



# Garage Door Price List



**DuraPass**  
Side hinged garage doors

Made-to-measure available  
**NOW** on uninsulated  
side hinged double doors

## Great to come home to!



CE  
EN 13241-1

May 2023  
[www.garagedoorsystems.co.uk](http://www.garagedoorsystems.co.uk)

## Welcome to the new Garage Door Systems Price List!

We've one exciting new arrival:

- DuraPass uninsulated side hinged garage doors  
- now available made-to-measure!

**uninsulated**

Made to  
measure



## Contents May 2023



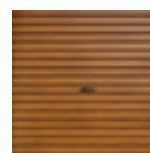
Insulated sectional garage doors



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Steel roller garage doors



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Aluminium roller garage doors



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Insulated & uninsulated  
side hinged garage doors  
& insulated side doors



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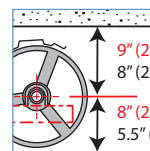


Motorised Shutters



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Technical Information



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Warranty Information



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- Finished door size available in 5mm width increments and 25mm height increments
- No Charge for custom sizes, just use the next largest size
- Sizes between 2126 - 2224 high have cut top sections
- Minimum door size = 2084 x 1875mm

Smooth



Shaded area denotes the size range of side extension springs. All other sizes are front or rear torsion spring.

STANDARD WIDTHS		2134 7'0"	2286 7'6"	2438 8'0"	2743 9'0"	3048 10'0"	3353 11'0"	3658 12'0"	3962 13'0"	4267 14'0"	4420 14'6"	4572 15'0"	4877 16'0"	5182 17'0"	5500 18'0"
Finished door size = closest width to size shown to nearest 5mm															
STANDARD HEIGHTS	FINISH														
1875 6'2" to 2250 7'4"	White	1731	1743	1755	2052	2342	2342	2620	2644	2803	2816	3012	3033	3279	3301
	Trend Colour	1927	1952	1977	2305	2621	2621	2957	3007	3196	3220	3430	3481	3752	3806
	RAL Colour	2114	2152	2190	2544	2889	2890	3275	3353	3567	3605	3830	3908	4206	4286
	Wood Effect / Satingrain	1899	1915	1936	2260	2575	2575	2892	2927	3107	3126	3338	3373	3643	3680
2375 7'9" to 2500 8'2"	White	2155	2169	2184	2611	3369	3398	3770	3799	3895	3910	4190	4220	4598	4631
	Trend Colour	2411	2446	2477	2942	3737	3767	4212	4279	4410	4444	4741	4807	5223	5295
	RAL Colour	2543	2591	2639	3116	3911	3940	4433	4529	4691	4738	5039	5138	5570	5669
	Wood Effect / Satingrain	2265	2289	2310	2755	3528	3530	3962	4007	4121	4143	4430	4476	4870	4920
2625 8'9" to 3000 9'9"	White	3131	3150	3167	3339	3751	3751	4170	4206	4494	4513	4845	4880	5105	-
	Trend Colour	3439	3481	3521	3736	4192	4192	4698	4778	5113	5153	5508	5585	5854	-
	RAL Colour	3574	3631	3691	3938	4415	4418	4980	5096	5455	5514	5875	5990	6287	-
	Wood Effect / Satingrain	3266	3294	3321	3512	3942	3944	4400	4454	4762	4792	5132	5187	5431	-
Number of Windows		3	3	4	4	5	5	6	6	7	7	7	8	8	8

### Trend Colours:

Similar to RAL 5011	Similar to RAL 6005	Similar to RAL 6009	Similar to RAL 7035	Similar to RAL 7040	Similar to RAL 9006
Similar to RAL 9007	Similar to RAL 7016	Similar to RAL 8001	Similar to RAL 8011	Similar to RAL 8014	



**DARK COLOURS ARE NOT ADVISED FOR SOUTH FACING LOCATIONS AS INTENSE HEAT CAN LEAD TO WARPING.**

### Wood Effects:

				(Composite shade)

### Satingrain Surface Finish:

## RAL Colours

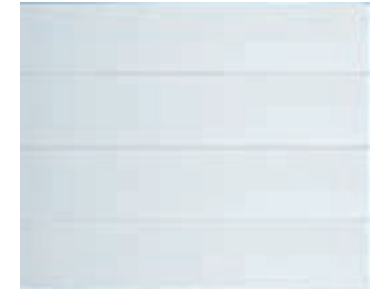


Can't find the colour you want? The DuraTherm 45 is also available in ANY Classic (4-digit) RAL excluding Black (9005). See price table above.

