## Accessories - For applicable accessories and components see pages 18-27 & 42-50

This will require

## **BOTTOM SLAT** AFG/X + REINFORCING ANGLE

## **BOX LID**

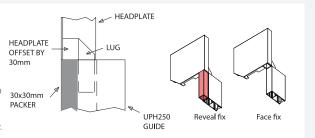


## Box lids over 4600 mm

All box lids over 4600 mm wide are reinforced with 30 x 20 mm aluminium angle to reduce deflection of the box lid and modified to allow for deflection of the curtain.

### BOX EXTENSION

A box extension is required on built-on SeceuroShield 60 shutters when; SeceuroDrive: curtain weight exceeds 149 kg on a 4"axle and when a 5" axle is needed, Somfy: when the curtain weight exceeds 172 kg on a 4"axle and 134 kg on a 5" axle. The projection is just 30 mm for face fixed shutters. If the shutter is reveal fixed the gap is made up using a 30 mm packer, as shown in the illustration. The overall width used when pricing and ordering shutters with box extensions is the overguide width (not including the box extension or 30 mm packer). If you are in any doubt please contact your trade sales Account Manager.



## **SWITCHES**

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net.

Switches are supplied "hold to run" for safety



Somfy Inteo Surface Box, White



Somfy Inteo Inis Flush Mounting Box



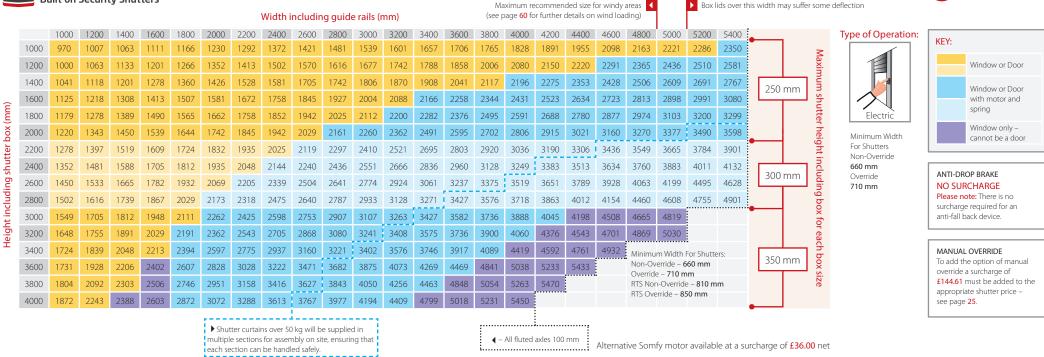






## **Electric Operation**





## Overview of SeceuroShield 77

## COMMON APPLICATIONS

Ideal for single or double insulated garage doors. High security domestic shutters, medium security office entrance doors and external shopfronts. Wider sizes are designed for internal applications only making them ideal for use as room dividers, etc. Mix with SeceuroVision 800 for partial vision through the shutter if required.

### CONSTRUCTION

### Curtain Slat

SeceuroShield 77 uses a double walled foam filled aluminium slat.

## **Bottom Slat**

Extruded aluminium with rubber bottom seal.

## Shutter Box

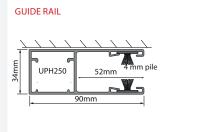
Die cast aluminium end plates with two piece roll formed aluminium box. Larger sizes (shutters with a curtain weight of approx. 75 kg upwards) will be supplied with zinc plated steel end plates.

### **Guide Rails**

Extruded aluminium with box section for fixing/reinforcement and high density 4 mm pile brush seals. UPH250 guides supplied as standard.

## Accessories - For applicable accessories and components see pages 18-27 & 42-50





## **BOTTOM SLAT** AEG/DW

## Brilliant White Black (RAL 9016) (RAL 9005) Brown Cream

**BOTTOM SLAT, BOX & GUIDES** 

## **SWITCHES**

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net.

Switches are supplied "hold to run" for safety.

switch, Single Pole

## Somfy Inteo Inis Uno Somfy Inteo



Surface Box, White

Somfy Inteo Inis Flush Mounting Box

## Please note:

(RAL 8014)

Colour references on standard product are a guide only and will not match powder coated finish. Darker coloured double doors that are exposed to significant direct sunlight may be susceptible to expansion which may interfere with the operation of the door.

Boxes and guides are supplied in White, Brilliant White, Black, Brown or Cream at no extra charge.

(RAL 1015)





Bars





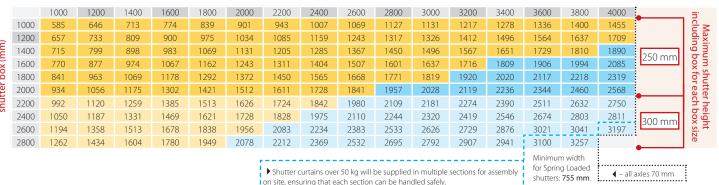






## Spring & Lock Operation

## Width including guide rails (mm)



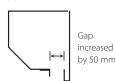


## Type of Operation:





## **BOX LID**



### Box lids over 4600 mm

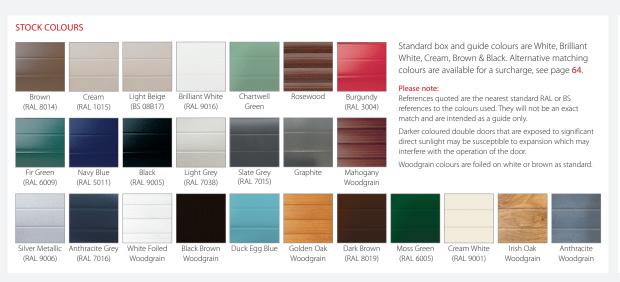
All box lids over 4600 mm wide are reinforced with 30 x 20 mm aluminium angle to reduce deflection of the box lid and modified to allow for deflection of the curtain.

## Overview of SeceuroShield 77

## Accessories - For applicable accessories and components see pages 18-27 & 42-50

**SECEUROVISION 800 SLAT** 

**OPTIONAL** 



## **VISION SLATS -SECEUROVISION 800**

Vision can be added by including SeceuroVision 800 slats in the shutter curtain. SeceuroVision 800 uses a single skin extruded and punched aluminium slat which is also available with polycarbonate glazing strips (pictured right). Polycarbonate strips can be clear or frosted

Punched Slat 7.0 kg m<sup>2</sup> Punched & Glazed 9.25 kg m<sup>2</sup> 58.5% Vision

Price per linear metre punched £14.69 Price per linear metre punched & glazed £18.49

There are 13 slats per metre of shutter height.







Shutters













## SeceuroVision | 800 Spring & Lock Operation Partially or Fully Punched (No Glazing) See-through Shutters

## KEY: Window or Door Window or Door with second spring Window only - cannot be a door

IN-LINE

## Width including guide rails (mm)

	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000		
1000	777	825	915	998	1100	1188	1271	1362	1447	1544	1630	1762	1848	2093	2186	2281		1
1200	871	932	1048	1155	1256	1412	1456	1569	1676	1773	1908	2037	2141	2384	2493	2605		L
1400	908	1037	1153	1263	1377	1500	1613	1724	1863	1982	2096	2237	2609	2624	2746	2866	250 mm	Ľ
1600	1001	1146	1271	1402	1540	1670	1798	1957	2087	2215	2343	2514	2832	2921	3060	3195		Г
1800	1092	1229	1373	1518	1665	1826	1969	2106	2251	2408	2547	2715	3141	3291	3332	3976		
2000	1331	1496	1669	1826	2026	2184	2346	2511	2687	2859	3019	3200	3597	3671	3838			1
2200	1422	1602	1787	1963	2172	2348	2526	2716	2907	3088	3265	3457	3815	3956				L
2400	1492	1689	1878	2097	2287	2478	2682	2879	3069	3260	3447	3652					300 mm	ı
2600	1579	1793	2028	2229	2435	2655	2871	3078	3280	3489	3700	3911						
2800	1676	1895	2141	2360	2594	2824	3045	3263	3489	3717			Ĭ					
											<u>.</u>	:::::::::::::::::::::::::::::::::::::::		:				_
Minimum width for Spring Loaded shutters:  4 − all axles 70 mm  SOLID PROFILE																		

SECOND SPRING When required a surcharge of £56.31 must be added to the appropriate shutter price.

## Type of Operation:



Shutters are supplied with in-line pattern as standard. Brick bond is available at a surcharge of £1.73 per linear metre x number of slats. Shutters with a brick bond pattern require more time to manufacture - please check availability before ordering.

**STANDARD** 

COST OPTION

▶ Shutter curtains over 50 kg will be supplied in

multiple sections for assembly on site, ensuring

that each section can be handled safely.

## SeceuroVision | 800 Glazing Surcharge See-through Shutters

Minimum width for Spring Loaded shutters:

Greater than 1850 mm in height = 965 mm

Less than or equal to 1850 mm in height = 755 mm.

## Width including guide rails (mm)



SLAT















Solid profile slat is available as a no cost option.





## SeceuroVision 800 Electric Operation Partially or Fully Punched (No Glazing)







### SOLID PROFILE

Solid profile slat is available as a no cost option.

### MANUAL OVERRIDE

To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price - see page 25.

## ANTI DROP BRAKE SURCHARGE £255.74

### Please note

Anti-drop brake - requirement areas and axle lines shown on this table only apply to punched slat. If mixed or solid see glazing table.

Box extension - For further details, please refer to SeceuroShield 600. If the shutter you require will contain a quantity of solid slat you must check the punched and glazed table for an indication of box extension requirement.

## Overview of SeceuroShield 800

## COMMON APPLICATIONS

Designed to provide the see-through protection demanded by many local authorities for high streets and modern shopping centres. Suitable for internal or selected external applications the combination of solid and punched slats achieve optimum strength while delivering up to 62% vision. Optional 1.5 mm polycarbonate inserts further enhance security on external installations. Alternative uses include bar/ kiosk and commercial applications where permanent vision is required.

### CONSTRUCTION

## Curtain Slat

SeceuroVision 800 uses a single walled extruded and punched aluminium slat. Solid slats are always used a solid slat may be visible on a Guide Rails completely punched curtain.

### **Bottom Slat**

Extruded aluminium with rubber bottom seal.

## Shutter Box

Die cast aluminium end plates with two piece roll formed aluminium box. Larger sizes (shutters with a curtain weight of approx. 75 kg upwards) will be supplied within the shutter box, part of with zinc plated steel end plates.

Extruded aluminium with box section for fixing/reinforcement and high density 4 mm pile brush seals. UPH250 guides supplied as standard.

## THIS PRODUCT CAN BE POWDER COATED See page 64

18 mm

## **GUIDE RAIL**

## UPH250 52mm 90mm

## **BOX LID** Box lids over

4600 mm All box lids over 4600 mm wide are reinforced with 30 x 20 mm aluminium angle to reduce deflection of the box lid and modified to allow for deflection of the curtain.

Gap increased

by 50 mm

## **BOTTOM SLAT** AEG/DW 8

Accessories - For applicable accessories and components see pages 18-27 & 42-50

## STOCK COLOURS FOR CURTAIN (SLATS), **BOTTOM SLAT, BOX & GUIDES**







not match powder coated finish. Cream (RAL 1015)

## **SWITCHES**

7.0 kg m<sup>2</sup>

Punched

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net.

Shown with

77.3 mm

nolycarhonate

alazing option

Switches are supplied "hold to run" for safety.



Somfy Inteo Inis Uno switch, Single Pole



Somfy Inteo Surface Box, White

Somfy Inteo Inis Flush Mountina Box

## If this is not possible a safety device must be fitted. Due to the risk of entrapment in an open shutter or grille, control should only be by a momentary key switch.

To comply with current health and safety

legislation, electrically operated shutter(s)

must be monitored throughout operation.

Remote or automatic control of any form requires a dedicated risk assessment and appropriate safety features e.g. photo cells at the top and bottom of the shutter or

## Please note:

SeceuroVision 800 shutters with polycarbonate over 3600 mm in width are fitted with two vertical strips of spacers. These run the full length of the curtain to cushion the slats as they coil up and are visible from the concave side of the shutter.













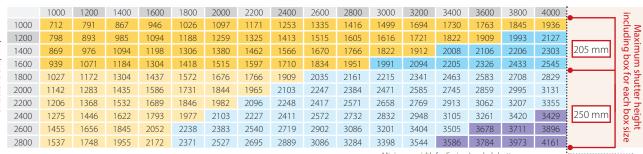






## SeceuroVision 900 Spring & Lock Operation 150 mm Spacing

## Width including guide rails (mm)



SECOND SPRING When required a surcharge of £56.31 must be added to the

appropriate shutter price.

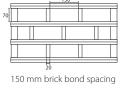
## Type of Operation:

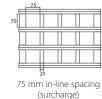


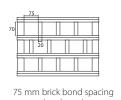




150 mm in-line spacing







Less than or equal to 2450 mm in height = 755 mm.

Greater than 2450 mm in height = 965 mm.

**BOX LID** All box lids are cut-back and reinforced with 30 x 20 mm aluminium angle to reduce deflection of the box lid and to allow for deflection of the curtain

100 mm collars



## See-through Shutters

## SeceuroVision 900 75 mm Spacing Surcharge (Spring & Lock or Electric Operation)

## Width including guide rails (mm)

$\overline{\epsilon}$									••••			garac		,										
Ē		1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	4400	4600	4800	5000		
xoq	1000	68	77	94	107	119	130	143	160	170	184	196	213	227	238	249	266	278	290	303	317	334		
بَ	1200	77	96	114	127	141	160	175	191	206	223	238	252	271	284	300	317	337	349	366	381	396	20E mm	
tter	1400	94	114	129	148	168	184	205	223	240	260	278	295	310	337	351	370	387	409	423	445	462	205 mm	<del>.</del>
shu	1600	107	127	148	169	191	213	235	252	275	295	317	341	358	381	399	421	445	466	484	509	527		nlor M
ng	1800	119	141	168	191	217	238	262	284	306	337	356	381	406	424	451	472	502	524	543	569	593		<u>d:</u> a)
ig	2000	130	160	184	213	238	266	290	317	347	370	396	421	450	472	504	527	554	580	609	635	657		og m
ncl	2200	143	175	205	235	262	290	319	349	378	409	435	466	493	524	549	580	610	642	664	697	724	250 0000	go m
hti	2400	160	191	223	252	284	317	349	381	414	445	472	509	537	569	602	635	663	697	730	759	792	250 mm	shu ( for
eigh	2600	170	206	240	275	306	347	378	414	447	479	517	548	581	618	652	685	722	756	791	823	858		ıtter r eac
Ĭ	2800	184	223	260	295	337	370	409	445	479	520	554	591	629	663	700	735	777	810	852				그 그
7	3000	196	238	278	317	356	396	435	472	517	554	593	635	674	712	750	792	830						eigh box
ers	3200	213	252	295	341	381	421	466	509	548	591	635	677	719	759	799	847							t t
shutt	3400	227	271	310	358	406	450	493	537	581	629	674	719	762	806	853							200	ze
ock s	3600	238	284	337	381	424	472	524	569	618	663	712	759	806	856								300 mm	
9	3800	249	300	351	399	451	504	549	602	652	700	750	799	853										
g ar	4000	266	317	370	387	472	527	580	635	685	735	792	847											
Ë																								

SPACING SURCHARGE



◀ - 70 mm axle 100 mm collars ▶ - 4" 16 gauge axle











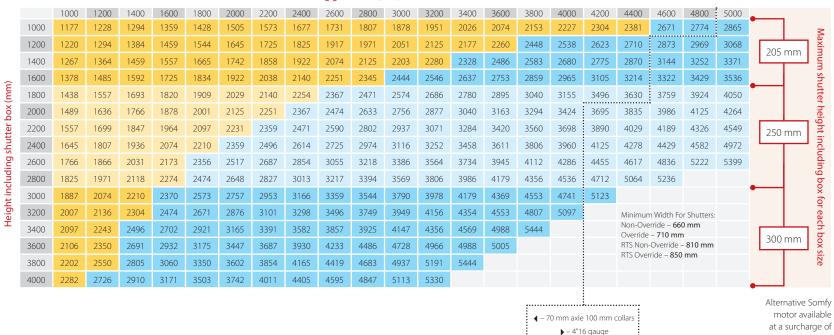


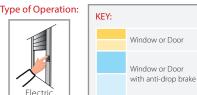


## SeceuroVision 900 Electric Operation 150 mm Spacing

## SeceuroDrive

## Width including guide rails (mm)





## ANTI-DROP BRAKE

When required (as shown above) a surcharge of £159.84 must be added to the appropriate shutter price.

### MANUAL OVERRIDE

To add the option of manual override a surcharge of £144.61 must be added to the appropriate shutter price see page 25.

## 4"16 GAUGE

STOCK

For all shutters requiring 4"16 gauge, a 250 mm box will be supplied as standard.

**COLOURS FOR** 

**CURTAINS AND BOTTOM SLATS** 

**BOX & GUIDES** 

## Overview of SeceuroShield 900

## COMMON APPLICATIONS

Internal use only on shopfronts. Very tight coiling makes SeceuroVision 900 particularly suitable for bar/kiosk and commercial applications where permanent vision is required.

## CONSTRUCTION

## Curtain

SeceuroVision 900 is constructed from a combination of extruded aluminium links and hinge section. Link spacing is 150 mm in line as standard, however a brick bond pattern (no surcharge), 75 mm spacing (surcharge) and solid slat profile (surcharge) are also available.

## **Bottom Slat**

Extruded aluminium with reinforcing angle and no seal.

## Shutter Box

Die cast aluminium end plates with two piece roll formed aluminium box. Larger sizes (shutters with a curtain weight of approx, 75 kg upwards) will be supplied with zinc plated steel end plates.

### Guide Rails

Extruded aluminium with box section for fixing / reinforcement and high density 4 mm or 7 mm pile brush seals, UPH140 guides supplied with 205 mm box, UPH240 guides supplied with 250 and 300 mm box. UPH250 recommended on wider shutters and for shutters requiring higher security with 250 or 300 mm box.

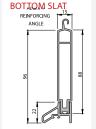




## Accessories - For applicable accessories and components see pages 18-27 & 42-50

## **GUIDE RAIL** UPH240 37mm UPH250 52mm 32mm 90mm 205 mm Box 250 & 300 mm Box





## Please note:

Colour references on standard product are a guide only and will not match powder coated finish

Where curtain is powder coated it will be done so when assembled



Brown (RAI 8014)

Cream

Silver

Anodised

Black

(RAL 9005)

(RAL 1015)

## **SWITCHES**

All electric shutters are supplied with rocker switch as standard unless another control device is requested. Upgrade to the Inis Uno single pole switch for £7.50 net

Switches are supplied "hold to run" for safety.



Somfy Inteo Inis Uno switch, Single Pole



Somfy Inteo Surface Box, White



Somfy Inteo Inis Flush Mountina Box

### legislation, electrically operated shutter(s) must be monitored throughout operation If this is not possible a safety device must be fitted. Due to the risk of entrapment in

To comply with current health and safety

an open shutter or grille, control should

at the top and bottom of the shutter on

only be by a momentary key switch.

£36.00 net

Remote or automatic control of any form requires a dedicated risk assessment and appropriate safety features e.g. photo cells

Surcharge per solid slat £12.50 per linear metre











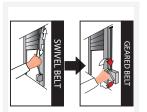
Xpanda





Colours

## General Shutter Accessories



## Geared Belt Winder Upgrade

An optional extra where the standard operation is by swivel belt winder only. Includes the required winding handle

Code: YACCS G.BELT Each £48.13



aesthetic reasons. Code: YACCS BOX Each £28.87



## 30 mm x 20 mm x 3 mm Aluminium Angle

Utilised as either cill angle or a closure angle. Stock colours: white, brown and mill finish.

Stocked in 6	m lengths.	
Mill finish	YBS300E0	
Per metre	£14.25	
White	YBS300E1	
Per metre	£14.25	
Mid Brown	YBS300E2	
Per metre	£14.25	



## Key Lock In Bottom Slat

Included in the price of all spring and lock shutters. Available as keyed different (maximum of 50 different locks) or as keyed alike. Supplied with 2 keys as standard, additional blank keys can be ordered (see components page 44 for details). This price is for the lock fitted in a bottom slat and includes a lock cover plate (for the barrel side of the lock) and locking bars required

	- 1
Code:	YACCS KEYLOCK
Each	£75.78
Lock Cover	

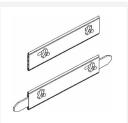
YBS021L0 Code: Fach £13.55



## 75 mm x 25 mm x 3 mm Aluminium Angle

Utilised as a larger alternative to 30 mm x 20 mm. Stock colours: white, brown and mill finish. Stocked in 6 m lengths.

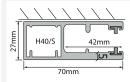
Mill finish	YBS700E0
Per metre	£19.81
White	YBS700E1
Per metre	£19.81
Mid Brown	YBS700E2



## Shoot Bolts In Bottom Slat

Also available in place of a bottom slat key lock for bars and serveries, etc.

YACCS S BOLT Code: Fach £75.78



## H40/S Guide Surcharge

Where additional security is required (available for SeceuroShield CD150/T and SeceuroShield 38 only). Wind end locks will be fitted to the curtain as standard when this option is selected. See page 47 for specifications.

Code:	YACCS H40/S
Each Pair	£86.59



## Steel Reinforcement Plates

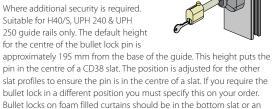
For use with H40/S guide rails only. Supplied as standard with SeceuroShield 3801. Available as an optional extra with SeceuroShield 38 at a surcharge. Available to suit either face fitted or reveal fitted guide rails. State clearly your requirement.

Code Reveal fit: YGU00101 Each Pair £58.00

Code Face fit: YGU00102 £58.00 Each Pair



Where additional security is required. Suitable for H40/S, UPH 240 & UPH 250 guide rails only. The default height for the centre of the bullet lock pin is



Code: YACCS BULLET Each Pair £122.67

Upgrade from bottom slat lock to a pair of bullet locks

extruded slat placed in the curtain at appropriate height. The bullet

locks are self tapped from the rear of the guide. Available as keyed alike

or as keyed different. 2 keys supplied per bullet lock. Additional keys are

YACCS BULLET U/G

Each Pair £38.05

not available.

## Packing End Caps

50 x 20 mm End Caps (Black) BS519E0 £1.39 each

50 x 50 mm End Caps (Black) BS519E5 £1.39 each





## U30 "U" Channel

Normally used as a catch rail at the bottom of SeceuroShield CD150/T and SeceuroShield 38 instead of cill angle. The bottom slat must have a rubber seal fitted.

Code: YACCS U30 Per metre £19.92



Surcharge for powder coating section applies see page 64.



## 50 mm x 20 mm x 3 mm Aluminium Packing Box Section

Used to pack shutters off the wall by 20 mm. Stock colours: white, brown and mill finish. Stocked in 6.5 m lenaths.

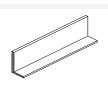
Mill finish	YBS520E0
Per metre	£26.36
White	YBS520E1
Per metre	£26.36
AA: J.D.	VECTORES
Mid Brown	YBS520E2
Per metre	£26.36



## 50 mm x 50 mm x 3 mm **Aluminium Packing Box Section** Used to pack shutters off the wall

by 50 mm. Stock colours: white, brown and mill finish. Stocked in 6.5 m lengths.