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- Finished door size available in 5mm width increments and 25mm height increments
- No Charge for custom sizes, just use the next largest size
- Sizes between 2126 - 2224 high have cut top sections
- Minimum door size = 2084 x 1875mm

Smooth



Shaded area denotes the size range of side extension springs. All other sizes are front or rear torsion spring.

STANDARD WIDTHS		2134 7'0"	2286 7'6"	2438 8'0"	2743 9'0"	3048 10'0"	3353 11'0"	3658 12'0"	3962 13'0"	4267 14'0"	4420 14'6"	4572 15'0"	4877 16'0"	5182 17'0"	5500 18'0"
Finished door size = closest width to size shown to nearest 5mm															
STANDARD HEIGHTS	FINISH														
1875 6'2" to 2250 7'4"	White	1709	1719	1728	2108	2657	2657	2968	2988	3169	3180	3400	3420	3701	3723
	Trend Colour	1904	1927	1952	2359	2936	2937	3301	3351	3558	3583	3819	3869	4175	4228
	RAL Colour	2090	2127	2166	2598	3202	3202	3622	3696	3931	3969	4219	4294	4629	4708
	Wood Effect / Satingrain	1866	1883	1901	2309	2894	2894	3244	3275	3477	3493	3730	3766	4068	4104
2375 7'9" to 2500 8'2"	White	2231	2243	2258	2676	3330	3334	3864	3893	4130	4144	4445	4473	4560	4588
	Trend Colour	2488	2520	2551	3007	3700	3701	4307	4371	4646	4678	4997	5061	5185	5252
	RAL Colour	2615	2662	2709	3180	3876	3878	4524	4618	4914	4963	5283	5379	5531	5632
	Wood Effect / Satingrain	2552	2596	2639	3098	3787	3821	4418	4502	4790	4834	5152	5236	5382	5470
2625 8'9" to 3000 9'9"	White	3350	3366	3384	3686	3985	3985	4426	4459	4770	4784	5137	5172	-	-
	Trend Colour	3658	3696	3736	4082	4428	4429	4958	5033	5386	5424	5800	5877	-	-
	RAL Colour	3784	3839	3898	4268	4638	4640	5225	5341	5717	5773	6153	6268	-	-
	Wood Effect / Satingrain	3475	3499	3526	3846	4166	4166	4640	4692	5017	5044	5406	5458	-	-
Number of Windows		3	3	4	4	5	5	6	6	7	7	7	8	8	8

### Trend Colours:

Similar to RAL 5011	Similar to RAL 6005	Similar to RAL 6009	Similar to RAL 7035	Similar to RAL 7040	Similar to RAL 9006
Similar to RAL 9007	Similar to RAL 7016	Similar to RAL 8001	Similar to RAL 8011	Similar to RAL 8014	



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### Wood Effects:

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### Satingrain Surface Finish:

## RAL Colours



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# DuraTherm 45<sup>45mm</sup> Insulated Sectional Garage Doors

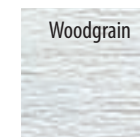


**DuraTherm**  
Insulated Sectional Garage Door

## S/L/M-RIB WOODRAIN



- **Finished door size available in 5mm width increments and 25mm height increments**
- **No Charge for custom sizes, just use the next largest size**
- **Sizes between 2126 - 2224 high have cut top sections**
- **Minimum door size = 2084 x 1875mm**



STANDARD WIDTHS		2134	2286	2438	2743	3048	3353	3658	3962	4267	4420	4572	4877	5182	5500
Finished door size = closest width to size shown to nearest 5mm		7'0"	7'6"	8'0"	9'0"	10'0"	11'0"	12'0"	13'0"	14'0"	14'6"	15'0"	16'0"	17'0"	18'0"
STANDARD HEIGHTS	FINISH														
1875	6'2" to	White	1588	1588	1588	1868	2137	2137	2372	2372	2511	2511	2698	2698	2921
		Trend Colour	1864	1880	1895	2216	2527	2555	2830	2861	3035	3049	3260	3289	3554
2250	7'4"	RAL Colour	1972	2001	2028	2362	2685	2741	3033	3087	3280	3307	3522	3577	3855
		White	1964	1964	1964	2363	3101	3101	3443	3443	3511	3511	3777	3777	4129
2375	7'9" to	Trend Colour	2223	2240	2259	2699	3470	3509	3889	3926	4030	4049	4334	4372	4761
		RAL Colour	2363	2398	2432	2887	3661	3729	4128	4198	4331	4366	4656	4725	5131
2500	8'2"	White	2907	2907	2907	3044	3423	3423	3774	3774	4032	4032	-	-	-
		Trend Colour	3218	3241	3264	3446	3870	3915	4309	4353	4655	4677	-	-	-
2625	8'9" to	RAL Colour	3366	3406	3448	3663	4110	4194	4611	4694	5023	5064	-	-	-
3000	9'9"														
Number of Windows		3	3	4	4	5	5	6	6	7	7	7	8	8	8

### Trend Colours:

 Steel Blue Similar to RAL 5011	 Moss Green Similar to RAL 6005	 Fir Green Similar to RAL 6009	 Light Grey Similar to RAL 7035	 Window Grey Similar to RAL 7040	 White Aluminium Similar to RAL 9006
 Grey Aluminium Similar to RAL 9007	 Anthracite Grey Similar to RAL 7016	 Ochre Brown Similar to RAL 8001	 Nut Brown Similar to RAL 8011	 Sepia Brown Similar to RAL 8014	 Black Similar to RAL 9005



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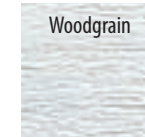
### RAL Colours



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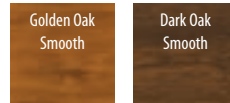
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Finished door size = closest width to size shown to nearest 5mm															
STANDARD HEIGHTS	FINISH														
1875 6'2" to	White	1809	1809	1809	2196	2728	2728	3029	3029	3205	3205	3442	3442	3729	3729
	Trend Colour	2003	2018	2031	2447	3008	3008	3365	3392	3598	3611	3861	3890	4206	4233
2250 7'4"	RAL Colour	2190	2218	2244	2685	3274	3274	3682	3737	3969	3998	4260	4314	4658	4713
2375 7'9" to	White	2192	2192	2192	2655	3262	3262	3891	3891	4123	4123	4439	4439	4851	4851
	Trend Colour	2442	2457	2474	2972	3612	3612	4314	4349	4616	4633	4966	5001	5451	5486
2500 8'2"	RAL Colour	2676	2709	2744	3274	3950	3950	4716	4785	5085	5121	5469	5538	6020	6093
2625 8'9" to	White	3790	3790	3790	3977	4027	4027	4439	4439	4740	4740	-	-	-	-
	Trend Colour	4086	4106	4127	4356	4448	4449	4945	4988	5330	5352	-	-	-	-
3000 9'9"	RAL Colour	4368	4406	4449	4718	4850	4851	5429	5510	5895	5936	-	-	-	-

Number of Windows	3	3	3	4	4	4	4	5	5	6	6	6	6	7
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### Trend Colours:

Similar to RAL 5011	Similar to RAL 6005	Similar to RAL 6009	Similar to RAL 7035	Similar to RAL 7040	Similar to RAL 9006
Similar to RAL 9007	Similar to RAL 7016	Similar to RAL 8001	Similar to RAL 8011	Similar to RAL 8014	Similar to RAL 9005

### Wood Effects SMOOTH:



### RAL Colours



Can't find the colour you want? The DuraTherm 45 is also available in ANY Classic (4-digit) RAL. See price table above.



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STANDARD WIDTHS		2134 7'0"	2286 7'6"	2438 8'0"	2743 9'0"	3048 10'0"	3353 11'0"	3658 12'0"	3962 13'0"	4267 14'0"	4420 14'6"	4572 15'0"	4877 16'0"	5182 17'0"	5500 18'0"
Finished door size = closest width to size shown to nearest 5mm															
STANDARD HEIGHTS	FINISH														
1875 6'2" to 2250 7'4"	White	1991	2005	2019	2360	2693	2693	3013	3040	3223	3239	3463	3488	3770	3796
	Trend Colour	2216	2245	2273	2652	3014	3014	3400	3457	3674	3703	3944	4003	4315	4377
	RAL Colour	2430	2475	2518	2926	3323	3324	3767	3856	4103	4145	4404	4493	4837	4928
	Wood Effect / Satingrain	2184	2202	2225	2599	2960	2960	3326	3366	3574	3596	3839	3878	4190	4231
2375 7'9" 2500 8'2"	White	2478	2493	2512	3002	3874	3908	4335	4368	4480	4497	4818	4854	5288	5325
	Trend Colour	2772	2812	2849	3383	4298	4332	4844	4921	5072	5111	5452	5529	6006	6088
	RAL Colour	2924	2979	3034	3583	4498	4531	5097	5208	5394	5449	5795	5909	6405	6520
	Wood Effect / Satingrain	2606	2633	2657	3167	4058	4060	4556	4608	4738	4764	5095	5148	5601	5658
2625 8'9" to 3000 9'9"	White	3600	3623	3643	3840	4314	4314	4795	4837	5169	5191	5572	5612	5871	-
	Trend Colour	3955	4003	4048	4297	4821	4821	5404	5495	5879	5926	6333	6423	6732	-
	RAL Colour	4110	4176	4245	4528	5077	5080	5726	5859	6273	6341	6756	6888	7230	-
	Wood Effect / Satingrain	3756	3788	3819	4038	4533	4536	5060	5121	5477	5511	5901	5966	6246	-
Number of Windows		3	3	4	4	5	5	6	6	7	7	7	8	8	8