Mill finish	YBS550E0	
Per metre	£33.00	
White	YBS550E1	
Per metre	£33.00	
reimette	133.00	
Mid Brown		



## 50 mm x 50 mm x 3 mm **Electroplate Galvanised Steel** Anale.

Available in white, brown or galvanised.

Code: YCS403S0 Per metre £25.42



## 75 mm x 50 mm x 3 mm **Electroplate Galvanised Steel** Anale.

Available in white, brown or galvanised

Code: YCS402S0 Per metre £29.98



76 mm x 50 mm x 5 mm Electroplate Galvanised Steel Anale.

Available in white, brown or galvanised.

Code: YCS410S0 Per metre £44.74







Per metre £19.81















## Bespoke Box Sections and Angles

## **BESPOKE SECTIONS**

3mm Thick Manufactured Box Sections (per m)								
Total in mm of 4 sides combined	Bespoke Sizes	Aluminium	Mild Steel					
100	Up to 25 x 25 or similar	£66.57	£67.69					
200	Up to 50 x 50 or similar	£75.91	£85.61					
300	Up to 75 x 75 or similar	£100.18	£103.54					
400	Up to 100 x 100 or similar	£116.98	£121.46					
500	Up to 125 x 125 or similar	£133.78	£139.38					
600	Up to 150 x 150 or similar	£150.59	£157.30					

3mm Thick Manufactured Angles (per m)									
Total in mm of 2 sides combined	Developed Sizes i.e Flat	Aluminium	Mild Steel						
50	Up to 25 x 25 or similar	£58.17	£58.73						
100	Up to 50 x 50 or similar	£66.57	£85.61						
150	Up to 75 x 75 or similar	£74.97	£76.65						
200	Up to 100 x 100 or similar	£83.38	£85.61						
250	Up to 125 x 125 or similar	£91.77	£94.57						
300	Up to 150 x 150 or similar	£100.18	£103.54						

3mm Thick Strips/Plates (per m)					
Developed Sizes i.e Flat	Aluminium	Steel			
Up to 50 mm wide	POA	POA			
Up to 100 mm wide	POA	POA			
Up to 150 mm wide	POA	POA			
Up to 200 mm wide	POA	POA			
Up to 300 mm wide	POA	POA			

## STANDARD SECTIONS

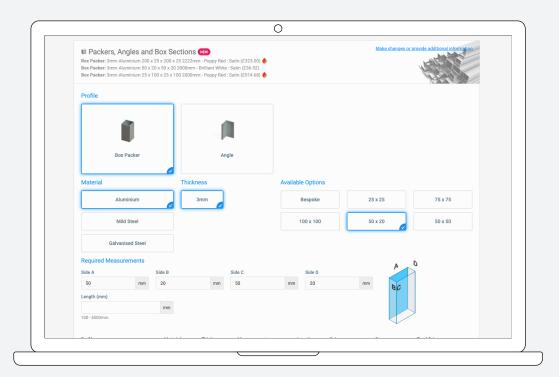
Standard Sections (per m)						
Standard Sizes Box Sections	Aluminium	Mild Steel				
25 x 25 x 3mm	£66.57	£67.69				
30 x 30 x 3mm	£72.95	£55.26				
40 x 40 x 3mm	Not available	£57.99				
50 x 50 x 3mm	£91.77	£64.22				
75 x 75 x 3mm	£100.18	Not available				
100 x 100 x 3mm	£116.98	Not available				
100 x 100 x 4mm	Not available	£91.10				
50 x 25 x 3mm	£80.54	£53.47				
75 x 50 x 3mm	£107.90	£94.57				
100 x 50 x 3mm	£128.74	£97.08				

Please note: All bespoke steel box sections and angles are supplied in mild steel and will require galvanising or powder coating. If supplied as part of a shutter order, the item can be powder coated FOC. If supplied as component items, usual powder coating surcharges will apply. For galvanising, please raise a POA with Customer Services who will be able to assist further. All sections over 2.5m will be joined together with a weld. Prices quoted here are for a 1m piece.

## Online Box Section and Angle Configurator

The new online box section and angle configurator provides an instant price for any bespoke size of box section or angle up to 5m in length.

- Step 1. Choose your profile and material
- Step 2. Select from popular sizes or choose bespoke
- Step 3. Enter your measurements, then choose your finish



**LOGIN TO SWS ONLINE** 









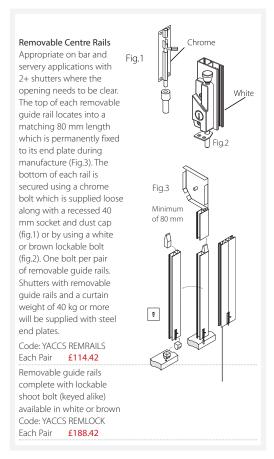






## Removable Guide Rails and Sloping Bottom Slats

## Removable Guide Rails



## LOWERING THE CURTAINS OPEN POSITION FOR SPRING LOADED SHUTTERS

## Guide Rail Stops

Optional 'L' brackets can be attached to the guide rails which will catch the bottom slat stops when the shutter is opening.

YBOTTOMSI ATKIT Code:

£35.53 Price:

Please note this optional extra is not available for H40/S guide rails.

## IMPORTANT INFORMATION REGARDING SURVEYING. ORDERING AND INSTALLING.

## Must be ordered using the order form.

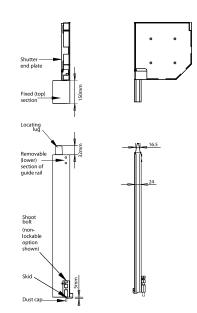
No orders will be accepted for removable guide rails unless they are ordered using the SWS UK removable guide rail order form. This will ensure you receive the products as required.

### SeceuroVision shutters.

Shutters from the SeceuroVision range should be ordered with the locking bolt option in order to maintain security. This will be included by SWS UK automatically with the surcharge unless your order requests otherwise.

## How will they be supplied?

Removable (lower) section of the guide rail will be supplied with the locating lug, skid and bolt attached to the guide. The fixed (top) section of guide rail will be supplied loose with the fixings required to attach it to the end plate. When attaching this section of guide rail ensure that the chamfered end of the guide rail is at the bottom. The dust caps (bar top recess) will be supplied with the top section of guide rail. Both guide rails will be supplied with skids but only one locating lug and only one shoot bolt per pair of guide rails.



## Sloping Bottom Slats

## IMPORTANT INFORMATION REGARDING SURVEYING AND ORDERING

## Must be ordered using the order form

No orders will be accepted for sloping bottom slats unless they are ordered using the SWS UK sloping bottom slat order form. This will ensure you receive the product you require.

### No bottom slat locks

Unfortunately it is not possible for us to supply a sloping bottom slat with a bottom slat lock fitted.

## Rubber seal only

All sloping bottom slats will be supplied with the rubber seal used on our SeceuroGlide range. We are unable to supply a sloping bottom slat with a bottom slat reinforcing handle.

## No woodgrain finish available

We are unable to supply sloping bottom slats in any of our range of woodgrain finishes.

## Only AEG/X bottom slat

Unless supplied with a SeceuroGlide Compact a sloping bottom slat will always be constructed from an AEG/X bottom slat.

Please note: that this differs from the standard bottom slat supplied with SeceuroShield 77, SeceuroVision 800 and SeceuroGlide.

A sloping bottom slat for a SeceuroGlide compact will be constructed from an AEG bottom slat.

## Limited guide rails

When a sloping bottom slat is required on a SeceuroShield 60 / 77 or a SeceuroVision 800 / 900 the shutter must have UPH250 (90 mm) guide rails. Please ensure that your survey has taken this into account. A SeceuroGlide requiring a sloping bottom slat can be supplied with either H75 or UPH250 guide rails. A SeceuroGlide Compact will always require UPH140 quide rails.

### Maximum width

The maximum width for a sloping bottom slat is 5000 mm. This is the overall door width including guide rails.

## Maximum height difference (H)

The maximum height difference (H) the sloping bottom slat can accommodate is 250 mm. When surveying you must ensure that the total height of the sloping bottom slat does not exceed the box end size for the door or you will struggle to load the curtain into the guide rails.

To obtain the total height of the sloping bottom slat you need to add the standard height of an AEG/X bottom slat (95 mm) or the standard height of an AEG bottom slat (60 mm) to your height difference (h).

You must also ensure your customer is aware that when the door is fully open the sloping bottom slat will remain in the guide rails reducing the clear height available.

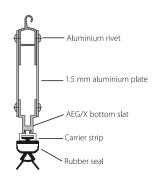


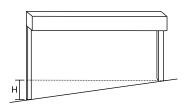
## Sloping Bottom Slat

We are able to supply sloping bottom slats for SeceuroShield 60 / 77 and SeceuroVision 800 / 900 shutters. Please note the conditions listed when ordering.

Door Width

0 to 2500 mm £370.21 2501 to 5000 mm £609.52























Notes















## **Electrically Operated Shutter Accessories**



### Wired Rocker Switch

Used to operate one shutter. Supplied as standard with electrically operated shutters unless another control option is ordered.

Code: FC100S0 Each: £21.00



## Somfy Inteo Inis Uno switch, Single Pole

Code:

Each:

Used to operate one shutter. Requires back box. EC372O0

£18.72

Code: FC373O1 Each: £51.75



## Somfy Inteo Inis Uno switch, **Dual Pole**

Operates two shutters simultaneously. Requires back box.



## Somfy Inteo Surface Box, White For use with Inis Uno and Inis Duo.

Code: FC37400 Each: £6.25



## Somfy Inteo Inis Flush Mounting Box For use with Inis Uno and Inis Duo.

Code: FC37500 Each: £8.87



### Code: EC381O2 (Keved Different) Code: EC381O3 (Keved Alike) Each: £97.37



## Flush mounted face plate

Can be added to the front of the surface mounted key switch when a flush mounted key switch is required.

EC38104 Code: Each: £8.75



## **Key Switch Security Housing**

Padlockable metal housing for a surface mounted key switch (padlock not included) supplied in galvanised finish, white or brown as standard.

Code: EC36000 Each £45.77



## Manual Override Lock (fitted)

Secures the manual override access hole on motorised shutters. Available for exit E on 205 mm box or bigger. Not available as keyed alike. Blank keys are not available.

YSGACCS1 O/R LOK Code: Each £180.10



## Manual Override Lock (loose)

Secures the manual override access hole on motorised shutters. Available for exit E on 205 mm box or bigger. Not available as keyed alike. Blank keys are not available.

Code: MT018A1 £75.77



## NRG Motor Test Lead

EC40900 Code: £125.35



Note - Wiring diagrams are available. Please contact Customer Services for further details.

PG 22





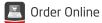




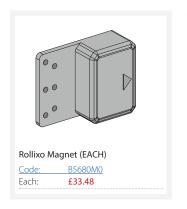






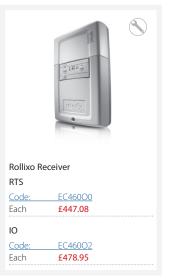


## **Electrically Operated Shutter Accessories**

















Wireless Wallswitch 3

£86.47

SG099P3

EC37700

EC377O2

EC377O4

£125.87

EC377O3

£125.87

£71.27

£71.27

^

my

£86.47

RTS

Code:

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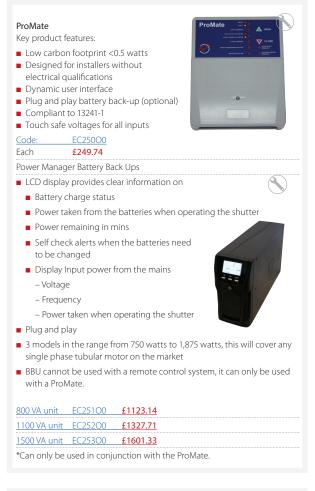
**Smoove Origin** 

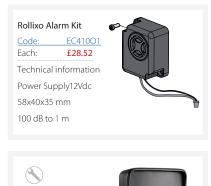
RTS 1-Channel

IO 1-Channel

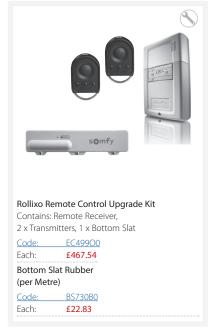
RTS 4-Channel

IO 4-Channel









Note - Wiring diagrams are available. Please contact Customer Services for further details.











EC37700

£98.65

SG100P1

£98.65

Keygo 4-Channel

Transmitter

RTS

Code:

Each:

Code:

Each:

Ю







EC37800

EC37900

£99.45

f68.36

Situo 1 RTS Pure II

Situo 5 RTS Pure II

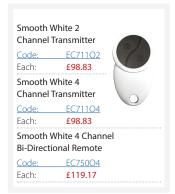
Code:

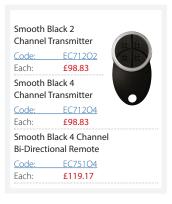
Each:

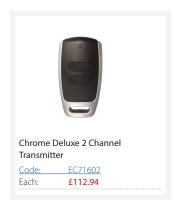
Code:

Each:

## SeceuroSense Shutter Accessories

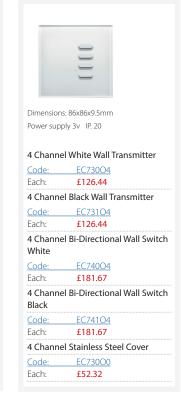


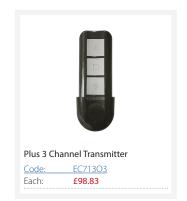


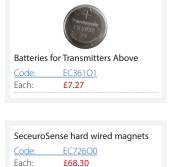


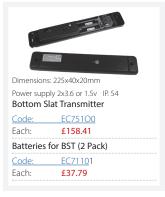


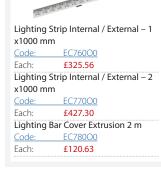










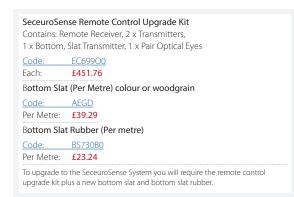














Note - Wiring diagrams are available. Please contact Customer Services for further details.



















All motors are supplied with cable 2.5 m long (1.5 m 140Nm), mounting bracket and adaptors as required.

## **MOTOR FEATURES**

- Quick set progressive limit switches.
- Quick fit adaptors and brackets.
- Multiple mounting position motor heads.
- IP protection 44.
- Integrated thermal protection.SECEURODRIVE 45S-50

SECEURODRIVE 45M-50

SECEURODRIVE 59S-100

SECEURODRIVE 59M-100

- Integrated electro-mechanical brake.
- Run time 4 mins.
- Permanent manual override.
- Limit positions not altered by use of manual override.
- Slim motor heads.

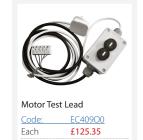
	BATTERY BACK-UP SELECTION							
Key	Unit Power	Stock Code	Price					
	800VA	EC25100	£1123.14					
	1100VA	EC25200	£1327.71					
	1500VA	EC25300	£1601.33					

\*BBU cannot be used with a remote control system, it can only be used with a ProMate.

	NON OVERRIDE MOTOR				
	Code	Price			
50Nm	MT950M2	£131.93			
100Nm	MT900M1	£189.98			
	OVERNID.	- MOTOR			
	OVERRID	E MOTOR			
	OVERRID Code	E MOTOR Price			
50Nm					
50Nm 100Nm	Code	Price			







Concealed override exit (white)
Code: MT020M1 Price: £30.47

Concealed override exit (brown)
Code: MT020M2 Price: £30.47

\*Concealed override handle
Code: GD02006 Price £92.51

\* If purchased as a component If this override option is selected with a product, for example as the shutter override option then the handle will be included in the manual override surcharge.

Rigid Eye	
Code: MT902M2	Price: £10.42
Drop Eye Joint	•
Code: GD02005	Price: £35.89
1500 Manual Over	ride Crook
Code: MT125M1	Price <b>£12.73</b>

rotection

(IP)

IP44

IP44

IP44

IP44

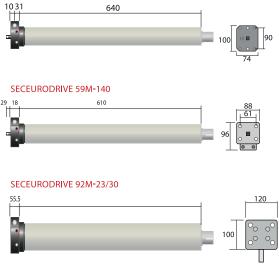
IP44

IP44

IP44

Insulation Class

Class H



	Type	Rated Torque	Rated Voltage	Rated Frequency	Rated Power Input	Tube Diameter	Rated Current	Running Time	Rate Speed	Pro
		(Nm)	(v)	(Hz)	(w)	(mm)	(A)	(min)	(rpm)	
	EM20M	20Nm	230v	50HZ	145w	45 mm	0.64A	4 min	15 rpm	
	EM30M	30Nm	230v	50HZ	191w	45 mm	0.83A	4 min	15rpm	
	EM40M	40Nm	230v	50HZ	198w	45 mm	0.86A	4 min	15 rpm	
	EM50M	50Nm	230v	50HZ	205w	45 mm	0.89A	4 min	12 rpm	
	EM100M	100Nm	230v	50HZ	350w	59 mm	1.55A	4 min	12 rpm	
1	EM140M	140Nm	230v	50HZ	380w	59 mm	1.74A	4 min	9 rpm	
	EM523M	230Nm	230v	50HZ	830w	92 mm	3.80A	4 min	12 rpm	
2	EM530M	300Nm	230v	50HZ	920w	92 mm	4.20A	4 min	9 rpm	













## Somfy Motor Sizes and Prices

### NOTES FOR ALL MOTORS

- All motors are supplied with a 2.5 metre long cable as standard.
- 5 metre and 10 metre motor extension cables can be ordered (see below right)
- When ordering your motor, you will also need to order the relevant adaptors and mounting brackets, if • Multiple mounting positions of unsure check our online motor selection tool or speak to Customer Services
- The tables shown are a simplified guide to assist motor selection and allow for collars when appropriate. During manufacture motor requirement is calculated more precisely to suit the size of the shutter which may result in a different motor being supplied to that indicated. A higher specification motor may be substituted due to stock shortage.

## ALL MOTORS (EXCL. HERCULES) FFATURE:

- Rapid set push button limit switches
- Clip-on drive adaptors and
- motor head
- Standard Index of Protection rating: IP44
- Supply cable via removable connector
- Integral thermal protection
- Integral electromagnetic brake ■ Continuous running time: 4 mins
- Temperature range -10°C to +40°C

Bottom of box set 25

mm helow

top of

opening

u 🔿

Hole drilled below lintel

for rod

<u>a</u>

Crank

handle

fixina

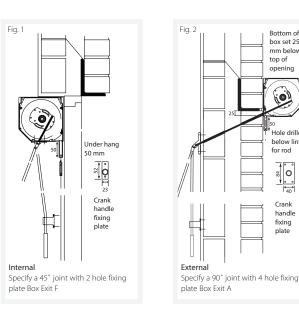
nlate

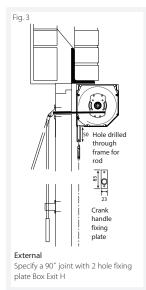
## MANUAL OVERRIDE MOTORS (EXCLUDING THE HERCULES RANGE) ALSO FEATURE:

- Manual operation by hand crank in the event of a power failure
- Limit positions not affected by manual drive

### Hercules motors feature:

- Fitted with flexible supply cable
- Progressive limit switches
- Temperature range: -25°C to +85°C
- Standard Index of Protection rating: IP44
- Integral electromagnetic brake
- Continuous running time: 4 mins







## RTS range of tubular motors for window shutters.

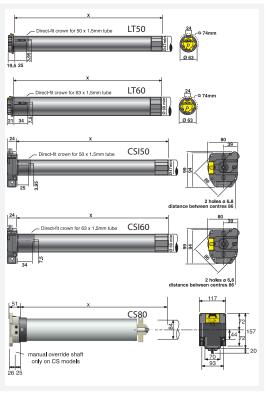
Radio motors have been designed to ease the installation of automated shutters, providing wiring and accurate remotely set limit positions.

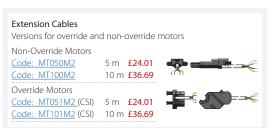
- Radio motors are a versatile and flexible solution. providing convenient easy-to-use features.
- Available with and without manual override facility.
- Quicker installation with no wiring to the switch position.
- Choice of remote controls.

RADIO MOTOR SELECTION

- Several motors can be grouped together; no group commands required.
- Powerful range of 200 m in open space and 20 m through two concrete walls.
- min width for RTS motors is 850mm

RTS motor only upgrade £253.31 For control options see page 25. For further information, please contact your account





### NON OVERRIDE MOTOR Description Code Price Dim x LT50 Jet 10/12 MT510M1 £320.59 505 MT515M1 LT50 Atlas 15/12 £348.13 525 IT50 Meteor 20/12 MT520M1 £366.18 525 LT50 Helios 30/12 MT530M1 £393.52 555 LT50 Mariner 40/12 MT540M1 £471.38 605 LT50 Vectran 50/12 MT550M £489.51 605 LT60 Vega 60/12 MT560M £562.03 614 LT60 Sirius 80/12 MT580M 614 £616.41 MT600M1 LT60 Titan 100/12 £714.31 659 **OVERRIDE MOTOR** CSI50 Meteor 20/17 MT521M1 £507.65 594 CSI50 Gemini 25/17 MT525M1 £531.26 594 MT531M1 £556.20 594 CSI50 Helios 30/17 CSI50 Mariner 40/17 MT541M1 £574.91 594 CSI60 Orion 55/17 MT555M1 £630.91 640 640 CSI60 Vega 60/12 MT561M1 £636.38 CSI60 Sirius 80/12 MT581M1 £678.76 640 CSI60 Titan 100/12 MT601M £770.63 675 CSI60 Taurus 120/12 MT621M 675 £930.12 LT80S CSI 150 MT650M £1501.07 652 LT80S CSI 200 MT420M0 £1749.08 652 OVERRIDE ACCESSORIES 1100 mm manual override crook MT110M1 £11.43 £12.73 1500 mm manual override crook MT125M 2000 mm manual override crook MT200M1 £15.62 45° drop eye joint 4 hole plate £35.89 MT130M1 £8.47 175 mm rigid metal override eye



10 - The next number is the torque value for this motor

The larger the shutter the greater the torque value required.

12 - The final number indicates the speed of the motor and is the number of revolutions per minute that the motor will operate at.



Somfy motors will no longer be given names such as Jet and Mariner but will be referred to by their range and torque value.

## What do the numbers mean? IT50 10/12

**MOTOR NAMES** 

LT or CSI – indicates whether the motor is a non override (LT) or an override (CSI) motor.

50, 60 & 80 - the number after the LT or CSI indicates the motor series that the motor

Note - Wiring diagrams are available. Please contact Customer Services for further details.





Bars

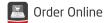












## Somfy Motor Selection

The battery backup selection guide shown below is only applicable when the shutter is operated by a hold to run switch.