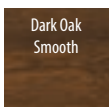

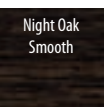
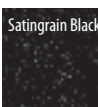
### Trend Colours:

 Similar to RAL 5011	 Similar to RAL 6005	 Similar to RAL 6009	 Similar to RAL 7035	 Similar to RAL 7040	 Similar to RAL 9006
 Similar to RAL 9007	 Similar to RAL 7016	 Similar to RAL 8001	 Similar to RAL 8011	 Similar to RAL 8014	



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### Wood Effects:

				
				(Composite shade)

### Satingrain Surface Finish:

## RAL Colours

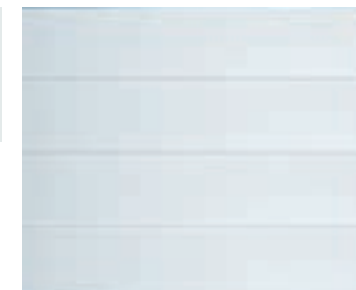


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STANDARD HEIGHTS															
FINISH															
1875 6'2" to 2250 7'4"	White	1965	1978	1986	2425	3056	3056	3413	3436	3644	3657	3911	3934	4255	4281
	Trend Colour	2190	2216	2245	2713	3376	3377	3796	3854	4091	4121	4392	4448	4801	4862
	RAL Colour	2403	2446	2490	2989	3683	3683	4165	4251	4521	4565	4851	4938	5324	5414
	Wood Effect / Satingrain	2146	2166	2186	2656	3329	3329	3730	3767	3998	4017	4290	4331	4678	4720
2375 7'9" to 2500 8'2"	White	2566	2579	2596	3077	3830	3834	4444	4477	4749	4765	5112	5144	5244	5276
	Trend Colour	2862	2898	2933	3457	4254	4255	4952	5027	5342	5381	5746	5820	5962	6039
	RAL Colour	2146	2166	2186	2656	3329	3329	3730	3767	3998	4017	4290	4331	4678	4720
	Wood Effect / Satingrain	2566	2579	2596	3077	3830	3834	4444	4477	4749	4765	5112	5144	5244	5276
2625 8'9" to 3000 9'9"	White	3853	3871	3891	4238	4584	4584	5091	5128	5485	5501	5908	5948	-	-
	Trend Colour	4207	4251	4297	4694	5092	5094	5701	5788	6194	6236	6669	6759	-	-
	RAL Colour	4351	4415	4482	4908	5334	5336	6009	6142	6573	6640	7076	7209	-	-
	Wood Effect / Satingrain	3997	4024	4055	4423	4791	4791	5336	5395	5769	5800	6216	6276	-	-

Number of Windows	3	3	4	4	5	5	6	6	7	7	7	8	8	8
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### Trend Colours:

 Similar to RAL 5011	 Similar to RAL 6005	 Similar to RAL 6009	 Similar to RAL 7035	 Similar to RAL 7040	 Similar to RAL 9006
 Similar to RAL 9007	 Similar to RAL 7016	 Similar to RAL 8001	 Similar to RAL 8011	 Similar to RAL 8014	



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### Wood Effects:

				 (Composite shade)
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### Satingrain Surface Finish:

## RAL Colours



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### Frame Leg Cover Profiles

#### Trend Colours:

Similar to RAL 5011	Similar to RAL 6005	Similar to RAL 6009	Similar to RAL 7035	Similar to RAL 7040	Similar to RAL 9006
Similar to RAL 9007	Similar to RAL 7016	Similar to RAL 8001	Similar to RAL 8011	Similar to RAL 8014	Similar to RAL 9005

DOOR:	45mm	70mm
White 85mm x 20mm (per pair)	£97	£116
White 55mm x 20mm (per pair)	£97	£116
Trend colour 85mm x 20mm (per pair)	£115	£138
Trend 55mm x 20mm (per pair)	£115	£138

Header piece is colour matched to the door as standard.

### Wood Effects:

Similar to RAL 8003	Similar to RAL 8028	Similar to RAL 8001	Similar to RAL 8022

FLAT COLOUR FOR WOOD EFFECT	DOOR:	45mm	70mm
85mm x 20mm (per pair)		£173	£194
55mm x 20mm (per pair)		£173	£194

Frame legs and header piece are matched to the RAL colours shown above.

DOOR:	45mm	70mm
RAL Colours 85mm x 20mm (per pair)	£188	£226
RAL Colours 55mm x 20mm (per pair)	£188	£226

Header piece is matched to the door as standard.

### Satingrain Surface Finish:

Black Similar to RAL 9005

FLAT COLOUR FOR SATINGRAIN	DOOR:	45mm	70mm
85mm x 20mm (per pair)		£173	£207
55mm x 20mm (per pair)		£173	£207



### Windows



Standard Window  
Clear/Crystal

45mm	White £146 ea.
70mm	White £176 ea.



Cross Bar Pattern  
Clear/Crystal

45mm	RAL £167 ea.
70mm	RAL £207 ea.



Rhombus Pattern  
Clear/Crystal



Stainless Steel  
Clear/Crystal  
Outside ø 350mm M & L-Rib only

45mm	£544 ea.
70mm	£654 ea.



Stainless steel / Steel Painted RAL9006  
Clear/Crystal  
Outside 320mm x 320mm M & L-Rib only

45mm Stainless steel	£544 ea.
70mm Steel Painted RAL9006	£654 ea.

### Window Frame Colours

Windows area available with frames finished as follows, see left for colour examples:

- Trend and RAL colours matching RAL is available.
- Black Satingrain Finish RAL 9005 is provided
- Golden Oak wood effect RAL 8003 is provided
- Dark Oak wood effect RAL 8028 is provided
- Night Oak wood effect RAL 8022 is provided
- Winchester wood effect RAL 8001 is provided



Full Vision Light Strip

45mm doors only: POA

### Options 45mm

Manual locking with black 'D' handle: £87



External Manual Release Kit (When garage door is only access point)	£111
Wicket Door	POA
Roofline or High Lift Track	POA
Side Hinged Personel Doors made from DuraTherm-45 sections	POA
Ventilation Grill	POA
Thermo-Frame Set - Insulated with plug and clip profile	POA

### Between fix frame brackets

Between fix frame brackets (Pack of ten) £104



### Options 70mm

Manual locking with black 'D' handle: £103



EExternal Manual Release Kit (When garage door is only access point)	£133
Thermo-Frame Set - Insulated with plug and clip profile	POA

### Between fix frame brackets

Between fix frame brackets (Pack of ten) £120


















**DuraRoll**  
Steel Roller Garage Door



# Steel Roller Garage Door

Plastisol Standard Roller Door			Daylight Height			
Colours		Daylight Width	2134 7'	2438 8'	2743 9'	3048 10'
<div> White</div> <div> Juniper green</div> <div> Burgundy</div> <div> Olive green</div> <div> Goosewing grey</div> <div> Anthracite grey</div> <div> Black</div> <div> Navy Blue</div> <div> Mushroom</div> <div> Merlin Grey</div> <div> Vandyke Brown</div>	2134	7'0"	1398	1567	1757	1985
	2286	7'6"	1433	1603	1808	2102
	2438	8'0"	1510	1654	1899	2165
	2592	8'6"	1585	1719	1944	2182
	2743	9'0"	1633	1788	2010	2230
	2896	9'6"	1842	1909	2092	2304
	3048	10'0"	1909	2132	2275	2503
	3200	10'6"	1961	2194	2456	2749
	3353	11'0"	2050	2297	2568	2874
	3504	11'6"	2132	2389	2675	2993
	3657	12'0"	2207	2470	2767	3099
	3962	13'0"	2391	2676	-	-
	4267	14'0"	2822	3160	-	-
	4420	14'6"	3168	3550	-	-

Plastisol Mini Roller Door		Daylight Height
Daylight Width	Up to 2134 7'	
2134 7'0" (1830mm/6'0" Min)		1464
2286 7'6"		1503
2438 8'0"		1585
2592 8'6"		1666
2743 9'0"		1717
2896 9'6"		1933
3048 10'0"		1998

## Key

Doors up to 9'6" wide x 8" high (blue area) have 50mm markup and 30mm guides as standard. All other doors have 100mm markup and 50mm guides. Any door can be supplied with 50mm guides at no extra cost.