## **BATTERY BACK-UP SELECTION**

Key	Unit Power	Stock Code	Price	Must be
	800VA	EC25100	£1123.14	used with
	1100VA	EC25200	£1327.71	a Promate
	Please	contact technic	cal	(see page 25)
	Bracket	EC40700	£150.93	(see page 23)

SECEUROSHIELD 150/T						
Axle	Max Area m²	Motor	Override Motor			
60/70 mm	4	LT50 10/12	CSI50 20/17			
60/70 mm	6	LT50 15/12	CSI50 20/17			
60/70 mm	8	LT50 20/12	CSI50 20/17			

SECEUROSHIELD 38						
Axle	Max Area m²	Motor	Override Motor			
60/70 mm	2	LT50 10/12	CSI50 20/17			
60/70 mm	3	LT50 15/12	CSI50 20/17			
60/70 mm	4	LT50 20/12	CSI50 20/17			
60/70 mm	5	LT50 30/12	CSI50 25/17			
60/70 mm	6	LT50 30/12	CSI50 30/17			
60/70 mm	9	LT50 40/12	CSI50 40/17			
60/70 mm	11	LT50 50/12	CSI60 55/17			
70 mm	12	LT60 60/12	CSI60 55/17			
4"	12	LT60 60/12	CSI60 80/12			

SECEUROVISION 38						
Axle	Max Area m²	Motor	Override Motor			
60/70 mm	2	LT50 10/12	CSI50 20/17			
60/70 mm	4	LT50 15/12	CSI50 20/17			
60/70 mm	5	LT50 20/12	CSI50 20/17			
60/70 mm	6	LT50 30/12	CSI50 25/17			
60/70 mm	8	LT50 30/12	CSI50 30/17			
60/70 mm	10	LT50 40/12	CSI50 40/17			

<sup>\*</sup>SeceuroVision 3800 tables are for fully punched shutters with no glazing. If the shutter has glazing fitted use the SeceuroShield 3800 table.

SECEUROVISION 3801						
Axle	Max Area m²	Motor	Override Motor			
60 mm	3	LT50 10/12	CSI50 20/17			
60 mm	4	LT50 15/12	CSI50 20/17			
60 mm	6	LT50 20/12	CSI50 20/17			
60 mm	6.25	LT50 30/12	CSI50 25/17			
70 mm	6	LT50 30/12	CSI50 30/17			
70 mm	7	LT50 40/12	CSI50 40/17			
70 mm	10	LT50 50/12	CSI60 55/17			
70 mm	12	LT60 60/12	CSI60 60/12			

SECEUROSHIELD 60							
Axle	Max Area m²	Motor	Override Motor				
70 mm	2	LT50 10/12	CSI50 20/17				
70 mm	3	LT50 15/12	CSI50 20/17				
70 mm	4	LT50 20/12	CSI50 20/17				
70 mm	5	LT50 30/12	CSI50 25/17				
70 mm	6	LT50 30/12	CSI50 30/17				
70 mm	8	LT50 40/12	CSI50 40/17				
70 mm	10	LT50 50/12	CSI60 55/17				
70 mm	11	LT60 60/12	CSI60 55/17				
70 mm	11.8	LT60 60/12	CSI60 60/12				
70 mm	16	LT60 80/12	CSI60 80/12				
70 mm	20	LT60 100/12	CSI60 100/12				
4"	4	LT50 30/12	CSI50 30/17				
4"	6	LT50 40/12	CSI50 40/17				
4"	8	LT50 50/12	CSI60 55/17				
4"	9	LT60 60/12	CSI60 60/12				
4"	12	LT60 80/12	CSI60 80/12				
4"	16	LT60 100/12	CSI60 100/12				
4"	19	CSI60 120/12	CSI60 120/12				
4"	20	LT80S CSI 150*	LT80S CSI 150*				
5"	12	LT60 100/12	CSI60 100/12				
5"	14	CSI60 120/12	CSI60 120/12				
5"	18	LT80S CSI 150*	LT80S CSI 150*				
5"	20	LT80S CSI 200*	LT80S CSI 200*				

SECEUROSHIELD 77								
Axle	Max Area m²	Motor	Override Motor					
100 mm, 16swg, 10swg	2	LT50 10/12	CSI50 20/17					
100 mm, 16swg, 10swg	4	LT50 15/12	CSI50 20/17					
100 mm, 16swg, 10swg	5	LT50 20/12	CSI50 20/17					
100 mm, 16swg, 10swg	7	LT50 30/12	CSI50 25/17					
100 mm, 16swg, 10swg	8	LT50 30/12	CSI50 30/17					
100 mm, 16swg, 10swg	11	LT50 40/12	CSI50 40/17					
100 mm, 16swg, 10swg	14	LT50 50/12	CSI60 55/17					
100 mm, 16swg, 10swg	15	LT60 60/12	CSI60 55/17					

SECEUROVISION 90 150 mm spacing							
Axle	Max Area m²	Motor	Override Motor				
70 mm/4"	2	LT50 10/12	CSI50 20/17				
70 mm/4"	3	LT50 15/12	CSI50 20/17				
70 mm/4"	4	LT50 20/12	CSI50 20/17				
70 mm/4"	6	LT50 30/12	CSI50 25/17				
70 mm/4"	7	LT50 30/12	CSI50 30/17				
70 mm/4"	9	LT50 40/12	CSI50 40/17				
70 mm/4"	12	LT50 50/12	CSI60 55/17				
70 mm/4"	14	LT60 60/12	CSI60 60/12				
70 mm/4"	16	LT60 80/12	CSI60 80/12				

SECEUROVISION 80 (FULLY PUNCHED)									
Axle	Max Area m²	Motor	Override Motor						
70 mm/4"	2	LT50 10/12	CSI50 20/17						
70 mm/4"	3	LT50 15/12	CSI50 20/17						
70 mm/4"	4	LT50 20/12	CSI50 20/17						
70 mm/4"	5	LT50 30/12	CSI50 25/17						
70 mm/4"	6	LT50 30/12	CSI50 30/17						
70 mm/4"	8	LT50 40/12	CSI50 40/17						
70 mm/4"	10	LT50 50/12	CSI60 55/17						
70 mm/4"	11	LT50 50/12	CSI60 55/17						
70 mm/4"	12	LT60 60/12	CSI60 60/12						
70 mm/4"	16	LT60 80/12	CSI60 80/12						
70 mm/4"	20	LT60 100/12	CSI60 100/12						
5"	16	LT60 100/12	CSI60 100/12						
5"	19	CSI60 120/12	CSI60 120/12						
5"	20	LT80S CSI 150*	LT80S CSI 150*						

SECEUROVISION 80 GLAZED OR SOLID								
Axle	Max Area m²	Motor	Override Motor					
70 mm/4"	1.5	LT50 10/12	CSI50 20/17					
70 mm/4"	2	LT50 15/12	CSI50 20/17					
70 mm/4"	3	LT50 20/12	CSI50 20/17					
70 mm/4"	3.8	LT50 20/12	CSI50 25/17					
70 mm/4"	4	LT50 30/12	CSI50 30/17					
70 mm/4"	6	LT50 40/12	CSI50 40/17					
70 mm/4"	7	LT50 50/12	CSI60 55/17					
70 mm/4"	8	LT60 60/12	CSI60 55/17					
70 mm/4"	9	LT60 60/12	CSI60 60/12					
70 mm/4"	12	LT60 80/12	CSI60 80/12					
70 mm/4"	15	LT60 100/12	CSI60 100/12					
70 mm/4"	18	CSI60 120/12	CSI60 120/12					
70 mm/4"	20	LT80S CSI 150*	LT80S CSI 150*					
5"	12	LT60 100/12	CSI60 100/12					
5"	14	CSI60 120/12	CSI60 120/12					
5"	18	LT80S CSI 150*	LT80S CSI 150*					
5"	20	LT80S CSI 200*	LT80S CSI 200*					

SECEUROVISION 90 75 mm spacing								
Axle	Max Area m²	Motor	Override Motor					
70 mm/4"	2	LT50 10/12	CSI50 20/17					
70 mm/4"	3	LT50 15/12	CSI50 20/17					
70 mm/4"	4	LT50 20/12	CSI50 20/17					
70 mm/4"	5	LT50 30/12	CSI50 25/17					
70 mm/4"	6	LT50 30/12	CSI50 30/17					
70 mm/4"	8	LT50 40/12	CSI50 40/17					
70 mm/4"	10	LT50 50/12	CSI60 55/17					
70 mm/4"	11	LT50 50/12	CSI60 55/17					
70 mm/4"	12	LT60 60/12	CSI60 60/12					
70 mm/4"	16	LT60 80/12	CSI60 80/12					
5"	16	LT60 100/12	CSI60 100/12					

SECEUROSHIELD 75 22g								
Axle	Max Area m²	Motor	Override Motor					
4"	1.4	LT50 10/12	CSI 20/17					
4"	2.1	LT50 15/12	CSI 20/17					
4"	2.9	LT50 20/12	CSI 20/17					
4"	3.6	LT50 30/11	CSI 25/17					
4"	4.3	LT50 30/12	CSI 30/17					
4"	5.8	LT50 40/12	CSI 40/17					
4"	7.2	LT50 50/12	CSI 55/17					
4"	7.7	LT60 60/12	CSI 55/17					
4"	8.6	LT60 60/12	CSI 60/12					
4"	11.6	LT60 80/12	CSI 80/12					
4"	14.4	LT60 100/12	CSI 100/12					
4"	17.2	CSI 120/12	CSI 120/12					
4"	21.6	LT80S CSI 150*	LT80S CSI 150*					
4"	28.8	LT80S CSI 200*	LT80S CSI 200*					
5"	6.1	LT50 50/12	CSI 55/17					
5"	6.7	LT60 60/12	CSI 60/12					
5"	8.9	LT60 80/12	CSI 80/12					
5"	11.2	LT60 100/12	CSI 100/12					
5"	13.4	CSI 120/12	CSI 120/12					
5"	16.8	LT80S CSI 150*	LT80S CSI 150*					
5"	22.4	LT80S CSI 200*	LT80S CSI 200*					

SECEUROVISION 75 22g							
Axle	Max Area m²	Motor	Override Motor				
4"	1.8	LT50 10/12	CSI 20/17				
4"	2.6	LT50 15/12	CSI 20/17				
4"	3.6	LT50 20/12	CSI 20/17				
4"	4.5	LT50 30/12	CSI 25/17				
4"	5.4	LT50 30/12	CSI 30/17				
4"	7.3	LT50 40/12	CSI 40/17				
4"	9	LT50 50/12	CSI 55/17				
4"	9.6	LT60 60/12	CSI 55/17				
4"	10.8	LT60 60/12	CSI 60/12				
4"	14.5	LT60 80/12	CSI 80/12				
4"	18	LT60 100/12	CSI 100/12				
4"	21.5	CSI 120/12	CSI 120/12				
4"	27	LT80S CSI 150*	LT80S CSI 150*				
4"	36	LT80S CSI 200*	LT80S CSI 200*				
5"	7.6	CSI 55/17	CSI 55/17				
5"	8.4	LT60 60/12	CSI 60/12				
5"	11.1	LT60 80/12	CSI 80/12				
5"	14	LT60 100/12	CSI 100/12				
5"	16.8	CSI 120/12	CSI 120/12				
5"	21	LT80S CSI 150*	LT80S CSI 150*				
5"	28	LT80S CSI 200*	LT80S CSI 200*				















## SeceuroGuard 1000 Retractable Security Gates **Retractable Security Gates**



## **COMMON APPLICATIONS**

Internal medium to high security domestic and selected commercial and retail applications. Made to measure in powder coated pre-galvanised steel.

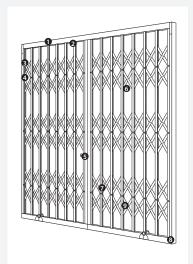
## **CONSTRUCTION**

## Lattice

High grade steel in 'X' lattice as standard and 'S' lattice as an option. Weight 19 kg m2 nominal



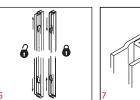


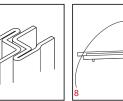


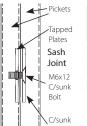
### GENERAL ARRANGEMENT



- 1 Top hung on nylon coated steel bearings
- 2 All galvanised steel construction
- 3 Powder coating in a range of colours
- 4 Fits within or around the reveal
- 5 Multi-point locking from single key 2 point
- 6 Strong steel lattice with smooth durable finish
- 7 Overlapped locking profiles
- 8 Optional folding bottom track
- 9 Steel rivetted lattice assembly system.







Gate Height Range (mm)	Number of lock hooks available
Above 1000	2 hooks (4 optional)
650-1000	2 hooks
501-650	1 lock hook
350-500	Fixed panel

Please note: SeceuroGuard 1000 can accommodate an unlimited width with multiple sashes. Sashes are made in single pieces up to 2 m wide. Larger sizes are made in sections for assembly on site, ensuring the weight of each section can be handled safely. Gates which are wider than 4 m will be supplied with the top track in two pieces, the split will be in the middle. Where two split sashes meet two pickets are joined together using bolts and fixing plates supplied loose (see illustration above)



















### LARGER WIDTHS AVAILABLE:

SeceuroGuard 1000 can be manufactured to suit wider openings. Contact your Account Manager if you require a price and more details.

Width (mm) All gates 4 m wide and above will be supplied with split sashes Height (mm) 







......<del>| | .</del>.... Three rows of lattice 

.....<del>...</del>.... Four rows of lattice

.......

Five rows of lattice

### **OPTIONS**

	£67.49 per sash				
	Trade discount increased 5%				
	£68.20				
int)	£90.41				
om track if required)	£192.45 per sash				
	£7.05				
ndard)	£11.60 each				
for face fitting	£28.11 per m (45 x 20 mm section)				
	£168.46				
	£11.17 per gate				
odised only)	no cost option				
lock ck ck	no cost option (without lock) £16.02 fitted £31.70 fitted £140.89				
Code: YGA430S0	£23.77 per linear metre				
Code: YGA021S0	£23.66 per linear metre				
Code: YGA133L0	£57.88 (specify keyed alike/different)				
	om track if required)  Indard)  for face fitting  Indised only)  Ilock  ck  ck  Code: YGA43050  Code: YGA02150				



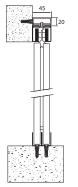
\*Please note: Folding tracks with a length of 600 mm or more are supplied with a retaining pin as standard. This is located between 488 mm and 568 mm from the ground regardless of track length. The retaining pin projects 60 mm beyond the lock post when the track is lowered and 30 mm when raised. If the width of the gate is greater than the height check that there will be sufficient room for the bottom track to fold up into.

There is an extra lead time for component gate sections, please call 01524 772400 for details

SeceuroGuard 1000 can be supplied in Band A & B colours at no extra charge. See page 64 for further details. For external applications, a dark colour is recommended.

### **FACE FIXED SIDE ELEVATION**

The standard arrangement for a face fitted gate is as shown with the top track and sides face fixed and the bottom track reveal fixed. When ordering please identify clearly how each side of the frame will be fitted. Importantly, the size of your order will be manufactured to a height including fixing frame(s).













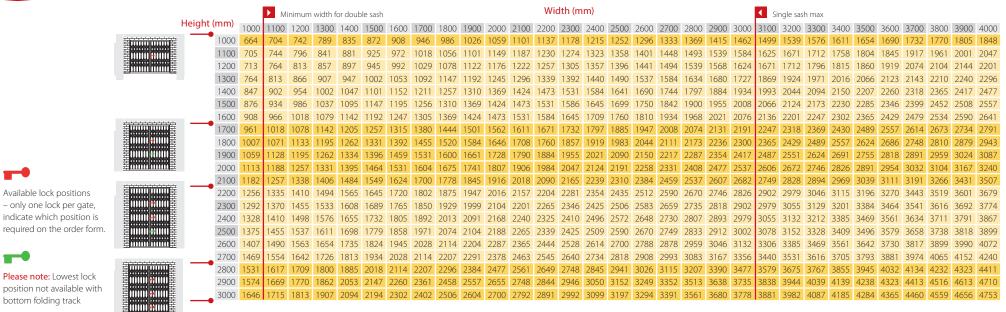








## Retractable Security Gates



## COMMON APPLICATIONS

Internal medium to high security domestic and selected commercial and retail applications. Made to measure in powder coated pre-galvanised steel.

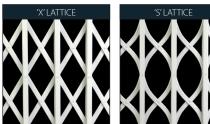
100000 #4000

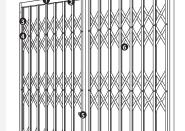
## CONSTRUCTION

High grade steel in 'X' lattice as standard and 'S' lattice as an option. Weight 19 kg m2 nominal









## GENERAL ARRANGEMENT

- 1 Top hung on nylon coated steel bearings
- 2 All galvanised steel construction
- 3 Powder coating in a range of colours
- 4 Fits within or around the reveal
- 5 4 point locking from a single key with the lock mechanism shielded by a steel plate
- 6 Strong steel lattice with smooth durable finish
- 7 Overlapped locking profiles
- 8 Optional folding bottom track
- 9 The 1001 has a specially designed lattice assembly system utilising high grade steel screws (patented).

## 1001 INSTALLATION CRITERIA

The validity of the LPCB certification is contingent upon each security gate being installed in accordance with the requirements of LPS 1175.

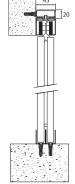
- Reveal or face installation
- Min fixing distance from edge of reveal
- Max fixing distance from any corner 100 mm 400 mm
- Max distance between fixing
- All fixing heads spoiled:

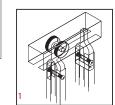
2.5" x 12s Masonry 4.0" x 12s Wood Steel 1.0" xM8s

50 mm

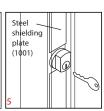
## **FACE FIXED SIDE FLEVATION**

The standard arrangement for a face fitted gate is as shown with the top track and sides face fixed and the bottom track reveal fixed. When ordering please identify clearly how each side of the frame will be fitted. Importantly, the size of your order will be manufactured to a height including fixing frame(s).

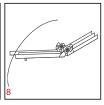


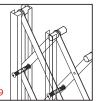














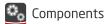


















## Retractable Security Gates

## Width (mm)

Height (mr	2)																				
rieight (iii	4100	4200	4300	4400	4500	4600	4700	4800	4900	5000	5100	5200	5300	5400	5500	5600	5700	5800	5900	6000	
10	00 1934	1975	2016	2053	2091	2131	2168	2207	2240	2282	2297	2310	2329	2376	2398	2463	2479	2496	2579	2596	
110	2092	2136	2178	2223	2270	2318	2361	2402	2447	2489	2636	2780	2798	2882	2898	2981	3001	3014	3114	3150	臺******
120	00 2239	2291	2348	2384	2424	2459	2499	2537	2574	2614	2748	2882	2898	2981	3014	3100	3114	3132	3232	3267	臺 ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※ ※
130	00 2348	2400	2452	2506	2555	2606	2655	2703	2760	2808	2905	3001	3014	3100	3114	3200	3218	3249	3349	3384	
14	00 2528	2583	2636	2693	2746	2800	2854	2908	2960	3016	3058	3100	3114	3200	3232	3317	3333	3349	3467	3501	
150	2609	2666	2720	2774	2832	2883	2941	2992	3046	3100	3152	3200	3218	3317	3333	3437	3449	3467	3581	3616	
16	00 2697	2749	2807	2859	2912	2969	3024	3078	3132	3184	3243	3301	3333	3416	3449	3534	3570	3581	3703	3736	
170	00 2845	2906	2960	3019	3078	3135	3196	3249	3307	3368	3577	3784	3804	3919	3934	4055	4087	4103	4253	4272	
18		3068	3132	3197	3261	3323	3387	3453	3515	3579	3735	3883	3900	4018	4055	4171	4190	4218	4373	4388	薯00000 <del>8</del> 0000
19		3218	3375	3439	3506	3569	3631	3692	3757	3821	3905	3986	4018	4137	4171	4286	4305	4339	4492	4504	臺;;;;;;;
20		3467	3534	3601	3670	3737	3804	3870	3934	4003	4046	4087	4123	4238	4272	4388	4418	4453	4607	4621	臺
210		3656	3727	3799	3871	3946	4022	4094	4169	4240	4302	4380	4412	4547	4570	4705	4740	4771	4933	4959	
220		3828	3908	3982	4062	4139	4216	4295	4366	4445	4559	4672	4705	4857	4876	5026	5056	5090	5261	5293	
230		3929	4003	4079	4158	4233	4308	4389	4462	4544	4657	4771	4808	4959	4988	5142	5159	5193	5374	5407	臺//////
24		4022	4095	4172	4251	4330	4407	4481	4558	4632	4763	4890	4926	5056	5090	5243	5276	5312	5495	5530	臺;;;;;;;;
250		4061	4136	4212	4286	4365	4443	4517	4599	4671	4831	4988	5026	5177	5209	5362	5396	5429	5610	5644	<b>3*****</b>
26		4245	4333	4418	4504	4594	4678	4764	4855	4935	5013	5090	5124	5276	5312	5474	5508	5541	5729	5758	<b>3****</b>
270							4777													5879	<u>+</u>
28		4348 4587	4437 4677	4521 4764	4608 4856	4694 4940	5034	4869 5124	4952 5210	5039 5302	5117 5489	5193 5678	5228 5712	5396 5897	5429 5932	5579 6097	5631 6148	5662 6177	5844 6380	6415	
		4901									5724	5780	5810	5997	6027				6497	6533	臺 (((()))
29			4997	5093	5188	5283	5379	5473	5570	5667					61.40	6212	6246	6299			≣₩₩₩₩₩
30	00 4846	4940	5039	5133	5231	5326	5425	5521	5613	5711	5795	5879	5932	6097	6148	6333	6366	6401	6615	6647	<b></b> ≣
																					<b>喜</b>

## Insurance approved

Tested and approved to Loss Prevention Standard (LPS) 1175 security Rating 1 by the Loss Prevention Certification Board (LPCB) the UK's leading independent certification body covering products, installers and installations in the fire and security sectors.

Enhanced burglary protection is achieved through the use of an advanced 4 point locking system and unique patented assembly system. The validity of LPCB certification is contingent upon each gate being installed in accordance with the requirements of LPS 1175.

## **OPTIONS**

Folding bottom track*	£67.49 per sash
Fixed panel	Trade Discount increased 5%
Additional blank key	£7.05
Handle with fixings (one per sash supplied as standard)	<b>£11.60</b> each
Reinforced top/bottom track for face fitting section)	£28.11 per metre (45 x 20 mm)

\* Please note: Folding tracks with a length of 600 mm or more are supplied with a retaining pin as standard. This is located between 488 mm and 568 mm from the ground regardless of track length. The retaining pin projects 60 mm beyond the lock post when the track is lowered and 30 mm when raised.

## Available component parts

Top track per metre	Code: YGA430S0	£23.77 per linear metre
Bottom track 'W' per metre	Code: YGA021S0	£23.66 per linear metre
Replacement lock	Code: YGA133L0	£57.88 (specify keyed alike/different)



THIS PRODUCT CAN BE SeceuroGuard 1001 can be supplied in BAND A & B colours at **POWDER COATED** no extra charge. See page 64 for further details. For external applications a dark colour is recommended.

## SPECIAL LPCB RESTRICTIONS

Maximum Height 3000 mm Minimum Height 1000 mm\* Maximum Width (bi-parting) 6000 mm Maximum Width (single sash) 3000 mm Minimum Width (bi-parting) 1000 mm Minimum Width (single sash) 500 mm

SWS UK reserve the right to undertake installation spot checks, in the interest of both trade customer and end user.

All approved gates carry a label

detailing the manufacturer, test standard and rating.