Foil Standard Roller Door			Daylight Height			
Colours		Daylight Width	2134 7'	2438 8'	2743 9'	3048 10'
  Golden Oak    Rosewood	2134	7'0"	1677	1880	2104	2379
	2286	7'6"	1717	1924	2165	2520
	2438	8'0"	1811	1985	2282	2598
	2592	8'6"	1903	2064	2333	2611
	2743	9'0"	1962	2146	2410	2675
	2896	9'6"	2210	2286	2508	2765
	3048	10'0"	2286	2557	2728	3002
	3200	10'6"	2347	2631	2946	3295
	3353	11'0"	2459	2755	3084	3447
	3504	11'6"	2557	2863	3207	3590
	3657	12'0"	2648	2965	3318	3716
	3962	13'0"	2866	3208	-	-
	4267	14'0"	3385	3792	-	-
	4420	14'6"	3803	4258	-	-

Foil Mini Roller Door		Daylight Height
Daylight Width	Up to 2134 7'	
2134 7'0" (1830mm/6'0" Min)		1759
2286 7'6"		1808
2438 8'0"		1903
2592 8'6"		1997
2743 9'0"		2060
2896 9'6"		2316
3048 10'0"		2400

## Key

Doors up to 9'6" wide x 8" high (blue area) have 50mm markup and 30mm guides as standard. All other doors have 100mm markup and 50mm guides. Any door can be supplied with 50mm guides at no extra cost.

## Colours:

### LEATHERGRAIN PLASTISOL 10 year finish warranty



WHITE  
BS 00 E 55



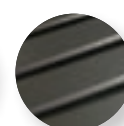
JUNIPER GREEN  
BS 12 B 29



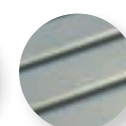
BURGUNDY  
BS 04 D 45



BLACK  
BS 00 E 53



ANTHRACITE GREY  
RAL 7016



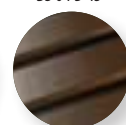
GOOSEWING GREY  
BS 10 A 05



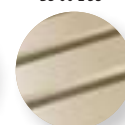
MERLIN GREY  
BS 18 B 25



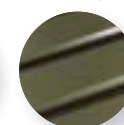
NAVY BLUE  
RAL 5003



VANDYKE BROWN  
BS 08 B 29



MUSHROOM  
BS 10 B 19



OLIVE GREEN  
BS 12 B 27

### FOIL 5 year finish warranty



GOLDEN OAK

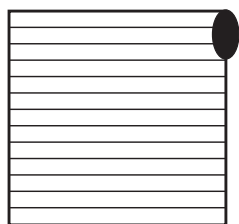


ROSEWOOD

\* COLOURS SHOWN ARE FOR GUIDE PURPOSES ONLY AND ARE LIMITED BY THE PRINTING PROCESS. ALWAYS REQUEST TO SEE A FINISH SAMPLE FOR CONFIRMATION OF COLOUR. RAL NUMBERS ARE PROVIDED AS THE NEAREST APPROXIMATION TO THE COLOUR AND WILL NOT MATCH PRECISELY.



## Steel Roller Door



Leathergrain Plastisol Colours  
(10 year warranty) -  
See Bottom of facing page

Foil Colours (5 year warranty)



Golden Oak



Rosewood

## Standard Specification

- Available sizes (daylight):  
**Standard Roller Doors** - 3'6" / 1066mm to 14'6" / 4420mm wide and 4' / 1220mm to 10'0" / 3048mm high.  
**Mini Roller Doors** - 6'0" / 1830mm to 10'0" / 3048mm wide and 4' / 1220mm to 7'0" / 2134mm high.
  - Every door made-to-measure.
- See page 27 for further technical specification details.

## Operators

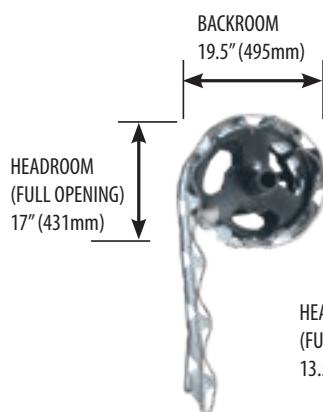
LM 750 EVGB Roller Door Opener £468

## Automation & Options

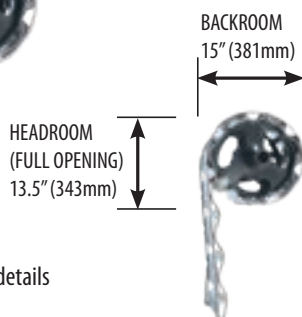
Chain drive option for taller doors: from 8' - 10'	£419
Complete Lock Replacement	£94
Replacement Key	£48
Touch-up paint (possible colour variation)	£35
Brush Seal for Header (3m length)	£293

## Headroom & Backroom Requirements

### DuraRoll Standard



### DuraRoll Mini



See page 27 for full specification details

## Brackets (powder coated & welded)

### Standard 3 slot bracket



Suitable for all GDS single skin rollers up to 10' x 7' (3048 x 2134).

### Standard 4 slot bracket



For standard roller doors from 10' x 7' (3048 x 2134) to 12' x 8' (3657 x 2438).

### 5 slot bracket



Used on larger doors with additional fixing options.

### 3 slot notched bracket (with side fix option)



For manual door installations with limited side room. NB: no additional benefit when automation is selected as additional side room is required for the installation.

If a set of brackets from the above is required as a variance to the standard specified offering for your door: Add £55

If a set of the above brackets above is ordered without doors: £182

## Custom Options

### 4 slot notched bracket (with side fix option)



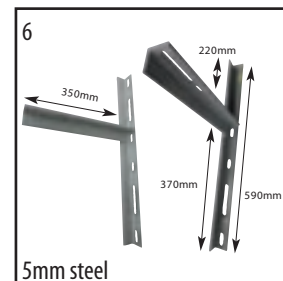
For manual door installations with limited side room. NB: no additional benefit when automation is selected as additional side room is required for the installation.

Standard Brackets - 3 4 & 5 slot brackets at applicable sizes come as standard with DuraRoll Single Skin roller doors.

If a set of custom option brackets from the above is required as a variance to the standard specified offering for your door: Add £98

If a set of the above brackets above is ordered without doors: £182

### Up & down brackets



Where fixing options are challenging. Provides additional options above & below opening.

KEY:  70mm or \*100mm Guide

 \*100mm Guide **NOTE: 100mm guide required for Secured by Design (doors up to 14'6 x 8')**

**NOTE: Guide heights over 2600mm are supplied with brown, white or anthracite guides, 360mm endplates and box (colour match not available).**

**\*As we make the switch across to 100mm guides, there will be some doors dispatched for a period with 90mm guides as we work through residual stocks. If you have any queries, please check with the office at point of order.**

## FULL BOX (90° fascia & 45° box)

Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2373	2568	2702	2834	3116	3343	3580	3756	4077	300mm	2300mm
2150	2422	2609	2742	2887	3180	3480	3708	3899	4187	300mm	2450mm
2300	2470	2671	2811	2939	3275	3563	3795	4093	4405	300mm	2600mm
2500	2549	2756	2903	2991	3341	3607	3884	4144	4452	300mm	2800mm
2600	2627	2839	2988	3141	3408	3652	3968	4183	4486	300mm	2900mm
2700	2897	3208	3379	3539	3855	4161	4464	4571	-	360mm	3060mm
3000	2963	3281	3453	3649	3972	4352	4668	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
	2733	2954	3108	3258	3582	3846	4115	4319	4665	300mm	2300mm
	2786	2998	3154	3321	3654	4002	4263	4481	4792	300mm	2450mm
	2840	3072	3232	3380	3764	4098	4363	4706	5042	300mm	2600mm
	2929	3167	3336	3438	3840	4149	4465	4763	5096	300mm	2800mm
	3017	3262	3434	3610	3916	4199	4563	4811	5132	300mm	2900mm
	3333	3688	3884	4070	4431	4784	5131	5256	-	360mm	3060mm
3000	3408	3771	3969	4195	4564	5002	5368	-	-	360mm	3360mm

## HALF BOX (90° fascia)

 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**

Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2299	2468	2602	2721	2987	3194	3477	3576	3863	300mm	2300mm
2150	2349	2508	2642	2776	3049	3332	3607	3717	3974	300mm	2450mm
2300	2396	2571	2711	2828	3143	3413	3696	3913	4188	300mm	2600mm
2500	2474	2658	2801	2880	3208	3458	3786	3964	4237	300mm	2800mm
2600	2551	2740	2888	3029	3275	3502	3872	4004	4271	300mm	2900mm
2700	2823	3110	3280	3428	3724	4011	4377	4392	-	360mm	3060mm
3000	2887	3182	3351	3536	3839	4200	4589	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
2000	2643	2839	2994	3127	3432	3672	3998	4110	4442	300mm	2300mm
2150	2700	2884	3038	3191	3504	3829	4149	4276	4567	300mm	2450mm
2300	2751	2958	3117	3251	3612	3923	4248	4499	4818	300mm	2600mm
2500	2843	3056	3222	3310	3689	3977	4355	4559	4872	300mm	2800mm
2600	2932	3150	3321	3481	3764	4026	4452	4602	4907	300mm	2900mm
2700	3246	3576	3769	3940	4283	4614	5034	5047	-	360mm	3060mm
3000	3321	3656	3855	4065	4415	4828	5274	-	-	360mm	3360mm