Please note: SeceuroGuard 1001 is NOT available with the hinge aside option, bottom running option, split top bottom tracks, removable bottom track or split sashes'















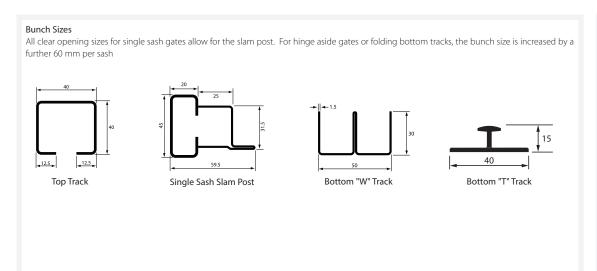


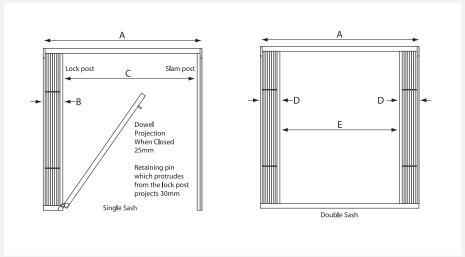
PG 31

\*Please note: See page 33 for bunching sizes



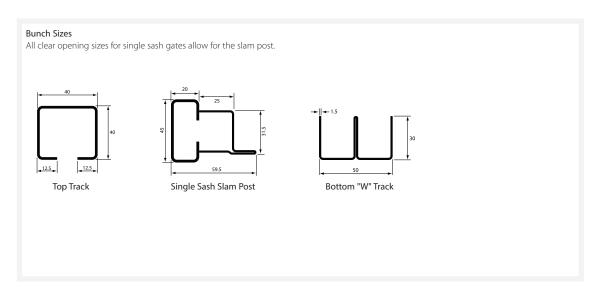
## SeceuroGuard 1000 Bunch Sizes

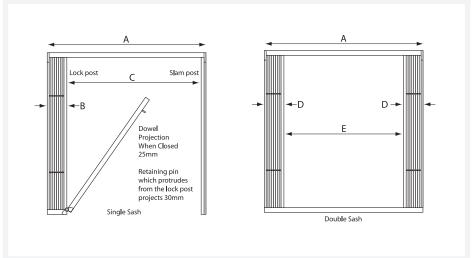




## SeceuroGuard | 1001 Insurance Approved Retractable Security Gates

## SeceuroGuard 1001 Bunch Sizes









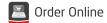












## SeceuroGuard 1000 & 1001 Bunch Sizes

Gates up to 2359 mm Overall Height				2360 - 3059 mm Overall Height				Gates over 3059 mm Overall Height						
OVED ALL	SINGLE SASH		DOUBLE SASH		OVED ALL	SINGLE SASH		DOUBLE SASH			SINGL	E SASH	DOUBLE	.E SASH
OVERALL WIDTH (mm)	SINGLE SASH BUNCH (mm)	CLEAR OPENING WIDTH (mm)	DOUBLE SASH BUNCH (mm)	CLEAR OPENING WIDTH (mm)	OVERALL WIDTH (mm)	SINGLE SASH BUNCH (mm)	CLEAR OPENING WIDTH (mm)	DOUBLE SASH BUNCH mm	CLEAR OPENING WIDTH (mm)	OVERALL WIDTH (mm)	SINGLE SASH BUNCH (mm)	CLEAR OPENING WIDTH (mm)	DOUBLE SASH BUNCH (mm)	CLEAR OPENING WIDTH (mm)
250	110	78	110	30	250	110	78	94	62	250	110	78	94	62
300	110	128	110	80	300	110	128	94	112	300	110	128	94	112
350	110	178	110	130	350	110	178	94	162	350	110	178	94	162
400 450	126 126	212 262	110 110	180 230	400 450	126 126	212 262	110 110	180 230	400 450	126 126	212 262	110 110	180 230
500	142	296	110	280	500	142	296	110	280	500	142	296	110	280
600	142	396	110	380	600	142	396	110	380	600	142	396	110	380
700	158	480	126	448	700	158	480	126	448	700	158	480	126	448
800	174	564	126	548	800	174	564	126	548	800	174	564	126	548
900	190	648	142	616	900	190	648	142	616	900	190	648	142	616
1000	190	748	142	716	1000	190	748	142	716	1000	190	748	142	716
1100	206	832	142	816	1100	206	832	142	816	1100	206	832	142	816
1200 1300	222 238	916 1000	158 158	884 984	1200 1300	222 254	916 984	158 158	884 984	1200 1300	222 254	916 984	158 158	884 984
1400	238	1100	158	1084	1400	254	1084	158	1084	1400	254	1084	158	1084
1500	254	1184	174	1152	1500	270	1168	174	1152	1500	270	1168	174	1152
1600	270	1268	174	1252	1600	286	1252	174	1252	1600	286	1252	174	1252
1700	286	1352	190	1320	1700	302	1336	190	1320	1700	302	1336	190	1320
1800	302	1436	190	1420	1800	318	1420	190	1420	1800	318	1420	190	1420
1900	302	1536	190	1520	1900	318	1520	190	1520	1900	318	1520	190	1520
2000	334	1604	206	1588	2000	334	1604	206	1588	2000	350	1588	222	1556
2100	350	1688	206	1688	2100	350	1688	206	1688	2100	366	1672	222	1656
2200	366	1772	222	1756	2200	366	1772	222	1756	2200	382	1756	238	1724
2300 2400	366 382	1872 1956	222 222	1856 1956	2300 2400	366 382	1872 1956	222 222	1856 1956	2300 2400	382 398	1856 1940	238 238	1824 1924
2500	398	2040	238	2024	2500	398	2040	254	1992	2500	414	2024	254	1992
2600	414	2124	238	2124	2600	414	2124	254	2092	2600	430	2108	254	2092
2700	414	2224	238	2224	2700	414	2224	254	2192	2700	430	2208	254	2192
2800	430	2308	254	2292	2800	446	2292	270	2260	2800	446	2292	270	2260
2900	446	2392	254	2392	2900	462	2376	270	2360	2900	462	2376	270	2360
3000	462	2476	270	2460	3000	478	2460	286	2428	3000	478	2460	286	2428
3100	478	2560	270	2560	3100	494	2544	286	2528	3100	510	2528	286	2528
3200	478	2660	270	2660	3200	494	2644	286	2628	3200	510	2628	286	2628
3300 3400	494 510	2744 2828	286 286	2728 2828	3300 3400	510 526	2728 2812	302 302	2696 2796	3300 3400	526 542	2712 2796	302 302	2696 2796
3500	526	2912	302	2896	3500	542	2896	318	2864	3500	558	2880	318	2864
3600	526	3012	302	2996	3600	542	2996	318	2964	3600	558	2980	318	2964
3700	542	3096	302	3096	3700	558	3080	318	3064	3700	574	3064	318	3064
3800	558	3180	334	3132	3800	574	3164	334	3132	3800	590	3148	334	3132
3900	574	3264	334	3232	3900	590	3248	334	3232	3900	606	3232	334	3232
4000	574	3364	334	3332	4000	590	3348	334	3332	4000	606	3332	334	3332
4100	606	3432	350	3400	4100	606	3432	350	3400	4100	622	3416	366	3368
4200	622	3516	350 366	3500	4200	638	3500	350	3500	4200	654	3484	366	3468
4300 4400	638 654	3600 3684	366 366	3568 3668	4300 4400	654 670	3584 3668	366 366	3568 3668	4300 4400	670 686	3568 3652	382 382	3536 3636
4500	654	3784	366	3768	4500	670	3768	366	3768	4500	686	3752	382	3736
4600	670	3868	382	3836	4600	686	3852	382	3836	4600	702	3836	398	3804
4700	686	3952	382	3936	4700	702	3936	382	3936	4700	718	3920	398	3904
4800	702	4036	398	4004	4800	718	4020	398	4004	4800	734	4004	414	3972
4900	702	4136	398	4104	4900	718	4120	398	4104	4900	734	4104	414	4072
5000	718	4220	398	4204	5000	734	4204	398	4204	5000	750	4188	414	4172
5100	734	4304	414	4272	5100	750	4288	414	4272	5100	766	4272	430	4240
5200	750	4388	414	4372	5200	766	4372	414	4372	5200	798	4340	430	4340
5300 5400	750 766	4488 4572	414 430	4472 4540	5300 5400	766 782	4472 4556	414 446	4472	5300	798 814	4440	430	4440
5500	782	4656	430	4640	5500	782	4640	446	4508 4608	5400 5500	814 830	4524 4608	446 446	4508 4608
5600	798	4740	446	4708	5600	830	4708	462	4676	5600	846	4692	462	4676
5700	814	4824	446	4808	5700	846	4792	462	4776	5700	862	4776	462	4776
5800	814	4924	446	4908	5800	846	4892	462	4876	5800	862	4876	462	4876
5900	830	5008	462	4976	5900	862	4976	478	4944	5900	878	4960	478	4944
6000	846	5092	462	5076	6000	878	5060	478	5044	6000	894	5044	478	5044















## Saftidor Retractable Security Gate

Xpanda Saftidor If lock required see below	Stack size	Width (mm)	Height (mm)	Minimum height available after cut down*	Sales code	Price (£) locks, tracks and brackets not included	Weight (kgs)	S8 Saftidor casto S9 Carpet cover	
TYPE B	130	1000	2000	1620	XSD 90x200	£354.91	16	S30 Handle	
TYPE C	140	1150	2000	1620	XSD 115×200	£412.93	18		
TYPE D	155	1300	2000	1620	XSD 130x200	£454.77	20	S3 "L" Bracket 40	
TYPE E	170	1450	2000	1620	XSD 145x200	£483.11	22	S4 Butt hinge (p	
TYPE F	185	1600	2000	1620	XSD 160x200	£515.50	24	S10 Hanger roll	
TYPE G	200	1800	2000	1620	XSD 180x200	£555.97	25	S13 Top Track 2	
TYPE H	215	1950	2000	1620	XSD 195x200	£595.11	28	S13 Top Track 3	
TYPE C		1150	2500	1620	XSD 115x250	£726.02	25	S25 Shootbolt	
TYPE D		1300	2500	1620	XSD 130x250	£805.64	28	S35 Double Loc	
TYPE E		1450	2500	1620	XSD 145x250	£881.20	31	S36 Locking "U"	
TYPE F		1600	2500	1620	XSD 160x250	£909.54	34	Lock Keep	
TYPE G		1800	2500	1620	XSD 180x250	£933.83	37	Saftidor Multi H	
L205B lock pack keyed alike (incl. L205C bracket for face fix)					XSD L205B*	£77.29		Cut down charg	
L205B lock pack keye	d different	t (incl. L20	5C bracket	t for face fix)	XSD L205B	£77.29			
Blank keys for L205B					XSD L205	£10.03	XP1 Saft	idor – Single sash	
Lock and accessory pack – XP1 – Saftidor Single sash					XSD XP1	£122.07	1 no L205B LOCK PACK		
Lock and accessory p	ack – XP2	– Saftidor	Double sa	ash	XSD XP2	£154.60	2 no S36 'U' brackets		

Saftidor accessories	Sales code	Price (£)
Sattidol accessories	Jales Code	Title (L)
S8 Saftidor castor (recommended with doors C to H)	XSD S8	£18.41
S9 Carpet cover plate	XSD S9	£5.51
S30 Handle	XSD S30	£9.46
	6.1	D: (6)
General accessories	Sales code	Price (£)
S3 "L" Bracket 40 mm x 70 mm	XSD S3	£7.34
S4 Butt hinge (per pair)	XSD S4	£5.51
S10 Hanger roller	XSD S10	£7.16
S13 Top Track 2 metre	XSD S13*	£86.07
S13 Top Track 3 metre	XSD S13*	£130.27
S25 Shootbolt	XSD S25	£30.06
S35 Double Locking "T" Bracket	XSD S35	£22.90
S36 Locking "U" Bracket	XSD S36	£14.31
Lock Keep	XSDL205D	£12.53
Saftidor Multi Hinges (White)	XSD MH1	£37.79
Cut down charge		£131.69

2 no S8 castor

1 no S25 shoot bolt

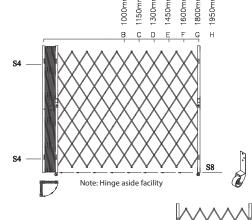
1 no S9 carpet cover plate

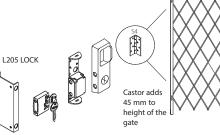
XP2 Saftidor - Double sash

1 no L205B LOCK PACK

2 no S36 'U' brackets

1 no S35 'T' brackets





Please note:

Internal medium security trackless gate system with appealing diamond lattice aesthetic. Available 'off the shelf' as an ideal solution for projects requiring a fast turnaround.

COMMON APPLICATIONS

CONSTRUCTION

S3 "L" BRACKET

to frames when

required to be

spaced away from

large handle etc). Also for

mounting tracks, fitting on

inside of existing doors to

hinge doors to swing 180

the door (due to

Used to fix Saftidors

## Lattice

12.7 x 12.7 x 0.9 mm tubular white epoxy coated cold rolled steel lattice set into 38 mm steel "U" channels by use of pivot pins.

100 mm

■ The Saftidor is a diamond mesh collapsible gate, available in 7 standard widths and 2 heights (2 metres & 2.5 metres).

1 no S8 castor

- Top Tracks are not supplied as standard but they are available as an optional extra in either a 2 or 3 metre length.
- Security can be enhanced with the addition of certain brackets
- Saftidors can be cut down in height for an extra charge (see above).
- The sashes come supplied as standard with a pair of hinges and are finished in white. Add price of lock or lock pack as required.

\* Top track is supplied in 2

and 3 metre lengths only.

■ The S8 castor is recommended on all widths of 1150 mm and above. If you require an S8 castor please ensure you allow 45 mm for the height of the castor wheel when calculating for fitting the Saftidor within a reveal.

## the shelf colour



(RAL 9016)

## Gauge: 2 mm 137 mm

## 45 mm **S8 SAFTIDOR CASTOR**

33 mm

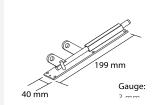
Recommender for all Saftidors from size C to H. Fits in leading channel to support and align lock with lock keep.



Gauge: 3 mm Size: 50 mm diam.

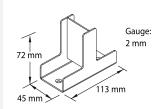
## **S9 CARPET COVER PLATE**

When using a shoot bolt through a carpet prevents damage to carpet and finishes.



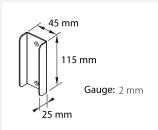
## S25 SHOOT BOLT

Lockable shoot bolt used for various fittings but primarily for securing Saftidors when joining 2 or more gates together.



## S35 DOUBLE LOCKING "T" BRACKET

Used for centre locking bi-parting Saftidors. Gives added rigidity and extra strength.



## S36 "U" BRACKET

For locking two Saftidors together for added rigidity and extra strength















degrees



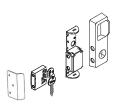
## Saftiwindow Retractable Security Gate

Xpanda Saftiwindow	Width (mm)	Height (mm)	Minimum height available after cut down*	Sales code	Price (£)	Weight (kgs)
WB2	900	850	no cut down	XSW 90x85	£210.52	8
WD2	1200	850	no cut down	XSW 120x85	£252.34	9
WB3	900	1000	810	XSW 90x100	£229.41	8
WD3	1200	1000	810	XSW 120x100	£302.28	11
WB4	900	1150	820	XSW 90x115	£284.72	9
WD4	1200	1150	820	XSW 120x115	£364.36	12
WB5	900	1300	810 (a)	XSW 90x130	£321.18	10
WD5	1200	1300	810 (a)	XSW 120x130	£402.14	14
WB6	900	1450	810 (b)	XSW 90x145	£412.93	11
WD6	1200	1450	810 (b)	XSW 120x145	£491.21	15

- (a) Please note due to the position of the rivet on the sash we are unable to cut between 45 mm and 65 mm at the top and bottom of the sash.
- (b) Please note due to the position of the rivet on the sash we are unable to cut between 120 mm and 140 mm at the top and bottom of the sash.
- (c) Saftiwindows bunch up to approximately 15% of their overall width.

Saftiwindow accessories / options	Sales code	Price (£)
L100 Saftiwindow Slam Lock	XSW L100	£75.88
Cut down charge		£131.69
Lock & accessory pack - XP3 - Single	XSW XP3	£81.38
Lock & accessory pack - XP4 - Double	XSW XP4	£124.68
Saftidor Multi Hinges (White).	XSD MH1	£37.79

XP3 - Single sash XP4 - Double sash 1 X L100 Lockpack 1 X L100 Lockpack 2 x S36 Brackets 2 x S36 Brackets 1 no S8 castor 1 x S35 T Bracket

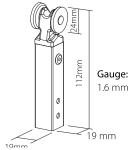


## L100 (SMALL) LOCK

\*Please see general accessories listed on page 34 for accessories which are suitable for both Saftidors and Saftiwindows.

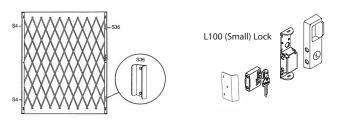
### Please note:

- Saftiwindows are available in 2 widths and 5 heights, and like the Saftidor it can be used in a double sash format which correspondingly doubles the width options.
- Security can be enhanced with the addition of certain brackets. The sashes are supplied as standard with a pair of hinges and finished in white. Add price of lock or lock pack as required.
- Saftiwindows can be cut down in height for an extra charge.
- Top Tracks are not supplied as standard but they are available as an optional extra in either a 2 or 3 metre lenath.
- L100 locks are required with every Saftiwindow, unless the sash is being fitted as a fixed panel system. These locks can be supplied keyed alike.



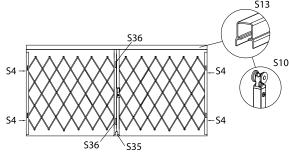
## S10 SAFTIWINDOW / SAFTIDOR HANGER ROLLER

When hanging Saftiwindows or Saftidors using the top track, this roller is fitted into the top of the channel allowing the Saftidor/Saftiwindow to slide to the side. Option when two doors locking together.



### SINGLE SASH SAFTIWINDOW

Using the S36 brackets above and below the lock ensures that the channel is secured top and bottom.



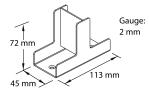
## DOUBLE SASH SAFTIWINDOW

Using top track makes Saftidor and Saftiwindow very easy to fold to the side. Cutting the top track short in width allows the sash to drop out of track, allowing it to hinge to one side when fitted with the S4 butt hinges.



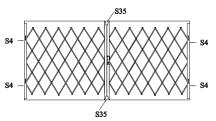
## S13 TOP TRACK

Aluminium top track for Saftiwindows and Saftidors.



## S35 DOUBLE LOCKING "T" BRACKET

Used for centre locking bi-parting Saftidors. Gives added rigidity and extra strength.



Using two S35 "T" brackets ensures absolute rigidity in the centre.



















## Saftidor Trackless Barrier System

Trolley	Sales code	Price (£)
Saftidor trolley type "B" + shoot bolt	XSDTROLLEY B	£252.42
Saftidor trolley type "D" (required where 2 Saftidors meet at 90 degrees to each other)	XSDTROLLEY D	£201.22

- Type D.
- The system is completely trackless (no top or bottom track), operates on a series of steel trolleys and can be completely mobile.
- The system can span any width.
- The standard heights of Saftidors available are 2 m and 2.5 m

## Overview

## **COMMON APPLICATIONS**

Can be used for barrier access for shopping centres, factory units, car parks, loading bays, function centres, warehouses, sports facilities, crowd control or simply for partitioning.

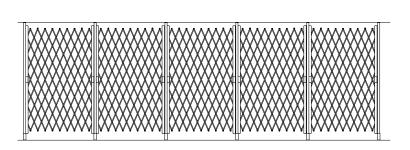
## CONSTRUCTION

Saftidor units operating on a series of steel trolleys. See page 34 for Saftidor specification and prices.

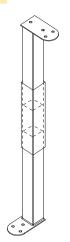


## Adjustable Post System

Post	Length	Sales code	Price (£)
S18 Post 38 mm x 38 mm	2 m	XXC S18	£60.14
S19 Adjustable Foot	500 mm	XXC S19	£30.07
Spring loaded dust cover	n/a	XSLDC	£39.81



38 mm x 38 mm post using S19 adjustable foot at the top and bottom for reveal fixing.



## Overview

## **COMMON APPLICATIONS**

Free standing post system used when fitting a line of Saftidors / Saftiwindows to a large expanse of windows or openings where there are no fixings available to allow the product to be fitted in a continuous line.

## **CONSTRUCTION**

38 mm x 38 mm hollow steel posts. Powder coated white. Available in either

The S19 500 mm adjustable feet fit into the post top and bottom and can be fixed to the top and bottom of the opening.

PG 36

















# Double Diamond Emergency Exit Saftidor

Width (mm)	Stack size (mm)	Height (mm)	Sales code	Price (£)	Weight (kgs)	Maximum cut down
1010	215	2000	XDD 101x200	£470.95	28	
1330	260	2000	XDD 133x200	£580.28	34	1995 - 1600mm @ £131.69
1650	320	2000	XDD 165x200	£680.14	40	

Lock accessories	Sales code	Price (£)
S71A 2000 x 38 mm lock post/lock keep with internal thumbturn lock and external cylinder (Cannot be keyed alike)	XDD S71A	£332.24
S71C Lock protection plate	XDD S71C	£51.91
Heavy duty castor	XDD CASTOR	£13.63
L205B Lock pack	XSD L205B	£77.29
S36 Locking 'U' Bracket	XSD S36	£14.31

S71A LOCK POST & LOCK KEEP L205B LOCK

LOCK PROTECTION PLATE

Steel plate 220 x 400 mm

\*Not used if an L205B lock is required

Powder coated white

- Xpanda Double Diamond doors can be unlocked from inside the premises by means of a thumb-turn lock, ensuring a quick keyless exit in emergencies.
- There are no tracks and they hinge aside as standard if required.
- The tight diamond pattern combined with a lock protection plate is designed to prevent intruders from reaching through the lattices to unlock the gate.
- Particularly effective against 'smash and
- Can also be installed with the L205B lock pack in non emergency exit applications.

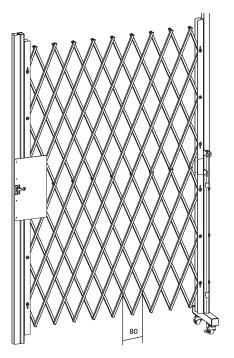
# Overview

## **COMMON APPLICATIONS**

Specifically designed for securing emergency exit doors (always seek approval from the local fire officer) and vulnerable glass door entrances.

#### CONSTRUCTION

Tubular steel lattice powder coated white as standard.



\* Please allow at least 60 mm for heavy duty castor wheel to sit under channel of door when surveying.

Widths shown are with a pitch of 80 mm













Colours

# Removable Window Bars

## COMMON APPLICATIONS

#### APPLICATION GUIDE

The award winning SeceuroBar system uses tough powdercoated steel bars which are locked in place on the inside of windows, in either a vertical or horizontal format. Strong extruded aluminium retaining units secure each bar, yet the unique locking system means that they can be released in seconds.

#### SPECIFICATION AND SIZES

The maximum width available with single key operation is 3000 mm. However, wider openings can be accommodated with an additional lock and set of bars. The minimum width for removable bars is 250 mm. The maximum height available is 2100 mm when fitted with spreader bars which reduce bar deflection on taller applications and ease their removal. Openings up to 1500 mm in height can be accommodated without the use of spreader bars. The minimum height restriction is 200 mm. Each bar consists of a 19 mm steel outer tube with free-moving 15 mm steel inner tube. The bars are locked in place using a high security 10 pin radial camlock with 5 million + key combinations. The maximum number of SeceuroBar systems that can be keyed alike is 100. It is not possible for us to key alike orders to ones supplied previously. SeceuroBar is supplied in semi gloss white (RAL 9010) as standard, however other colours are available by quotation. On narrow, but high openings or doorways the system can be installed with the retaining units running vertically and steel bars horizontally. When mounting the bars horizontally the lock must always be fixed on the left hand side when viewed from inside looking out. SeceuroBar can be supplied with pre-powder coated aluminium packers to face fix the system to any wall. SeceuroBar removable window bars are designed to be fitted internally and under no circumstances are they to be installed externally.

#### INSTALLATION

The system is designed to fit as close as possible to the window frame, this will avoid any cavity for dust and dirt to collect in. The top and bottom retaining units can be placed up to the window frame and the fixing positions marked with a pencil, the retaining units can then be removed and the appropriate size hole drilled. The minimum recommended fixing is 10 x 2" (50 mm) countersunk wood screws (see figure 1.). It is very important that countersunk screws are used, these will allow greater clearance in the top retaining unit. It is usually necessary to create a small recess directly below the lock position to allow the bottom fitment to seat correctly. For wider or horizontal bar applications the fixing plates can be secured within the retaining unit by using masking tape or a small amount of silicone sealer. (This will eliminate fixing plate movement). Before finally tightening the top and bottom retaining units the end caps should be moved out to the end of the opening, this will provide a neat and even finish to the system. The location of the fixing screw can be seen to the right.

#### **OPERATION**

SeceuroBar is operated by a single radial lock point. The key must always be pressed in before any key rotation is possible. All occupants of the building must be familiar with the operation of the system, and aware of the key's location.

#### STOCK COLOURS





THIS PRODUCT CAN BE POWDER COATED

(RAL 9016)

Please note: the plastic end caps are only available in white.

#### ORDERING NOTE:

Ensure that tight reveal sizes (in particular the height) are given when ordering. Failure to do this could mean that the bars are cut too short for the opening compromising the level of security achieved.

## HINTS & TIPS

#### SURVEYING

It is important to check during the survey that the opening is suitable for SeceuroBar. If the reveal construction is solid steel or a cavity then it would be better to face fix the system around the opening.

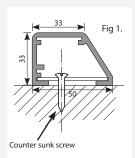
You must check that the reveal is straight and level, any deflection of the bottom retaining unit will cause the mechanism to stick. Packing strips can be used to make the reveal level.



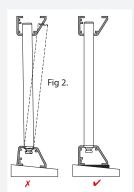
If the reveal slopes inwards or outwards (see figure 2.), or the top retaining unit is not fitted directly above the bottom

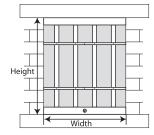
retaining unit, the sockets will not lock in the slider mechanism. The reveal should be levelled up with packing strips and re-measured.

When surveying for window bars which are fitted horizontally you must provide the width and height as shown in the diagram. The maximum width for a window bar fitted horizontally is 2000 mm. When mounting the bars horizontally the lock must always be on the left looking from the inside out.

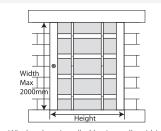




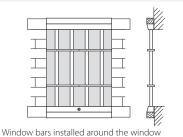




Convention installation within a window reveal



Window bars installed horizontally within a window reveal



(face fixing)

#### WHAT ARE SPREADER BARS?

Spreader bars are used to reduce the deflection on taller applications and ease removal of the bars. Two rows of spreader bars are required on all bar systems above 1500 mm tall. The spreader bars should be fitted one quarter tube height from the top and bottom to give maximum rigidity. The spreader bars are to be fitted before they are located into the top and bottom retaining units. Fixing is by M5 8 mm grub screw with 2.5 mm allen head.

#### FACE FIXING AND HORIZONTAL OPERATION

The system can be supplied (at additional cost) with pre powder coated 50 mm x 50 mm aluminium packers to face fix it to any wall. When mounting the bars horizontally the lock must always be fixed on the left hand side looking from inside out.









Bars











# Removable Window Bars

COMPONENT PARTS

#### Width (mm)

		800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	
	800	349	359	390	410	432	455	480	502	531	553	566	600	609	642	668	691	714	735	759	785	809	834	852	
	900	353	367	410	434	455	487	511	536	559	582	604	627	647	680	703	725	749	779	804	819	852	875	900	
	1000	382	405	417	455	480	510	542	565	593	617	641	664	691	717	745	762	788	815	842	865	888	920	945	ㅋ
	1100	402	447	456	487	514	544	574	603	633	659	687	717	748	771	800	825	858	880	910	940	971	998	1029	ㅋ
=	1200	410	456	464	494	530	554	580	614	644	668	696	727	759	788	816	852	880	909	933	972	998	1022	1066	
E	1300	434	467	494	530	559	590	617	647	683	714	746	779	808	842	870	908	932	969	998	1029	1062	1092	1119	No spreader bars as
=	1400	480	514	551	583	618	647	680	717	749	785	816	855	888	924	965	990	1029	1065	1097	1131	1167	1223	1256	standard
g	1500	494	535	566	604	641	674	714	746	781	815	855	888	924	965	990	1035	1066	1100	1140	1196	1235	1269	1302	Stanuaru
<u>ē</u>	1600	510	551	593	623	659	696	745	779	809	852	888	924	965	990	1029	1066	1110	1146	1178	1256	1279	1311	1351	
-	1700	542	582	623	659	696	745	784	816	858	900	940	976	1017	1045	1090	1126	1167	1227	1266	1302	1351	1376	1422	
	1800	572	614	657	695	738	781	818	864	908	944	986	1029	1070	1105	1146	1207	1246	1292	1332	1369	1414	1459	1497	그
	1900	603	644	689	728	781	818	865	909	945	990	1038	1084	1119	1163	1223	1269	1311	1358	1400	1440	1486	1529	1572	
	2000	609	680	723	771	816	864	924	945	979	1038	1091	1130	1175	1238	1292	1332	1311	1422	1468	1519	1562	1608	1649	
	2100	647	723	768	816	867	914	966	1005	1054	1105	1155	1196	1242	1308	1358	1407	1459	1500	1549	1598	1649	1695	1742	Corondor bars
		6	7	7	8	9	10	11	11	12	13	14	15	15	16	17	18	19	19	20	21	22	23	23	Spreader bars
		<b>▲</b> Mi	nimum v	vidth for a	double sa	ash					<u></u>	Numbe	r of bar	'S											as standard

The distance between the centres of each bar is 125 mm.

# Overview

## **COMMON APPLICATIONS**

Ideal for lower security domestic and commercial applications where removal of the security device is required occasionally. A very useful option for openings that fall below the minimum size for SeceuroGuard 1000 retractable security gates.

#### **MAXIMUM & MINIMUM SIZES**

#### When bars are fitted vertically:

250 mm Minimum reveal width 3000 mm Maximum reveal width (greater if multiple units are used) Minimum reveal height 200 mm Maximum reveal height 2100 mm Maximum reveal height without spreader bars 1500 mm

When bars are fitted horizontally:

Minimum reveal width 200 mm Maximum reveal width 2000 mm Minimum reveal height 250 mm Maximum reveal height 2000 mm

#### Top guide Code: YRB010E0 Lock slider Tube socket Per metre: £45.77 19 mm Outer Code: RB050S0 Code: RB080S0 steel tube £31.17 Each: Each: £4.10 YRB031T0 3 Hole spreader bar Code: Per metre: £14.99 Code 3 hole: RB160E0 Code 2 hole: RB150E0 10 Pin radial 15 mm Inner Each: £35.84 Plastic tube end cap cam-lock steel tube Code: RB070L0 Code: RB061P0 YRB040T0 Code: White plastic end cap Each: £43.92 Each: £1.37 Per metre: £7.02 Code left: RB110P0 Code right: RB120P0 Each: £1.55 Fixing plate Bottom guide Code: RB100S0 Code: YRB020E1 50 mm x Each: £1.55 50 mm x 3 mm Per metre: £45.77 Aluminium **Packing Box Section** Mill finish: YBS550E0 White: YBS550E1 Slider plate YBS550E2 Brown: Code: RB090S0 Each: £2.76 Per metre: £33.00













# Fixed Window Bars

#### Width (mm)

		800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	0
	800	365	365	385	385	416	449	485	520	552	587	618	656	685	724	757	794	826	858	
	900	365	365	389	427	464	502	542	581	618	660	699	735	773	811	850	890	927	968	<u> </u>
	1000	385	389	432	472	520	563	604	644	685	733	773	817	858	904	950	990	1029	1074	4
	1100	385	427	472	522	569	615	662	710	757	772	850	900	950	995	1040	1087	1135	1184	4 +
ا ج	1200	416	464	520	569	618	675	724	773	826	772	927	982	1029	1081	1135	1188	1238	1291	1
	1300	449	502	563	615	675	726	780	841	895	952	1007	1064	1119	1176	1229	1286	1342	1400	1 Spreader bar as
ב	1400	485	542	604	662	724	780	843	904	963	1022	1081	1143	1206	1263	1326	1385	1446	1505	standard
<u>_</u>	1500	520	581	644	710	773	841	904	968	1029	1096	1160	1223	1291	1350	1417	1479	1552	1615	5 Standard
<u> </u>	1600	552	618	685	757	826	895	963	1029	1104	1173	1238	1309	1375	1446	1517	1583	1651	1719	
-	1700	587	660	733	803	880	952	1022	1096	1173	1245	1315	1388	1461	1530	1608	1686	1753	1828	8
	1800	618	699	773	850	927	1007	1081	1160	1238	1315	1393	1472	1552	1627	1702	1779	1859	1935	
	1900	656	735	817	900	982	1064	1143	1223	1309	1388	1472	1555	1635	1715	1798	1877	1963	2043	
	2000	685	773	858	950	1029	1119	1206	1291	1375	1461	1552	1635	1719	1805	1892	1978	2066	2146	
	2100	724	811	904	995	1081	1176	1263	1350	1446	1530	1627	1715	1805	1898	1984	2075	2167	2256	
	2200	757	850	950	1040	1135	1229	1326	1417	1517	1608	1702	1798	1892	1984	2079	2176	2272	2364	
ļ	2300	794	890	990	1087	1188	1286	1385	1479	1583	1686	1779	1877	1978	2075	2176	2275	2373	2474	<del></del>
	2400	826	927	1029	1135	1238	1342	1446	1552	1651	1753	1859	1963	2066	2167	2272	2373	2477	2581	
	2500	858	968	1074	1184	1291	1400	1505	1615	1719	1828	1935	2043	2146	2256	2364	2474	2581	2685	5

The distance between the centres of each bar is approximately 125 mm.

# Overview

# **COMMON APPLICATIONS**

Ideal for higher security domestic and commercial applications where removal of the security device is not required. A very useful option for openings that fall below the minimum size for SeceuroGuard 1000 retractable security gates.

#### STANDARD COLOURS

This product can be powder with coated any of the stock colours listed on page 64 at no extra cost.

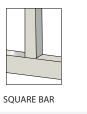
Please note that if this product is being installed externally we recommend that you select the zinc base primer option.

CONSTRUCTION FRAME

40 x 40 steel box Square Bar 20 mm Round Bar 16 mm 30 x 30 steel box

**SPREADER BARS** WEIGHT 40 x 40 steel box 35 Kg/sqm 25 Kg/sqm 30 x 30 steel box









## **OPTIONS**

## **CUT OUTS**

## £87.25 each

Available as either a 3 sided or 4 sided cut out.

Please specify on your order the type, size and location of the cut out required.

## LUGS

£85.45 per linear metre Available for face or reveal fixing

#### ZINC BASE PRIMER

Recommended if the bars are being installed externally

£101.81 per square metre



## STANDARD BAR GATE **OVERVIEW**

- 40 mm box frame
- 40 mm box gate
- 16 mm infill
- Small slam plate
- 3 x hinges
- Fixing holes
- Powder coated
- Lock box with 5 lever lock

#### £1140.07 + VAT

Standard Bar Gate available up to 2 m<sup>2</sup>









THIS PRODUCT CAN BE

POWDER COATED

See page 64















# Diamond Mesh Grilles

## Width (mm)

		800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500
	800	161	179	220	220	243	260	282	288	319	338	360	380	403	418	439	460	480	498
	900	179	200	224	248	270	293	314	321	360	382	406	427	451	472	494	514	540	561
	1000	199	224	263	292	314	341	368	394	422	444	473	549	527	552	575	603	628	658
	1100	220	247	288	315	349	377	439	435	461	489	520	540	575	607	634	664	693	721
,	1200	243	270	314	349	379	408	514	473	506	534	567	599	628	662	693	723	753	784
	1300	260	293	338	377	408	443	475	512	548	579	614	645	683	717	749	782	819	851
;	1400	282	314	368	406	439	475	514	552	589	626	662	695	734	773	810	842	881	921
	1500	301	337	394	435	473	512	552	591	628	666	708	748	784	827	866	903	943	985
	1600	319	360	422	461	506	548	589	628	668	714	753	797	837	881	925	966	1004	1047
	1700	338	385	444	489	534	579	626	666	714	755	802	845	890	933	981	1024	1069	1112
	1800	360	406	473	520	567	614	662	708	753	802	846	896	943	992	1039	1087	1131	1180
	1900	380	427	495	549	599	645	695	748	797	845	896	944	995	1046	1097	1147	1192	1246
	2000	403	451	527	575	628	683	734	784	837	890	943	995	1047	1102	1154	1206	1258	1310
	2100	418	472	549	607	662	717	773	827	881	933	992	1046	1102	1155	1210	1265	1316	1375
	2200	439	494	575	634	693	749	810	866	925	981	1039	1097	1154	1210	1268	1323	1381	1438
	2300	460	514	600	664	723	782	842	903	966	1024	1087	1147	1206	1265	1323	1383	1440	1507
	2400	480	540	628	693	753	819	881	943	1004	1069	1131	1192	1258	1316	1381	1440	1513	1573
	2500	498	561	658	721	784	851	921	985	1047	1112	1180	1246	1310	1375	1438	1507	1573	1641



# Square Mesh Grilles

#### Width (mm)

		800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500
	800	174	196	214	242	257	282	301	321	348	365	386	408	429	453	472	492	514	539
	900	196	215	238	264	292	314	338	361	386	409	436	460	486	508	531	556	581	605
	1000	214	244	283	311	338	368	398	424	451	479	509	534	563	594	618	648	679	705
	1100	242	264	311	341	372	405	436	467	494	528	558	591	618	654	683	714	747	777
	1200	257	292	338	372	407	438	474	509	540	574	610	643	679	712	747	779	815	843
	1300	282	314	368	405	438	475	514	552	587	625	662	695	733	772	805	842	880	919
	1400	301	338	398	436	474	514	556	594	629	668	712	749	786	828	868	904	944	990
n	1500	321	361	424	467	509	552	594	634	679	718	758	804	843	887	931	972	1010	1054
	1600	348	386	451	494	540	587	629	679	721	770	815	857	902	944	992	1039	1082	1125
•	1700	365	409	479	528	574	625	668	718	770	817	864	911	958	1004	1050	1102	1149	1193
	1800	386	436	509	558	610	662	712	758	815	864	914	963	1010	1064	1114	1166	1217	1268
	1900	408	460	534	591	643	695	749	804	857	911	963	1016	1069	1124	1177	1231	1282	1339
	2000	429	486	563	618	679	733	786	843	902	958	1010	1069	1125	1182	1241	1299	1352	1410
	2100	453	508	594	654	712	772	828	887	944	1004	1064	1124	1182	1243	1303	1362	1420	1481
	2200	472	531	618	683	747	805	868	931	992	1050	1114	1177	1241	1303	1364	1425	1486	1551
	2300	492	556	648	714	779	842	904	972	1039	1102	1166	1231	1299	1362	1425	1488	1554	1619
	2400	514	581	679	747	815	880	944	1010	1082	1149	1217	1282	1352	1420	1486	1554	1620	1689
	2500	539	605	705	777	843	919	990	1054	1125	1193	1268	1339	1410	1481	1551	1619	1689	1760

# Overview

## **COMMON APPLICATIONS**

Ideal for internal, higher security, domestic and commercial applications where removal of the security device is not required. A very useful option for openings that fall below the minimum size for SeceuroGuard 1000 retractable security gates.

#### **CONSTRUCTION**

#### MESH OPTIONS

Constructed from steel the mesh is available in either a diamond or square pattern

DIAMOND PATTERN H = 77 mm

## W = 33 mm**SQUARE PATTERN**

H = 25 mmW = 25 mm

#### FRAME OPTIONS

The frame can be constructed from any of the following sections: 25 mm flat steel 12 mm x 12 mm steel box 25 mm x 25 mm steel angle

#### STANDARD COLOURS

This product can be powder coated any of the stock colours listed on page 64 at no extra cost.







Available as either a

3 sided or 4 sided cut out.



**SQUARE MESH** 

# **OPTIONS**

**CUT OUTS** £88.94 each





3 sided cut out

Please specify on your order the type, size and location of the cut out required.







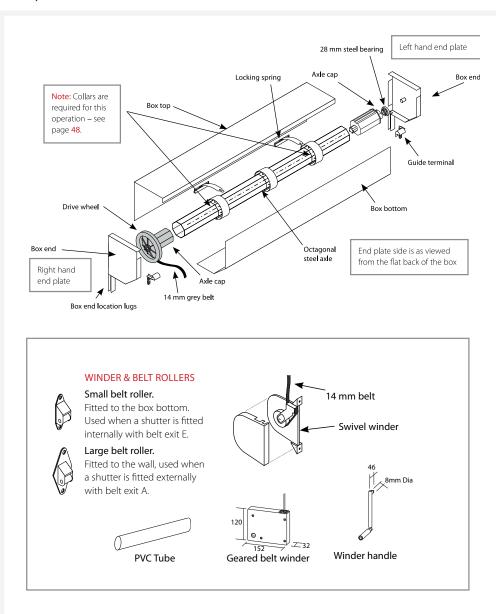




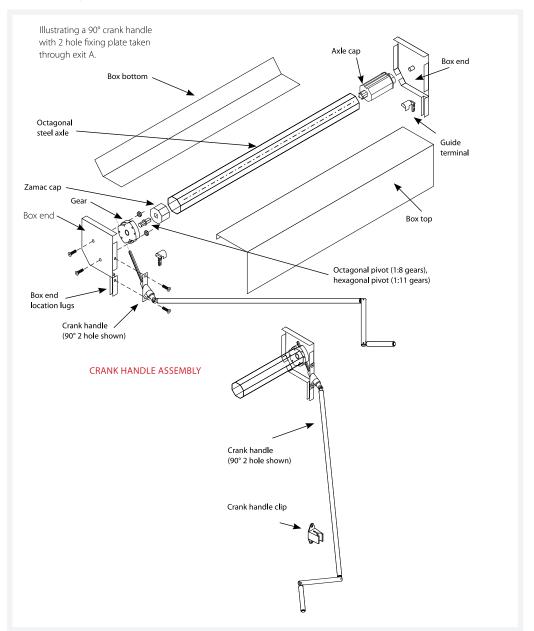


# Shutter Standard Component Parts - SeceuroShield 150/T, SeceuroShield 38, SeceuroVision 38

# **Belt Operation**



# **Rod Crank Operation**











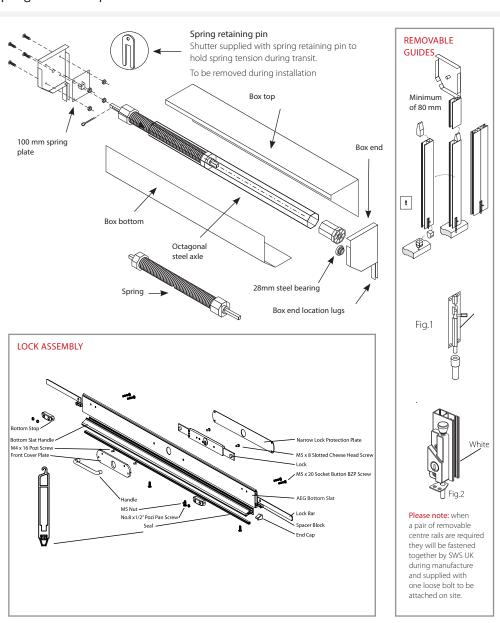




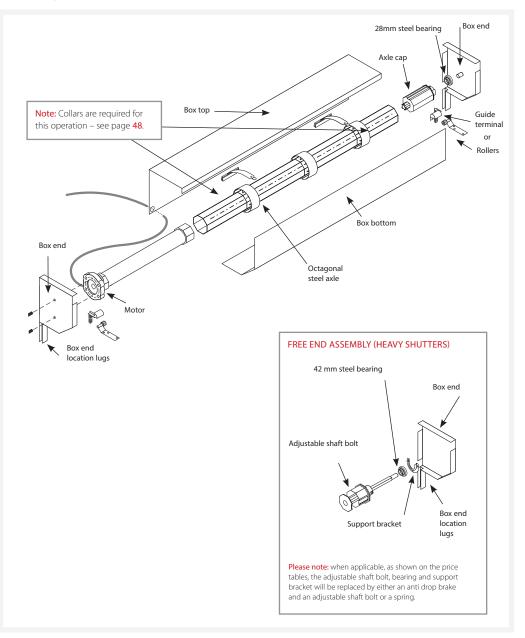


# Shutter Standard Component Parts - SeceuroShield 150/T, SeceuroShield 38/60/77, SeceuroVision 38/800/900

# Spring and Lock Operation



# **Electric Operation**













# Components - Slats & Endlocks

Please note: ORDERING – when ordering any slats, bottom slats or ready made curtains, please provide us with the cut size of the part(s) required. If you provide us with an overguide width or an over endlock width you must make this very clear on your order. Curtain prices include endlocks and a bottom slat and the prices will not be reduced if end locks or the bottom slat is not required. If the bottom slat requires a bottom slat lock fitted, the bottom slat will need to be 10 mm longer than slat length (with the exception of SeceuroVision 900) and a surcharge of £59.28 must be applied for supplying and fitting the lock.





SeceuroShield 150/T uses a double skin foam filled aluminium slat, Spring and lock operated shutters are supplied nonvented as standard all other operations vented as standard but also available non-vented.

Stock lengths 6.5 metres

YSL151T1 Vented / YSL150T1 Unvented per metre £5.59

CURT CD150 Ready made curtain £156.02/r

Endlocked with AEG bottom slat attached. The bottom slat will have a rubber seal fitted.

	Deduction from overguide width												
H17	H25	H30	H40S	H34									
70 mm	75 mm	75 mm	80 mm	90 mm									

#### Endlocks

Fitted two per slat, every other slat.
The endlocks are stapled in place. For on site repairs the endlocks can be rivetted in place using 3.2 x 4 mm rivets.



EL400I0 Endlock £1.03





Stock lengths 4.1/6.0 metres

YSL380E1 per metre £10.21

CURT CD38 PC Ready made curtain £253.40/m²

Endlocked with AFG bottom slat attached The bottom slat.

Endlocked with AEG bottom slat attached. The bottom slat will have a reinforcing angle with protective cover caps fitted as standard. Can be supplied with rubber seal in place of reinforcing angle as a no cost option.

Deduction from overguide width												
H17	H25	H30	H40S	H34								
70 mm	75 mm	75 mm	80 mm	90 mm								

#### **Endlocks**

Fitted two per slat, every other slat.
Slats are crimped to hold the endlock in place.
For on site repairs the endlocks can be rivetted in place using 4 x 6 rivets.



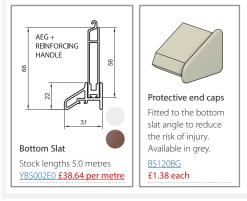
## EL380I0 Endlock £1.03 each

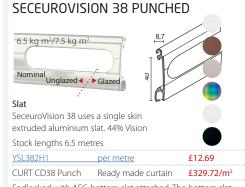
## Wind Endlocks (H40/S guide rails only)

Wind endlocks fitted in every gap between the standard endlocks for the first four gaps on each side. They are then fitted every fourth endlock gap up to 3/4 of the curtain height. The wind endlocks are rivetted in place using  $3.2 \times 4$  mm



EL381I0 Endlock £1.70 each





Endlocked with AEG bottom slat attached. The bottom slat will have a reinforcing angle with protective cover caps fitted as standard.

Deduction from overguide width												
H17	H25	H30	H40S	H34								
70 mm	75 mm	75 mm	80 mm	90 mm								

#### **Endlocks**

Fitted two per slat. The endlocks are rivetted in place using 4 x 8 mm rivets.

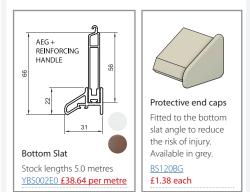


# Glazing

Clear polycarbonate insert

1.0 mm thick 27 mm wide x 1250 mm long.

YSL851E0 Glazing £3.04/m





as standard.

Deduction from overguide width

Deduction from overguide width											
H17	H25	H30	H40S	H34							
70 mm	75 mm	75 mm	80 mm	90 mm							

#### Endlocks

Fitted two per slat. The endlocks are rivetted in place using 4 x 8 mm rivets.

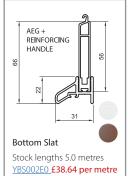
EL385E0 Endlock £1.01 each

# Glazing

Clear polycarbonate insert

1.0 mm thick 27 mm wide x 1250 mm long

YSL851E0 Glazing £3.04/m













Bars











# Components - Slats & Endlocks



Endlocked with AEGX bottom slat attached. The bottom slat will have a reinforcing angle with protective cover caps fitted as standard.

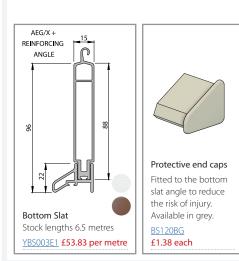
CURT CD60 PC Ready made curtain £323.51/m<sup>2</sup>

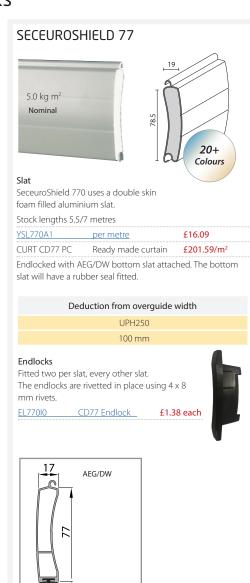
#### Deduction from overguide width UPH140 UPH240 UPH250 75 mm 95 mm 105 mm

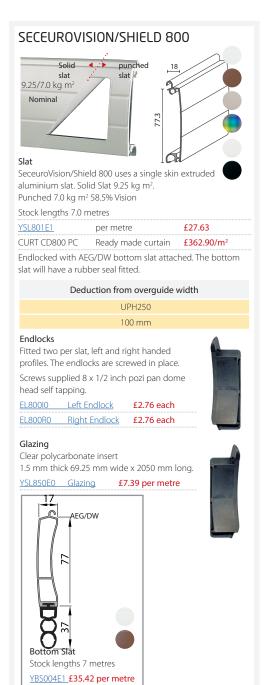
## **Endlocks**

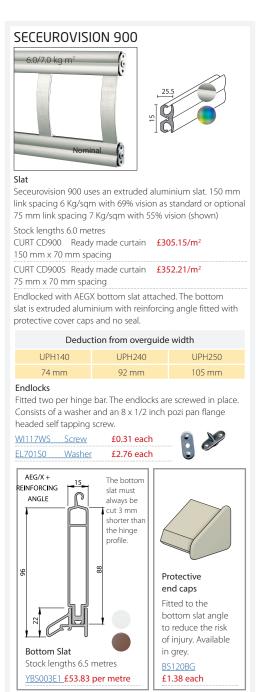
Fitted two per slat, every other slat. The endlocks are rivetted in place using 4 x 8 mm rivets.

EL600A0 Acra CD60 Endlock £2.11 each













**Bottom Slat** 

Stock lengths 7 metres

YBS004E1 £35.42 per metre











# Components, End Plates & Shutter Box

# 137, 165, 180, 205, 254



Steel end plates are supplied as standard on all SeceuroShield 3801 shutters, on all shutters in excess of 75 kg in weight. PLEASE NOTE ALL END PLATES AND BOXES LISTED ARE ALUMINIUM UNLESS STATED OTHERWISE.

End Plates											
Box Type	Price Per Pair	Code									
137	£32.29	BX370E1									
165	£31.65	BX650E1									
180	£33.74	BX800E1									
205	£39.99	BX050E1									
254*	£78.54	BX540E1									
250	£78.54	BX500E1									
300	£95.68	BX000E1									
350 (steel)	£141.67	BX350S0									

\* Please note the 254 (small lug) end plates are for use with SeceuroShield CD150/T, SeceuroVision 38 and SeceuroShield 38 only (when the overall shutter height is greater than 2800 mm).





Box Type		Dimensions		Box Top		Box B	ottom
box Type	Α	В	C	Code	Per metre	Code	Per metre
137	137	142	105	YBX370T1	£28.03	YBX370B1	£21.33
165	169	165	125	YBX650T1	£32.20	YBX650B1	£24.50
180	183	180	147	YBX800T1	£40.92	YBX800B1	£33.00
205	210	205	171	YBX050T1	£49.03	YBX050B1	£38.47
250	256	250	205	<u>YBX500T1</u>	£63.02	<u>YBX500B1</u>	£59.24
300	312	300	258	<u>YBX000T1</u>	£81.45	<u>YBX000B1</u>	£66.01
350	348	350	235				

350 Box Options	Colour	Code	Price
[1] 350 box 90 fascia	White	YBX350R1	£72.27
	Brown	YBX350R2	£68.88
[2] 350 box 45 lid	White	<u>YBX350B1</u>	£56.83
	Brown	YBX350B2	£54.16
[3] 350 box top	White	<u>YBX350T1</u>	£38.66
	Brown	<u>YBX350T2</u>	£36.85

Please note all box top and bottom profiles are stocked in 6 metre lengths.

#### STOCK COLOURS:

Boxes and end plates are available in Brilliant White, Brown, Cream and Black as standard. There is also a range of colours available for a surcharge, see page 64 for further details.



(RAL 9016) (RAL 9005)

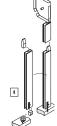


(RAL 1015) (RAL 8014)

# **Guide Terminals & Rollers**



# Counter Accessories



Removable guide rail Code: YACCS REMRAILS

#### £114.42 per pair

Removable guide rail with lockable shoot bolts

#### Code: YACCS REMLOCK £188.42 per pair

See page 22 for further details of removable guide rails.



Nylon guide rail lug for the top of a removable guide rail ĞU007H1 Large:

# Small:

£9.97 each



Nylon guide rail skid for the base of a removable guide rail

#### GU007H2 Large: GU007H4 Small:

£9.97 each



Chrome 57 mm shoot bolt for bar top

GU09000

£13.80 each



Lockable shoot bolt White: GU009H0 Brown: GU009B0

£95.61 each

Dust cap/bar top recess

£18.69 each



















# Guide Rails

COLOURS: Guide rails are available in Brilliant White, Brown, Cream, Black or Mill (for powder coating) as standard. All quide rails are supplied with guide inserts fitted, unless full lengths are supplied or requested otherwise.











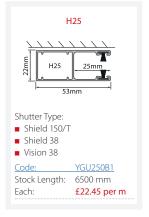
(RAL 9016)

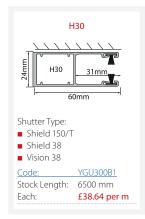
(RAL 9005)

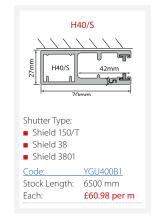
(RAL 8014)

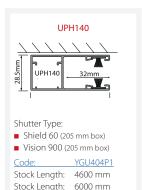
(RAL 1015)

H17 Shutter Type: ■ Shield 150/T ■ Shield 38 Note: Cannot be used with vision slats. YGU170B1 Stock Length: 6000 mm

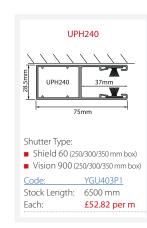


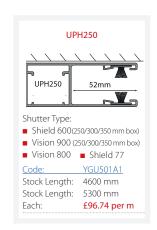






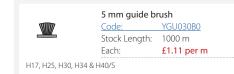
£50.77 per m





\*Guide rails are also available in a range of RAL and BS colours, see page 64 for details (surcharge applies)

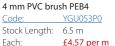
#### Inserts



£34.59 per m







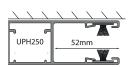
UPH140, UPH240, UPH250 (Shutter type SeceuroShield 77 SeceuroVision 800 require 4 mm inserts on both sides)



7 mm PVC brush PEB7 YGU054P0 Stock Length: 6.5 m Each: £6.17 per m

Fach:

UPH250 (Shutter type SeceuroShield 60 SeceuroVision 900 see illustration right)



NOTE: If the insert is supplied loose or the guide rails are reduced in length, you must ensure the insert is crimped in place before installing the guide rails to prevent the insert from moving within the guide rails.

# **Cover Caps**

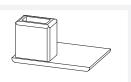


# FSA Guide Rail Bottom Plug

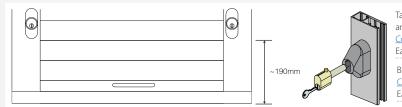
For use with H25 guide rails only (supplied as standard on a shutter with H25 guide rails)

Code:	GU04000
Each:	£2.76





# **Bullet Locks**



Tapped bullet lock housing for an aluminium quide rail: Code GU090L0

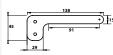
Each: £20.75 Bullet lock pin:

GU091L0 f24.71

(Only for use with H40/S & UPH250)

Prices shown are for the component parts supplied loose. If you require a price for the parts fitted please refer to the accessories section.

# **Guide Rail Stops**



Optional L brackets, which when attached to the guide rails, enable the curtain of a spring loaded shutter to finish at a lower position of your choice, when the shutter is open. Guide rail stop kit (1 pair of stops)

Code: **YBOTTOMSLATKIT** Please note this optional extra is not available for

Each:

You must indicate the fixing position if you require the L brackets to be supplied attached to the guide rails.











H40/S guide rails.



PG 47

# Axle Assembly - Axles, Axle Caps, Brackets, Bearings & Collars



Stock Length: 6500 mm Price per m: £13.08





(101.6 mm x 1.63 mm) YAX130R0 Stock Length: 6100 mm Price per m: £42.53

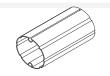


(101.6 mm x 3.25 mm) YAX130R1 Stock Length: 6100 mm Price per m: £53.18



5" axle 10swg plain finish (127 mm x 3.25 mm)

Stock Length: 6100 mm Price per m: £60.27



100 mm steel fluted axle

Stock Length: 7 m & 5.2 m Price per m: £38.10

> Code: SD210B1 Each: £56.31

safety brake

4" 10swg with round discs dummy end for use with

4" 16swg with round discs

dummy end for use with

SD200B0

£57.85

safety brake Code:

Each:







4" 16swg heavy duty plug end & bracket (101.6 mm x 1.63 mm) Code: MT136M1 Each: £112.54



5" dummy end & bracket (127 mm x 3.25 mm)

Code: MT137M1 £85.46



100 mm fluted axle dummy end

Code: AX910A0 Each: £34.07



Support bracket 42 mm bearing Code: AX421B0

Required to hold 42 mm bearing

£2.59

Code: SD220B0 Each: £64.84

safety brake

Code:

Each:

60 mm adjustable shaft bolt for

SD230B0

£21.31

£42.99

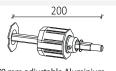
5" 10swa with round discs dummy end for use with safety brake



28 mm steel bearing

Code: AX280B0 Each: £2.98 Used with 60 mm axle cap





70 mm adjustable Aluminium shaft bolt

Code: AX701S0 Each: £21.81 Secure with Jubilee clip for extra



4"10swg heavy duty plug end & bracket (101.6 mm x 3.25 mm)

MT137M2 Each: £38.05



Each:

Code: AX420B0 Each: £6.02

Used with 60 mm and 70 mm adjustable shaft bolts













70 mm adjustable shaft bolt for safety brake Code SD240B0

Each:

- Collars are required for belt operated and motorised shutters with 60 mm. 70 mm and 100 mm (4 inch) axles.
- All SeceuroShield 77, SeceuroVision 800 and 900 shutters require collars.
- Motorised SeceuroShield 60 shutters require collars.
- Motorised and belt operated SeceuroShield CD150/T and SeceuroShield 38 shutters require collars.
- Spring loaded SeceuroShield CD150/T. SeceuroShield 38 and 60 shutters DO NOT require collars.
- Rod crank operated shutters do not require collars.
- SeceuroShield 3801 shutters do not require collars.



















SD160B0

£257.54

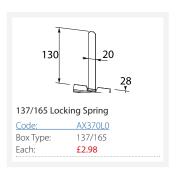
3 required per metre on 15 & 38

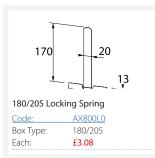
& 900

# Axle Assembly - Locking Springs, Belt & Rod Crank Drive Components

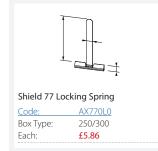
# **Lock Springs**

For use with SeceuroShield 150, SeceuroShield 38, SeceuroVision 38







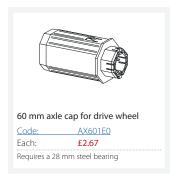


Locking springs are not required for SeceuroVision 800 or 900. Curtains are screwed to the axles using small sections of slat. All spring loaded, rod crank operated and SeceuroShield 3801 shutter curtains are attached directly to the axle using screws.

Beware of damaging the motor with over-long screws.

# **Belt Drive Components**



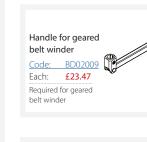
















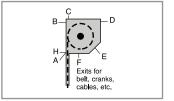
# Rod Crank Drive Components For Built-On Shutters













1.8(20 kg) GD06001 £49.70 1:11(30 kg) GD07001 £49.70 To suit crank handles with 7 mm A/F hexagonal bar. These gear drives are no

To suit crank handles with 7 mm A/F hexagonal bar. These gear drives are no longer available for use with 8 mm square bar. When replacing an existing unit check the bar on the winding handle, if it is square you will also need to order a replacement joint for the winding handle.











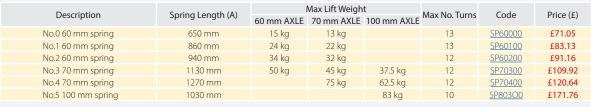




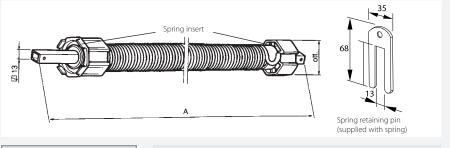




# **Spring Fittings**



Description	Code	Price (£)
60 mm Octagonal spring insert A	<u>SP60A00</u>	£5.94
60 mm Octagonal spring insert B	<u>SP60B00</u>	£5.94
70 mm Octagonal spring insert A	<u>SP70A00</u>	£5.94
70 mm Octagonal spring insert B	<u>SP70B00</u>	£5.94
100 mm Fluted spring insert A	<u>AX014E0</u>	£12.35
100mm Fluted spring insert B	<u>AX015E0</u>	£12.35
For each spring you will require an A and a R insert		

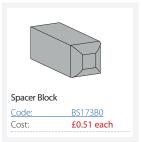


PLEASE NOTE AS STANDARD **ALL SPRINGS ARE SUPPLIED** WITHOUT SPRING INSERTS AND THESE MUST BE ORDERED SEPARATELY.



100 x 100 mm spring plate AX120P0 Code: Each: £6.24

# **Bottom Slat Fittings**



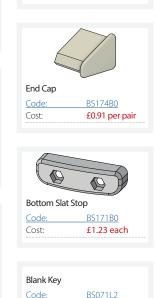
Front cover plate

Cost:

Code:

Cost:

Cost:

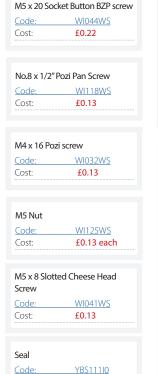


Narrow Lock Protection Plate

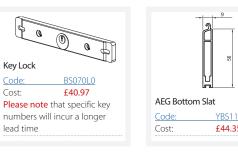
Cost:

BS020L0

£9.10

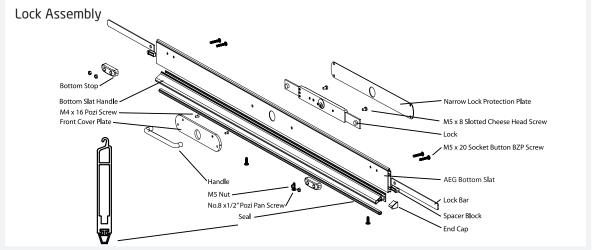


£2.94 p/m









BS010H3

BS010H2

£10.13

£30.45

BS121L0

£13.75



Cost:



£5.55



Cost:







Handle External Use (stainless steel)

Handle Internal Use



Customer

# Assembled Shutter Order Form

Order date

**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

Purchase order no.

London Tel: (020) 8540 1717 Email: orders@sws.co.uk

Order p (block ca	aced b	у					nal delivery ivery date-P																	Custor	ner/j	job ref.				
Applica (brief des	ion cription	)																PO	STCOE	DE				Quote	ref.		FC	2		
*Please i	note sh	nutters installe	d on har/serv	erv areas a	and cahinet	s will be c	lassified as a	loor shutters																Prebo	ok nu	umber.				
i icase i	A	ratters mistalle	3				F F		F					<u> </u>			Н		1				K							
				WINDOW		ATS	BOTTOM	D	ОХ					ation			EXI	T		OF F			OCKTY				CLUDE	RAILS		
ITEM	OTV	OVERALL WIDTH INC.	OVERALL	(W) OR	) JL	N13	SLAT	D'								MOTOR		CRANK	OPERA	NOITA	SEE BEL	OW) (SI	EE BELC	W)			JOIDE	. IVAILS		PRICE (£)
		GUIDES (MM)		DOOR (D)	COLOUR	TYPE	COLOUR	COLOUR	SIZE	BUILT	SWIVEL BELT	GEARED BELT	ROD CRANK	SPRING & LOCK	MOTOR	+ OVER- RIDE	BELL OB	OR OVER- RIDE	LEFT	RIGHT	1	E	A E		IX	SIDE FIX	UN- DRILLED	COLOUR	TYPE	(=/
Measure	ments	are in mm and	d denote over	rall sizes. TI	he product	will be ma	anufactured	to the sizes prov	rided; no fu	rther de	eductio	n for to	leranc	es will b	e appli	ied. Exc	hange or r	return is	not po	ossible.								-		
		REQUIRE		on if any of t	he shutters o	n this order t	form will:		EXTE	RNAL	LY F	ITTE	D (E)			INTEI	RNALL'	Y FIT	TED	(I)			NE	T PF	RIC	E	£			
■ Requ price ■ Be in	iire an a table stalled	nti-fallback device out of sight of the rway which is the	ce (i.e. second sp e control unit us	oring or anti- sed to opera	dropbrake) a te the shutte	s indicated o	on the approp			// -		оск.	TYPE	В				<b>L</b>	оск	ТҮРІ	ΕA		OCKS (eyed a	like?		YES	5/NO	SOMFY N	IOTOR SUR	YES/NO
		n overide handle				the Seceuro	Shield Price L	ist	Bottom Hang D		E	Loc	ck Barre	ı		Har	tom Slat tom Slat ng Down Lock Barrel	ı	INSIE	DE		E	B—	F Exits belt,	E	. D	or ov shutte	dering a cra a shutter w please stat verride han state in Spe er will cover the only po	vith manua e the type dle require ecial Requir a doorway	l override of crank / d. *Please rements if y which is
					NOTE: I	f one guide	e rail is face t	ixed and one guid	de rail is sid	e fixed y	you mu	st clearl	y state	on this	order fo	orm whi	ich guide r	ail is face	e and v	vhich is	side.	S	IDE OF	OPER	ATIO	N (see	colum	n I)		

Delivery address

FOR OFFICE USE ONLY:

ACCOUNT CODE

TIME RECEIVED

D&T PROCESSED

ORDER NUMBER

D&T PLNG

D&T FAXED

₩ Gates



METHOD

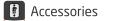
ROUTE



SWS/

ABCDEFGH

₩ Xpanda



MNFG DATE

DESPATCH DATE

DELIVERY DATE

Components

ISSUE 2: APRIL 2017



Order Online

For further clarification, please refer to SWS Online or speak to Customer Services on 01524 772 400

For built-on shutters, the side of

operation is viewed from the coil side.



# Sloping Bottom Slat Order Form

**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

\_\_ 1.5 mm aluminium plate

Customer	Order date	Delivery address		Purchase order no.	
Order placed by (block capitals)	Delivery w/c		POSTCODE	Customer/job ref.	
	, ,	,	ou answer all the questions on the form to prevent your order from being se tick this box to confirm that you have read this information.	delayed. Prebook number.	
1. ITEM REFERENCE:		:	SLOPING BOTTOM SLATS	£	
Overall door width (mm) [max. 5000 mm wide]:			IMPORTANT INFORMATION REGARDING SURVEYING AND ORDE	RING	
2. PRODUCT TYPE:  SeceuroGlide (AEG/X) SeceuroShiel  SeceuroGlide Compact (AEG) SeceuroShiel			<ol> <li>MUST BE ORDERED USING THE ORDER FORM         No orders will be accepted for sloping bottom slats unless they are bottom slat order form. This will ensure you receive the product you         NO BOTTOM SLAT LOCKS         Unfortunately it is not possible for us to supply a sloping bottom slate.     </li> </ol>	require.	
3. GUIDE RAIL TYPE:  UPH140 (compact only) H75 (available with Se	eceuroGlide only) UPH250		3. RUBBER SEAL ONLY All sloping bottom slats will be supplied with the rubber seal used ounable to supply a sloping bottom slat with a bottom slat reinforcing.	on our SeceuroGlide range. We are	
4. BOTTOM SLAT COLOUR:		\	4. NO WOODGRAIN FINISH AVAILABLE We are unable to supply sloping bottom slats in any of our range of finishes.	woodgrain FRONTVIEW	
Height difference (h) see diagrams below (mm):  5. PLEASE SELECTTHE PICTURE BELOW THAT SHOWS THE	CORRECT SLOPE, ALWAYS VIEWED FACING THE COIL:		5. ONLY AEG/X BOTTOM SLAT Unless supplied with a SeceuroGlide Compact a sloping bottom sla be constructed from an AEG/X bottom slat. Please note that this dif SeceuroVision 800 and SeceuroGlide. A sloping bottom slat for a Sec	ers from the standard bottom slat supplied with SeceuroShield 77	
			6. LIMITED GUIDE RAILS  When a sloping bottom slat is required on a SeceuroShield 60 / 77 or guide rails. Please ensure that your survey has taken this into accour.  A SeceuroGlide requiring a sloping bottom slat can be supplied w	nt.	.m)
Right to left under coil	Left to right under coil		<ul> <li>A SeceuroGlide Compact will always require UPH140 guide rails.</li> <li>MAXIMUM WIDTH         The maximum width for a sloping bottom slat is 5000 mm, this is th         8. MAXIMUM HEIGHT DIFFERENCE (H)         The maximum height difference (H) the sloping bottom slat can acc         When surveying you must ensure that the total height of the slopin will struggle to load the curtain into the guide rails.     </li> <li>*To obtain the total height of the sloping bottom slat you need to a</li> </ul>	commodate is 250 mm. g bottom slat does not exceed the box end size for the door or yo	ou
6. SLOPING BOTTOM SLAT TO BE SUPPLIED ATTACHED TO THE YES NO (tick as appropriate) will be supplied attered to the supplied at	DL?  OUTSIDE  Please tick the appropriate box	INSIDE S	standard height of an AEG bottom slat (60 mm) to your height diffethe door is fully open the sloping bottom slat will remain in the gestlement of the sloping bottom slat will remain in the gestlement of the sloping bottom slat height = Height difference (H) + standard between slat height   Stat bottom slat height   Height difference   Height di	rence (H). You must also ensure your customer is aware that wh uide rails reducing the clear height available.	en























Customer

Order placed by

# Removable Guide Rail Order Form

Order date

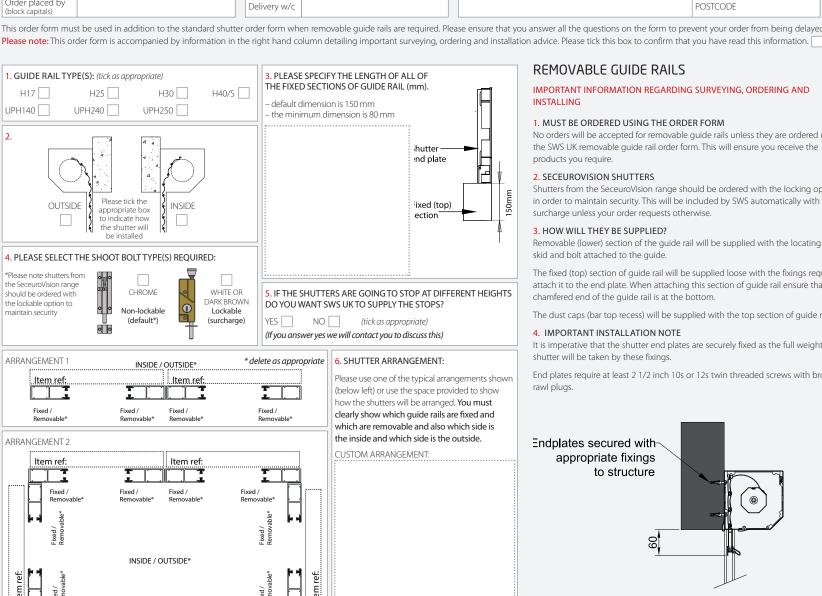
**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

London Tel· (020) 8540 1717

Email: <b>c</b>	orders@swsuk.co.uk
Purchase order no.	
Customer/job ref.	

This order form must be used in addition to the standard shutter order form when removable guide rails are required. Please ensure that you answer all the questions on the form to prevent your order from being delayed.

Delivery address



## REMOVABLE GUIDE RAILS

IMPORTANT INFORMATION REGARDING SURVEYING, ORDERING AND INSTALLING

#### 1. MUST BE ORDERED USING THE ORDER FORM

No orders will be accepted for removable guide rails unless they are ordered using the SWS UK removable guide rail order form. This will ensure you receive the products you require.

POSTCODE

#### 2. SECEUROVISION SHUTTERS

Shutters from the SeceuroVision range should be ordered with the locking option in order to maintain security. This will be included by SWS automatically with the surcharge unless your order requests otherwise.

#### 3 HOW WILL THEY BE SUPPLIED?

Removable (lower) section of the guide rail will be supplied with the locating lug, skid and bolt attached to the guide.

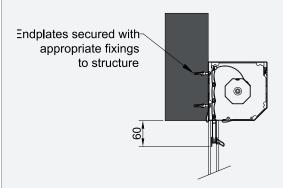
The fixed (top) section of guide rail will be supplied loose with the fixings required to attach it to the end plate. When attaching this section of guide rail ensure that the chamfered end of the guide rail is at the bottom.

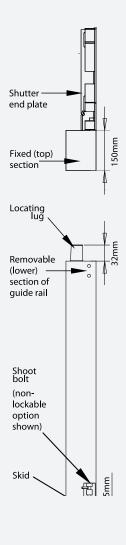
The dust caps (bar top recess) will be supplied with the top section of guide rail.

#### 4. IMPORTANT INSTALLATION NOTE

It is imperative that the shutter end plates are securely fixed as the full weight of the shutter will be taken by these fixings.

End plates require at least 2 1/2 inch 10s or 12s twin threaded screws with brown rawl plugs.

























**ORDER FORM** Fax: (01524) 772411

Tel: (01524) 772400 London Tel: (020) 8540 1717 Email: orders@swsuk.co.uk

																									LI	IIaII.	oru	C126	<b>500</b> 3	ur.	co.uk
Custor	ner					Order da	ate						Deli	very add	dress									Pur	rchase c	order no.					
Order (block c	olaced b	ру				No Specific o	ormal de				D M	MM												Cus	stomer/j	job ref.	Ī				
Applic						эресте с	ichvery c	iate i e												POSTO	ODE			Qu	ote ref.		FQ	)			
(brief di	scription	/								SEC	FURO	GUARD												Pre	book nu	umber.	+				
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ITEM	QTY	OVERALL WIDTH (mm)	OVERALL HEIGHT (mm)	(W) OR DOOR (D)	COLOUR	1000	1001			Bi-PART L		RIGHT	HINGE ASIDE**		FOLD-		LOW	STANDARD LOCK	EURO - NO	†EURO -	EURO - FULL LOCK	HIGH	MID	MID	AUD	LOW	TOP	LEFT		BOT- TOM	PRICE (£)
									$\dashv$																						
									-																						
			ote: *Please ens																			to page	es <b>30-33</b>	in the	price lis	t to dete	ermine	which lo	ock posi	tions are	e available
			d denote over											luction	for tole	erances	will be	applied. Ex	change or	return is no	t possible.			NET	PRIC	E	£				
SPI	CIAL	. REQUIRI	EMENTS (E	Examples: b	ottom run	ning, fixe	ed panel,	floatin	ig sas	h, face fixe	d bott	om trac	k, etc.)										KEYS	s							
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D&T FAXED







ABCDEFGH



DELIVERY DATE





'S' Lattice

D&T PROCESSED

ROUTE

Police Preferred Specification

'X' Lattice



# SeceuroGuard 1000 Hinge Aside Order Form

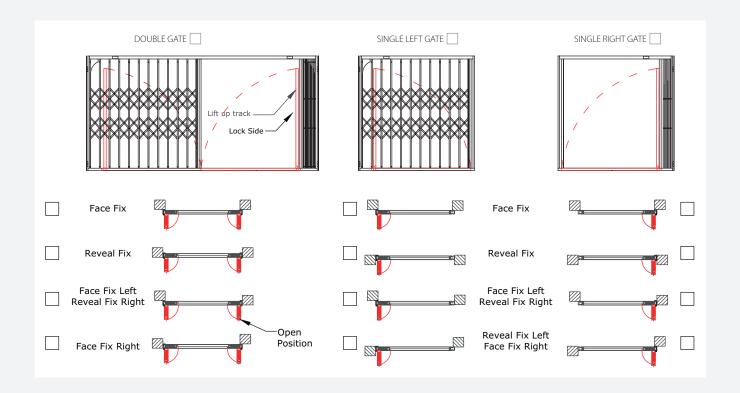
**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

London Tel: (020) 8540 1717 Email: orders@swsuk.co.uk

Company Name	Order date	Delivery address		Purchase order no.
Order placed by (block capitals)	Application	F	POSTCODE	Customer/job ref.
Item No.	Indicate the style of gate required on the diagram below	Lift up track is supplied as standard. Indicate here if you require	a lift out piece instead:	
				Prebook number.

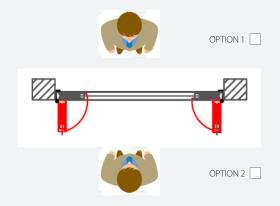
## ARE YOU INSTALLING THE GATE INTERNALLY OR EXTERNALLY?

INTERNAL EXTERNAL (tick as appropriate)



# PLEASE INDICATE HOW YOU ARE VIEWING THE GATE BY SELECTING AN OPTION BELOW:

(tick as appropriate)























# Fixed Bars Order Form

**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

Customer				Oı	der date			Delivery address						Purchase o	rder no.		
Order placed by (block capitals)				De	elivery w/c									Customer/	job ref.		
Application (brief description)											POSTC	ODE		Quote ref.	FQ		
(bilet description)	1													Dealerates			
												ce, R=Reveal, I	N=Undrilled	Prebook n	umber.		
		OVERALL	OVERALL				FRAME AND T			DRI	LLING			EXTRAS			
ITEM	QTY	WIDTH (mm)	HEIGHT (mm)	COLOUF		20 mm SQUARE TH 40 mm FRAME		16 mm ROUND WITH 30 mm FRAME	T	OP LEFT	RIGHT	BOTTOM	CUT OUT	LUGS	ZINC PRIMER	PRICE (£)	
Measurements are	in mm ar	d denote ove	erall sizes. Th	e product w	ill be manufac	tured to the sizes prov	vided; no furth	er deduction for toler	ances will be	applied. Exchange o	or return is not	possible.					
SPECIAL R	EQUIR	EMENTS															
OR OFFICE USE C	ONLY:															ISSUE 1	: JULY 2014
ACCOUNT CODE			0	rder numbi	ER												
TIME RECEIVED			D	&T PLNG			METHOD	SWS/		MNFG DATE			LOAD	PATE			
D&T PROCESSED			D	&T FAXED			ROUTE	ABCDEFO	Н	DESPATCH DATE			DELIVER	RY DATE			
			_									_					



















# Mesh Grille Order Form

**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

Customer				Order date				Delivery address						Purchase order no.		
Order placed by (block capitals)				Delivery w/c										Customer/job ref.		
Application (brief description)											POSTCOI	DE		Quote ref.	FQ	
										D. III.	district	D. D I N. I	C. J.20. J	Prebook number.	I	
		I				MESH P	ATTERNI I	FRA	NAT.	Drilling – In		, <b>R=Reveal, N=l</b> LING	Jnarillea	EXTRAS		1
ITEM	QTY	OVERALL WIDTH (mm)	OVERAL HEIGHT (r		DLOUR	DIAMOND	SQUARE	25 mm FLAT	25 mm x 25 r ANGLE	nm TOP	LEFT	RIGHT	BOTTOM		PRICE (£)	
Neasurements are	in mm and den	ote overall sizes. T	he product	will be manu	factured to	the sizes prov	vided: no furth	er deduction for tole	rances will be a	pplied. Exchange or	return is not p	ossible				
	EQUIREMEI															
FOR OFFICE USE (	ONLY:		ORDER NUMI	DLD												ISSUE 1: JULY 2014
				DEK												
TIME RECEIVED			D&T PLNG				METHOD	SWS/		MNFG DATE			LOAD DA	TE		
D&T PROCESSED			D&T FAXED				ROUTE	ABCDEF	G H	DESPATCH DATE			DELIVERY	/ DATE		















# Component Parts / Xpanda Order Form

**ORDER FORM** Fax: (01524) 772411 Tel: (01524) 772400

Customer			Order date		Delivery address			Purchase order no	).	
Order placed by (block capitals)			Delivery w/c					Customer/job ref.		
							POSTCODE	Quote ref.	FQ	
								Prebook number.		
STOCK	CODE			D	ESCRIPTION			QUANTITY	PRICE	DISCOUNT
SPECIAL RE	QUIREMENT	S								
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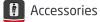


















Notes

















# Guide to Purchasing Shutters

## SURVEYING SHUTTERS

When performing a survey, the following steps will help to ensure that each shutter will fit the opening, and that the operation can also be installed comfortably.

#### GENERAL POINTS TO CONSIDE:

- Use the order forms as a quide during the survey to ensure you obtain all the relevant details during your visit to site.
- It is very important that you assess the requirements of your customer and each situation during the survey taking in to account the following points:
- Application / level of security required.
- Location and access (is this the only point of escape).
- Number of users who will be operating the product.
- Planning restrictions / requirements.
- Budget available.
- Aesthetics.
- It is the distributor's responsibility to ensure that a product is suitable for it's intended application. If in doubt, please contact our trade sales department for advice.
- Will the shutter catch on anything that protrudes past the brick-line (i.e. handles)?
- If the window / door opens outwards, will it still open after the shutter is installed?
- Do not forget that the bottom slat will hang down at least 50 mm below the box.
- Has the shutter got a cill to close onto or will cill angle be required?
- Are the walls level both inside and outside?
- Always measure the top, middle and bottom within the window reveal.
- Ensure that there is sufficient room for the shutter box and guide rails.
- Decide which would be the best side for the operator to be on. If electrically operated this may be influenced by the availability of a suitable power supply.
- Make sure there is nothing which may prevent the sweep of a rod crank or geared belt during operation.
- Note the thickness of the walls, walls over 300 mm thick will require an extension bar for crank operated shutters or manual override handles.
- If the shutter is for a doorway is the floor level?
- Please refer to page 2, "Specials section," if you require a product with a specification which is not featured in this price list.

#### REVEAL INSTALLATION DETAILS

- Will the shutter be installed over a door or a window? (please see page 2 "DOOR OR WINDOW")
- Ensure appropriate control method selected see page 63.
- Measure both sides of the reveal to make sure the walls do not run in or out.
- Always work to the smaller size and check that you can still use the operator.
- For the height, measure from floor or cill to the underside of the opening and deduct a 5 mm for tolerance; this height will include your shutter box.

#### **FACE INSTALLATION DETAILS**

- When face fixing, is your operator hole going to damage anything on the inside of the house (e.g. power cables or sockets)?
- Take care to ensure that the width on the inside of the opening is not larger than the outside. If it is, work to the larger size to prevent the drilled hole breaking through the edge of the internal wall.
- For the height on Crank or Belt operated shutters, take the cill or floor to lintel measurement and add on the appropriate box size. Fitters will have to cut down the guides by approximately 30 mm on site to drill through for the operator below the lintel.
- For the height on Spring balanced or Electrically operated shutters simply take the cill or floor to lintel height and add on the box sizes and bottom rail projection size normally 50 mm.

## PRICING SHUTTERS

Simply decide the type of shutter required, type of operation, appropriate box and guide rails and scale off the price list.

#### Below is a pricing example:

1 no. SeceuroShield CD150/T built-on security shutter in white, manual belt operation to be fitted around an opening size of 1350 mm wide x 1200 high.

1350 mm + 106 mm (i.e. 2 x 53 mm H25 guide rails)

= 1456 mm overall width

1200 mm + 165 mm box

= 1365 mm overall height

(increase height to allow for bottom slat hang down if desired)

The price band is 1500 mm (w) x 1400 mm (h) = £632 excluding VAT, less discount, plus £52.45 delivery if the total order value falls below £500.

#### SHUTTER ALTERATIONS

We appreciate that from time to time due to unforeseen circumstances it is may be necessary to alter the size of a shutter after it has been ordered. Once we have started manufacturing it, this can cause a considerable amount of additional work. Some or all of the components may have been cut. Moreover, all documentation including cutting sheets has to be recalled from the factory, a new set of paperwork issued and the work rescheduled. In view of this we make a minimum £18.34 administration charge depending on what work has been completed. Please bear this in mind if your customer asks to make any changes.

On orders already delivered it is relatively simple to reduce a shutter's height. Increasing the height of a shutter is much more involved as it may necessitate replacing guide rails, axle, box, end plates etc. Reducing a shutter's width is again possible, but is best carried out in our factory.

## RECOMMENDED MINIMUM FIXINGS

- Please note SWS UK does not supply fixings with any of the products featured in this price list.
- End plates and guide rails secured to masonry or wood must be fixed using at least 2 1/2" x 12s (steel countersunk hardened & zinc plated) with penny washers. When fixing to masonry a 7 mm hole is required in conjunction with a brown Rawl plugs. When fixing to steel use at least 1" x 12s self drilling / tapping screws (steel hardened & zinc plated)
- Every shutter box must be secured at 1 metre centres using at least 1 1/2" 10s (steel countersunk hardened & zinc plated) with penny washers.
- The above are the minimum requirements. Installation engineers must assess the structural integrity of the building material to be fixed to, combined with any environmental influences (strong winds) and the level of security required.
- It is always far preferable to use too many fixings than too few.

#### WIND LOADING

As of July 2013, to comply with the Construction Products Directive, all shutters which are manufactured for installation over door ways must be tested by a notified test body for their wind loading capability, as per BS EN 12424 and 12444. For doors fitted on to an external facade they must reach a minimum of Class 2. During testing both sides of the curtain must be tested. CD150/T: This product has been tested to BS EN 13659 and therefore should not be installed on the façade of a building. Alternative products for this application include the SeceuroShield 38 and the SeceuroShield 77.

#### SUMMARY OF WIND LOADING CLASSIFICATION:

Product	Conditions	Classification
SeceuroShield 38	H30 guides, up to 4 m wide	2
SeceuroShield 38	H30 guides, up to 3.5 m wide	3
SeceuroVision 38	H30 guides, up to 3 m wide	2
SeceuroShield 38	H40/S guides, up to 4 m wide	3
SeceuroShield 60	UPH250 guides, up to 5 m wide	3
SeceuroShield 60	UPH250 guides, up to 6 m wide	2
SeceuroShield 75	UPH250 guides, up to 6 m wide	2
SeceuroShield 77	Up to 4.8 m wide	3
SeceuroShield 77	Up to 5.4 m wide	2
SeceuroShield 800	Punched & glazed, up to 6 m wide	2

Wind Loading	Pressure	Wind Speed		Beaufort Scale		
Classification	(pa)	(mph)	(mph) No. Description		Conditions	
2	Above 460	59	10	Storm	Trees uprooted, considerable damage	
3	Above 700	73	11	Violent Storm	Wide spread damage	
4	Above 1000	88	12	Hurricane	Wide spread damage	







Bars











# Guide to purchasing Retractable Security Gates

## SURVEYING RETRACTABLE SECURITY GATES

When performing a survey, the following steps will help to ensure that each gate will fit the opening. Wherever possible the following notes should be used in conjunction with a brochure.

#### **GENERAL POINTS TO CONSIDER**

- We recommend that wherever possible retractable gates are fitted internally to enhance security and ease of operation.
- Where an external installation is desirable, the insurance approved SeceuroGuard 1001 is the most suitable option. We recommend that all externally fitted gates should be ordered in a dark colour as some corrosion will appear over a period.
- Always check what material has been used in the construction of the opening. This is essential when fitting an LPCB approved product. Fixing into plasterboard or Thermalite block is not acceptable.
- Please be mindful that SeceuroGuard gates weigh 19 kgs per square meter and as such require a very secure fixing for the top track. Although not an option on the LPCB approved SeceuroGuard 1001, it is possible to make SeceuroGuard 1000 bottom running to channel some of the weight through the bottom track.
- Will the gate catch on anything that protrudes from the window or surround (i.e. handles)?
- If the window / door opens inwards, will it still open after the gate is installed? If not a face fit installation may be appropriate.
- Are the walls level inside the opening? It is advisable to take a spirit level on surveys.
- Consider the size and side of the gate's sash or whether bi-parting is a better option.
- If fitting in or around a doorway, we recommend the use of folding or removable bottom tracks from a health and safety point of view.
- Where access is required at both side(s) of an opening, consider opting for a floating sash.
- Where fixed security is required. SeceuroGuard 1000 & 1001 can be manufactured as fixed panels. This option is particularly useful for protecting low height apertures.
- You must take into consideration during the survey that SeceuroGuard's which are different sizes, on the same elevation may contain different numbers of lattices and pickets. See the tables showing the changeover points on the following page.

#### REVEAL INSTALLATION DETAILS

- Will the gate's sashes obscure more of the window than a client is prepared to accept? If so a face fit installation may be appropriate.
- Always measure the top, middles and bottom within the window reveal.
- Always work to the smaller size and if appropriate use packers to ensure the gate is square in the aperture.
- For the height, measure from cill or floor to the underside of the opening and deduct a 5 mm for tolerance.

#### **FACE INSTALLATION DETAILS**

- When face fixing, is the wall flat? Look out for uneven plaster that might catch on the gate's sashes as they slide open. It is still possible to install a gate under these circumstances by packing it off the wall to achieve adequate clearance.
- When quoting please remember to add on the width of the gates sashes and add the cost of a fixing frame.
- A standard fixing frame kit comprises one 20 mm high 'C' section that comes attached to the top track. This is suitable for doorways – see illustration, right.
- When face fitting around a window, it is advisable to order an additional length of 'C' section that is attached to the bottom track in our factory. If you require this 'C' section for face fixing the bottom track you must specify this in the special requirements section of the order form.

## PRICING RETRACTABLE SECURITY GATES

Firstly, decide on the level of security required i.e. standard SeceuroGuard 1000 or insurance industry (LPCB) approved SeceuroGuard 1001. Secondly, consider the type of installation, i.e. reveal or face fitted. Finally, any optional extras such as folding bottom tracks etc. Unlike some companies, we charge the same price for single or bi-parting sashes and for straight or decorative 'S' lattices.

#### Below is a pricing example:

1 no. Reveal fitted SeceuroGuard 1000 (single sash) in white, to suit a window reveal size of 1550 mm wide x 1150 mm high.

1550 mm (price band width = 1600 mm)

1150 mm (price band height = 1200 mm)

= £816 excluding VAT, less distributor discount, plus £52.45 for delivery if the total order value falls below £500.

## PICKET QUANTITY CHANGEOVER

#### SINGLE SASH

#### **DOUBLE SASH**

GATE WIDTH	BUNCH QUANTITY	GATE WIDTH	BUNCH QUANTITY
500	5	1000	5
560	6	1160	6
690	7	1420	7
820	8	1680	8
950	9	1940	9
1080	10	2200	10
1210	11	2460	11
1340	12	2720	12
1470	13	2980	13
1600	14	3240	14
1730	15	3500	15
1860	16	3760	16
1990	17	4020	17
2120	18	4280	18
2250	19	4540	19
2380	20	4800	20
2510	21	5060	21
2640	22	5320	22
2770	23	5580	23
2900	24	5840	24

## LATTICE INCREMENTS

GATE HEIGHT	NUMBER OF LATTICES
0 - 999	1
1000 - 1599	2
1600 - 2099	3
2100 - 2699	4
2700 - 3500	5

## MANUFACTURING SIZES AND TOLERANCES

All products are manufactured to the sizes given on your order. It is therefore important that you make any deductions or additions which may be necessary before placing your order. Reveal Fitting – we normally recommend that 5 mm is deducted in total from both the width and height.

Face Fitting – If you are face fitting around an opening, which must be a clear opening, you should take into consideration the following:

#### WIDTH

- Bunch sizes, please refer to the bunch size charts provided (see pages 33.
- If you require folding tracks add 60 mm to the bunch size for each folding track.
- If you require the hinge aside option the bunch size should be increased by a further 30 mm per bunch.

#### HEIGHT

- Allow for the height of the top track and if applicable the height of the bottom track.
- If you are face fixing the top or bottom tracks you should allow an extra 20 mm for the fixing frame required. The manufacturing height you supply on your order should include this fixing frame where appropriate.

All dimensions must be supplied in millimetres. To convert from inches to millimetres multiply the dimension in inches by 25.4.

If you require assistance with converting from imperial to metric there is an imperial to metric calculator on the SWS UK website www.sws.co.uk

## RETRACTABLE SECURITY GATE ALTERATIONS

Although not impossible it is very difficult to reduce a retractable gate in height. Increases in height are not possible, however there is the option to use a packer to bridge any gap. Like shutters, a gate's width cannot be increased but may be reduced, however please bear in mind that this will reduce the distance between pickets and therefore the level of vision.

For further information refer to the SeceuroGuard technical guide.

#### TERMINOLOGY

The following lists the preferred terminology applied to SeceuroGuard gates (in Bold) and alternatives which are also in common use:

SASH Bunch / Stack / Hand

TOP TRACK Top runner / Top Rail / Top Guide

FOI DING TRACK Lift up / Hinge (should not be used -can be confused with the

hinge aside option)

REMOVABLE TRACK Lift Out / Lift Off

HINGE ASIDE Hinging Sash / Swinging Sash / Fold Back

C-SIDE FIXING FRAME C-Side / Reinforcing for Top Track / Strengthening for Top Track

REVEAL FIXED Between Walls / Recess FACE FIXED Surface Mounted / Plant On **BI-PARTING** Double / Double Draw / Split

KEYED ALIKE Suited / Same



















# Guide to Electrically Operated Shutters

## QUICK GUIDE TO ELECTRICALLY OPERATED SHUTTERS, OPTIONS AND ACCESSORIES

Electric Motors are required on larger shutters and are optional on smaller shutters. Tubular motors fit inside the axle and operation is by push button momentary switch, key switch or remote control. A manual override can be specified to operate from inside. Where desirable a manual override can also be engaged through the outside of an externally fitted shutter box. Under these circumstances a lockable override cover is available as an optional extra to maximise security. Multi-shutter electric installations can be wired to operate from group switches using a group command only. Ask for further details. Care should be taken to ensure that such installations are in line with current Health and Safety legislation.

#### MOTOR CONNECTION

You will need to connect the motor to either a momentary switch or a control unit. Power should be supplied via a 13 amp switched fused spur or a 13 amp switched plug socket. It is suggested that the power is provided by an 'unprotected' fused spur as the motor on startup may trip the RCD on the main fuse board (if fitted). Plugs and spurs should be fitted with a 3 amp fuse. Ensure power is switched off before any electrical connections are attempted.

#### POWER REQUIREMENT

A Shutter up to 5 sqm/50 kg typically draws 1.1A/240W A Shutter up to 10 sqm/100 kg typically draws 1.5A/320W

All SWS shutters are compliant with the relevant standards:

- The supply of machinery (safety) regulations 1992
- Construction Product Regulations (BSEN13241-1).

For further CE information see page 2.

All electrical installations must comply with the IEE wiring regulations (BS 7671) 17th edition (current). If in doubt consult a qualified electrician. It is the responsibility of the installer to CE mark electrically operated products – see page 2 for further details.

To comply with current health and safety legislation, the operator of an electrically operated shutter(s) must monitor the progress of the shutter(s) throughout operation. If this is not possible a safety device must be fitted to stop an obstructed shutter during operation. Alternatively, an audible and visual warning must precede the operation of the shutter(s) on each elevation of the building where a shutter is installed.

Due to risks associated with unattended open roller grilles (SeceuroVision 900) and shutters (unglazed SeceuroVision 38 & 800) we do not recommend the use of remote control systems even when fitted with dual photo cells. Under these circumstances a holdto-run switch should be used in full sight of the product. Alternatively, consider using a fully glazed version of SeceuroVision 38 & 800.

#### **MOTORS**

SeceuroDrive SeceuroDrive motors are a new generation of motors designed for the professional installer. These motors incorporate several design features, which make installation a quick

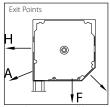
All SeceuroDrive motors feature:

- Twist limits
- Clip-on drive adapters

and trouble free operation.

- Multiple mounting positions of motor head
- Wide crown wheel for improved tube fit
- Supply cable via removable connector

## MANUAL OVERRIDE SHUTTERS



Not all exit options will be possible on certain shutters.

If a manual override is required for use in the event of power failure this must be specified at the time of ordering. There is a choice of technical solutions for the handle mechanism which operates the override, principally dependent upon whether the shutter is installed internally or externally and whether the override is to operate from inside or outside the building. Override locks and the low level external override are available at a surcharge. All specifications refer to a 205 mm box or larger. As standard, the low level external override can now be operated from both the inside and outside.

#### USE OF MANUAL OVERRIDE SHUTTERS

Clear instruction must be given to users on the manual override winding direction to raise the shutter. Winding the shutter downwards beyond the normal stop point will damage the shutter. To help avoid this we supply a swing ticket.

#### EXTERNALLY FITTED SHUTTER WITH EXTERNAL OVERRIDE

**EXTERNALLY FITTED SHUTTER WITH INTERNAL OVERRIDE** 



A removable 45° joint crank handle is inserted into the motor. The exit hole is filled with an 18 mm cover cap or an optional lockable override cover Only available on shutter box exit 'E'.





lockable coverplate option

final survey and dependent on the construction of the building specification.

A permanently installed internal 90° handle, exit A or H can often be specified subject to

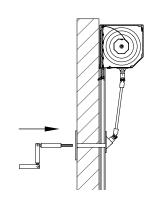
A box extension is required on built-on SeceuroShield 60 shutters when: SeceuroDrive: curtain weight exceeds 149 kg on a 4" axle and when a 5" axle is needed, **Somfy:** when the curtain weight exceeds 172 kg on a 4" axle and 134 kg on a 5" axle. The projection is just 30 mm for face fixed shutters. If the shutter is reveal fixed the gap is made up using a 30 mm packer, as shown in the illustration. The overall width used when pricing and ordering shutters with box extensions is the overguide width (not including the box extension or 30 mm packer). If you are in any doubt please contact your trade sales Account Manager.

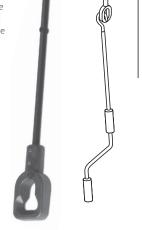
#### INTERNALLY FITTED SHUTTER WITH INTERNAL OVERRIDE

A fixed eye can be supplied at shutter box exit 'F' with a removable hooked handle of 1100 mm as standard. Alternatively a fixed 45° joint crank handle can be supplied at box exit 'E' or 'F'.

#### INTERNALLY FITTED SHUTTER WITH **EXTERNAL OVERRIDE**

The low level external override (exit F) is operated by unlocking the override cover plate and inserting the winding handle. As standard the low level external override can now be operated from both the inside and outside.





# MOTOR BOX EXTENSION

















# Guide to Electrically Operated Shutters

# CONTROL EQUIPMENT SELECTION FOR SHUTTERS FITTED OVER DOORWAYS SeceuroDrive Tubular Motor



As standard all electrically operated shutters will be supplied with an Inis Uno single pole hold to run switch. It is your responsibility to determine the appropriate control equipment for each application and notify us in writing on your order if you require non standard control equipment. This selection must take into account the minimum levels of safeguarding required for the bottom slat (main edge) and also the quantity of shutters being operated. The table below summarises the minimum levels of safeguarding for doorways and serveries, please note this is our interpretation of BS EN 12453:2000 Clause 5.5.1.

#### BS EN 12453:2000 CLAUSE 5.5.1

The minimum levels of safeguarding of the main edge are listed in the table below:

	Types of use				
Type of door activation	Trained users (no public)	Trained users (public)	Untrained users		
Hold to run control	Hold to run	Hold to run switch key switch or similar	not possible		
Impulse activation in sight of door (impulse switch)	Safety edge	Safety edge	Safety edge & PEC*		
Impulse activation out of sight of door (remote control)	Safety edge & PEC*	Safety edge	Safety edge & PEC*		
Automatic control (Time clock / auto clock)	Safety edge & PEC*	Safety edge & PEC*	Safety edge & PEC*		

\*PEC = Photo Electric Cell (safety photo cell)

#### **EXAMPLES:**

- Trained users (no public) Domestic garage doors, Private offices
- Trained users (public) Domestic garage doors opening directly on to public, Shop
- Untrained users Large corporate companies, schools, public buildings, multi-users where training can not be guaranteed

#### HOLD TO RUN CONTROLS

#### **SWITCHES**

The Inis Uno and Inis Duo are for controlling either one or two shutters respectively. As standard all switches will be supplied with a back box for surface mounting but an alternative flush mounting back box can be requested.



Inis Uno single control



control





#### **KEY SWITCHES**

Key switches provide a more secure hold to run control method. They are available as either single or dual pole for controlling either one or two shutters respectively.

Two way single pole momentary and dual pole momentary key switches are available as an option for security controlled operation.



#### WIRING DIAGRAMS

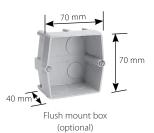
Wiring diagrams for many of our switches and control units are available. Please contact Customer Service for further details

## **PROMATE**

ProMate is a dedicated control unit designed for single phase tubular motors.

#### **KEY FEATURES:**

- Low carbon footprint <0.5 watts.
- Designed for installers without electrical qualifications.
- Dynamic user interface, simple and easy to understand.
- Plug and play battery back-up (optional).
- Compliant to 13241-1.
- Touch safe voltages for all inputs.



















# **Colours & Powder Coating**

#### INTRODUCTION

Polyester powder coating is a surface finish applied to shutters and retractable gates in a solid, powder form after careful pretreatment of the surface. The coating is fused by heat to produce a continuous film and curing of the coating gives its design properties. The result is a high performance finish that delivers exceptional corrosion protection, durability and resistance to yellowing making it suitable for both interior and exterior use. The process is virtually emission free, so is environmentally friendly.

#### **FEATURES**

- Typically 60-80 Microns coating thickness
- Excellent corrosion protection
- Superior colour stability
- Tough yet highly flexible

Extruded profiles and the aluminium shutter box profiles are powder coated in a satin finish (unless stated otherwise)

#### GLOSS LEVELS

Gloss (80% +/-5%): A highly reflective smooth surface. Gloss surfaces due to their highly reflective appearance tend to highlight surface imperfections.

Satin (65% +/-5%): A satin finish is not as reflective as the gloss finish and because of this is less likely to show any surface imperfections. Satin finishes also provide a good surface for cleaning and resisting abrasion. Unless stated otherwise this is the standard finish supplied.

Matt (30% +/-5%): A matt finish due to the low gloss level is very good at concealing surface imperfections. Due to the textured finish the surface is more difficult to clean than a surface with a higher gloss level.

#### **TOUCH-UP PAINT**

For repairing minor blemishes to the finish surface touch-up paint is available

Touch-up paint pot (25 ml) Code: PC501AO PRICE: £8.22

All colours are supplied in Satin as standard, Matt & Gloss are available.

Bands Standard, A and B are available on gates as standard. Other RAL and BS colours are available, please contact your Account Manager for further details.

There is a minimum powder coating charge of £98.30 net.

Please note: We cannot powder coat SeceuroShield CD150/T. We cannot powder coat components under 150 mm.

These are just a selection of the powder coating colours available! View the full range on SWS Online.

#### STANDARD COLOURS - FOC



BAND A - £55.91PER m<sup>2</sup> For complete shutter (or curtain) using a colour listed in the band below.



Traffic Black

RAL 9017

Grey Goose

BS 00A005

PRICES FOR BOXES AND GUIDES FOR EACH BAND:	STD	А	В	С	D
Minimum powder coating charge			£98.30		
205 mm or smaller box and end plates (used if curtain does not require powder coating)	FOC	£36.31	£46.57	£54.11	POA
Guide rails and bottom slat to go with above	FOC	£9.44	£12.13	£14.82	POA
250 mm or smaller box and end plates (used if curtain does not require powder coating)	FOC	£50.56	£64.87	£79.15	POA
Guide rails and bottom slat to go with above	FOC	£10.38	£13.29	£16.23	POA
300 mm or smaller box and end plates (used if curtain does not require powder coating)	FOC	£58.39	£74.87	£91.31	POA
Guide rails and bottom slat to go with above	FOC	£11.69	£14.95	£18.25	POA

#### BAND B - £71.43 m<sup>2</sup>

Iron Grev

RAL 7011

Graphite Grey

RAL 7024

Grey Brown

RAL 8019



Brown

BS 08B29

#### BAND C - £86.94 m<sup>2</sup>









Bars











# Delivery, Packing & Warranties

#### DELIVERY SERVICE

Our standard delivery service covers England and Wales weekly. Scotland and Ireland fortnightly.

Pricing includes delivery on all orders over £500 on our standard weekly service to England and Wales. Additional chargeable deliveries can often be arranged with your Internal Account Manager. We also offer home/site delivery service options with one or two men depending on the size of delivery and site conditions.

Delivery confirmations for our own dedicated service will be emailed or texted the previous afternoon if AM or PM the following working day. Please ensure an email address and/or mobile number is supplied on your order.

#### DELIVERY CHARGES

DELIVERT CHARGES	
Over £450 net on standard run	Nil
Under £450 net on standard run	£52.45
All orders required on a different day to standard delivery run	POA
Collection from distribution depot	Nil
Pre agreed time slot for standard deliveries	POA
Site delivery charge one man offload	£76.79 extra
Site delivery charge two man offload	£125.99 extra
Redelivery of goods	£48.13 extra
Deliveries to Scotland	£45.96 per drop
Deliveries to Ireland	POA
Carrier Services	Price £
Component items up to 5 kg (Including singular tube motors)	£14.99
Component items up to 20 kg	£59.49
Delivery & packaging of fragile items over 20 kg	£106.99
Pre 10.30 am	£53.49 extra
Pre noon	£29.99 extra
Saturday pre noon	£59.99 extra

#### Additional surcharges apply on the following:

Channel Islands & Scottish offshore	£131.49		
Highlands	£43.99		
Grampian	£39.99		
Isle of Man	£139.99		
Isle of Wight	£26.49		
Devon & Cornwall	£14.99		
Central London	£14.99		

\*orders over 6.8 m or are comprised of more than 5 industrial doors will require specific pricing and delivery arrangements

#### Next day palletised deliveries are available:

Sizes are: 1.2, 2.4, 3.6 & 4.8 m. Please allow 200 mm for packaging. Palletised deliveries over 3.6 m are only available on a 3 day run. Prices are available from your Account Manager.

Due to delays we are unable to deliver to shipping companies located near shipping ports.

#### LOCAL COLLECTIONS

For urgent orders in certain areas of the country, collection is possible from our 3 distribution depots (must be collected within 24 hours):

#### South (Heathrow)

Units 2, 3 & 4, Lakeside Industrial Estate. Lakeside Road, Colnbrook SL3 0ED

#### Midlands (Willenhall)

DX Freight, Unit 1 Bays 1, 2, 3 East Acre. Off Long Acre, Willenhall WV13 2JZ

Jupiter Road, Patchway, Bristol BS34 5BW

#### COMPONENT ORDERS

All small component orders required next day must be received by 2 pm the day before delivery. Orders placed on a Friday must be received by 12 noon for delivery on Monday.

If you require powder-coated items, please allow an additional 24 hours at least from the receipt of order. Items for assembly need to be booked in for manufacturing – for example complete shutter curtains. Please allow a minimum of three working days depending on the delivery method.

Regrettably it is not possible to send items over 5 m in length by overnight carriers.

#### IMPORTANT DELIVERY NOTE

The most cost effective and safest way of delivering orders is via our own transport. Please try to tie orders in with your normal delivery runs wherever possible.

In the event of using a carrier, we need to use reinforced packaging.

#### **CRATE CHARGES**

We can offer delivery by crate on a POA basis. Please speak to your Account Manager.

#### **PACKAGING**

Over recent years we have refined our use of packaging to reduce the likelihood of goods being damaged in transit.

- Shutter boxes are packed individually using bubble wrap and / or cardboard.
- Curtains / guide rails are packaged using bubble wrap and / or cardboard.
- Aluminium packers are typically packaged with guide rails on the same order.
- Where overnight carriers are used, curtains and guide rails are also wrapped in bubble wrap and cardboard.
- With the exception of spring operation, shutters are supplied with an accessory box containing: switches, swivel belts, crank handles, keys and installation documentation as appropriate.
- Cardboard boxes are secured using nylon banding for ease of opening. These must not be used as a handle for lifting.
- Water resistant film can be added to cardboard packages at additional cost.

- Retractable security gate sashes and tracks are packaged separately in several layers of bubble wrap.
- Kevs for retractable gates are packaged in a bright vellow Jiffy bag attached to the end of the sash.

#### **DELIVERY CHECK-LIST**

#### A. Pre-delivery

- A postcode must be supplied for all delivery addresses.
- We currently operate a range of delivery vehicles. It is therefore important to check the lorry's dimensions when arranging a delivery for the first time.
- If you require a delivery to site you must supply us with a contact name and a contact telephone number of the person who will assist the driver to unload.

#### B. Receipt of goods - own premises

- We require a person to assist off-load, check and sign for goods.
- For large deliveries, please ensure you have several people to assist, this will minimise any delays for subsequent customers.
- Deliveries received must be checked before signing the delivery note. It is not possible to claim compensation for damaged or missing items unless highlighted on the drivers delivery notes. If possible take a copy of this documentation for future reference.

#### C. Receipt of goods - to site

- Deliveries will only be made to site if an installer is present to assist the driver with unloading and to check and sign for the
- For large deliveries, please ensure you have several people to assist, this will minimise any delays for subsequent customers.
- Before the goods arrive, please prepare a location to unload and store the items safely and securely.
- Deliveries received by overnight carrier must be checked before signing the delivery note. It is not possible to claim compensation for damaged or missing items unless highlighted on the drivers delivery notes. If possible take a copy of this documentation for future reference

#### D. Claims for damages

- Please check the contents of your order against the delivery note on the day received. Care should be taken when using sharp objects to cut through the packaging.
- Claims for missing or damaged items will only be processed if the drivers delivery note has been signed for as damaged or missing and must be reported within 2 days of delivery.

IF YOU SUSPECT DAMAGE Please fully inspect the product prior to signing. If the product is damage, clearly state "DAMAGED" when signing the consignment note. Signing as "Unchecked" is insufficient.

#### WARRANTIES

SeceuroShield products are quaranteed against defect of material or workmanship by SWS UK, subject to the correct installation, maintenance and operation for a period of 2 years from the date of purchase.

In addition the Somfy motors used on the shutter range are guaranteed for 5 years against faulty materials and workmanship.

Where a warranty is upheld, SWS UK will supply all necessary parts to enable distributors / installers to complete a satisfactory repair. The warranty terms do not extend to cover labour and consequential loss arising from any claim.

#### **RETURN & REPLACEMENT PARTS**

Occasionally it may be necessary to return an item to us. Please contact your Account Manager for an NCR number and ensure that the product is packed appropriately and clearly labelled with the number given.

The return goods note is a two part document, there is a copy for you to retain and a copy to be sent back with the goods. If the goods are being returned by post, please send this for the attention of the Quality Department with the returns note. Should you require the goods to be collected by SWS UK, please contact your Account Manager to arrange this. Collections by SWS UK will be made within 10 working days of notification in most cases.

#### Replacement parts

Before requesting any replacement parts, please ensure that a Damage Identification Sheet is completed and returned to customerservicesfaxes@swsuk.co.uk along with a photograph. Your parts will then be despatched by the most effect method of transport. If you have any queries, please contact your Internal Account Manager.

#### CONDITIONS OF SALE

All goods are offered for sale in accordance with our standard conditions of sale, a copy of which is available on request, and is reproduced on our web site www.sws.co.uk.



















# Contact Us

#### **HOW TO ORDER**

By fax 01524 772411 (orders only)
Online https://online.swsuk.co.uk

By email orders@swsuk.co.uk, or for London, London.orders@swsuk.co.uk

By post SWS UK, Hornby Road, Claughton Lancaster LA2 9LA

Please photocopy the order forms provided within this price list, additional copies are  $\frac{1}{2} \left( \frac{1}{2} \right) = \frac{1}{2} \left( \frac{1}{2} \right) \left( \frac{$ 

available on request

#### SPECIAL REQUIREMENTS

If you cannot find the product that you require in our price list please call our customer services department on 01524 772 400 and we will endeavour to help you.

#### **OFFICE HOURS**

Over the years we have tried to align our opening hours with the preferences of our customers. Starting early is intended to enable customers to resolve any issues before starting their day's work.

 Monday to Thursday
 8.15 am to 5.00 pm

 Friday
 8.15 am to 3.45 pm

 Out of hours site technical queries
 07779 314226

To help improve our levels of customer service and to assist with training, calls may be recorded.

#### **TERMS OF BUSINESS**

#### Payment Terms

Initially, new customers are required to purchase goods on a pro-forma basis. If you wish to apply for a credit account, please complete a credit account application form (available on request). Your application will be processed by our Accounts Department, however submitting a form does not automatically guarantee an account will be opened.

#### SWS UK reserves the right to withdraw trade credit accounts where:

- Turnover falls below £1,000 per annum. In this event, goods will continue to be supplied on a pro-forma basis.
- An account payment is received more than 10 working days late.

All orders should be placed using SWS Online where possible, or an official order form (see pages 51-58). This minimises the likelihood of any misunderstandings and accelerates order processing.

Once processed all orders will be faxed back to you for final checking. Enquiries should be made to your Internal Account Manager. If you do not receive an order confirmation within 48 hours or sooner in the case of urgent orders, please contact the Trade Sales Office immediately.

In the event that a trade customer fails to confirm that their order has been interpreted correctly, manufacturing will still go ahead. However, SWS UK accepts no responsibility for manufacturing errors which are apparent from the order confirmation.

#### **DELIVERIES**

Claims for damages will only be processed if reported within 2 days of delivery. Please check the contents of your order on the day received. It may therefore be necessary for you to open packages prior to their despatch to site.

Queries relating to invoices must be notified to the Credit Controller within 7 days of receipt of invoice. This will ensure that we have the time to investigate and resolve your enquiry without it delaying any payments due to ourselves.



#### SWS UK

Hornby Road, Claughton, Lancaster, Lancashire LA2 9LA t: 01524 772 400 f: 01524 772 411

e: info@swsuk.co.uk w: www.sws.co.uk