## NO BOX

 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**

Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2223	2369	2506	2610	2855	3043	3303	3394	3668	300mm	2300mm
2150	2275	2409	2544	2662	2918	3182	3434	3538	3779	300mm	2450mm
2300	2321	2473	2613	2715	3012	3262	3524	3733	3995	300mm	2600mm
2500	2399	2558	2702	2768	3078	3307	3614	3785	4044	300mm	2800mm
2600	2476	2640	2789	2916	3144	3351	3700	3824	4073	300mm	2900mm
2700	2747	3011	3180	3314	3594	3863	4205	4209	-	360mm	3060mm
3000	2813	3080	3253	3425	3708	4051	4415	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
2000	2558	2726	2880	3002	3282	3500	3800	3905	4218	300mm	2300mm
2150	2615	2771	2924	3061	3352	3656	3952	4069	4344	300mm	2450mm
2300	2667	2842	3006	3121	3464	3753	4052	4292	4593	300mm	2600mm
2500	2759	2940	3108	3182	3538	3804	4156	4353	4648	300mm	2800mm
2600	2847	3034	3207	3351	3614	3854	4254	4397	4688	300mm	2900mm
2700	3160	3461	3654	3811	4133	4442	4837	4842	-	360mm	3060mm
3000	3233	3543	3741	3937	4262	4657	5076	-	-	360mm	3360mm

 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**

## FULL BOX (90° facia & 45° box)

Standard Colours	Over Guide Width			End Plate	Total Height
Guide Height	2000mm	2500mm	2650mm		
2000mm	2050	2190	2244	205mm	2205mm
2150mm	2093	2239	-	205mm	2355mm
Guide width	66mm	66mm	66mm		

## HALF BOX (90° facia)

Standard Colours	Over Guide Width			End Plate	Total Height
Guide Height	2000mm	2500mm	2650mm		
2000mm	2000	2141	2202	205mm	2205mm
2150mm	2035	2176	-	205mm	2355mm
Guide width	66mm	66mm	66mm		

## Endplate, Guide & Box Colours

Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option.

Painted Golden Oak & Rosewood Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option.

## Colours:



### FACTORY FINISHED 5 year finish warranty



### PAINTED 5 year finish warranty



COLOURS SHOWN ARE FOR GUIDE PURPOSES ONLY AND ARE LIMITED BY THE PRINTING PROCESS. ALWAYS REQUEST TO SEE A FINISH SAMPLE FOR CONFIRMATION OF COLOUR. RAL NUMBERS ARE PROVIDED AS THE NEAREST APPROXIMATION TO THE COLOUR AND WILL NOT MATCH PRECISELY.

## Colours:



### FACTORY FINISHED 5 year finish warranty



### PAINTED 5 year finish warranty



### FOIL 10 year finish warranty



COLOURS SHOWN ARE FOR GUIDE PURPOSES ONLY AND ARE LIMITED BY THE PRINTING PROCESS. ALWAYS REQUEST TO SEE A FINISH SAMPLE FOR CONFIRMATION OF COLOUR. RAL NUMBERS ARE PROVIDED AS THE NEAREST APPROXIMATION TO THE COLOUR AND WILL NOT MATCH PRECISELY.

## Standard Specification

- ThermaRoll 77 has 77mm deep insulated slats.
- ThermaRoll 55 has 55mm deep insulated slats.
- Doors are supplied with colour matched end plates boxes and guides on solid colours and mocha brown for woodgrain effects. Woodgrain and solid colour doors can also be specified with different coloured end plates, box and guides as a no cost option.
- For external mounting a full box is required and the concave side of the slat will be on the outside
- ThermaRoll 77 Doors < 3000mm wide: 70 or 100mm Guides. For Secured by Design 100mm must be specified.
- ThermaRoll 77 Doors >= 3000mm wide: 100mm Guides.
- Guide Heights above 2600mm are only available with white, brown, black or anthracite 360mm head plates and boxes only. They will be supplied with matching white, brown, black or anthracite guides but are also available with any standard colour guides - specify your requirement when ordering.
- ThermaRoll 55 Doors: 66mm Guides.
- Available drive through height:  
ThermaRoll 77 = guide height - 77mm  
ThermaRoll 55 = guide height - 55mm
- Bottom slats along with guides rails may be a slightly different shade to the curtain.
- All door curtains are supplied with endlocks.
- ThermaRoll Golden Oak and Rosewood foil finishes are supplied with matching bottom slats. The inner surface of the slat is finished in brown, making them unsuitable for exterior face fixing.
- The minimum ordering width for ThermaRoll 77 and 55 is 1000mm Over Guide Width (OGW)

**KEY:**  70mm or \*100mm Guide

 \*100mm Guide **NOTE: 100mm guide required for Secured by Design (doors up to 14'6 x 8')**

**NOTE: Guide heights over 2600mm are supplied with brown, white or anthracite guides, 360mm endplates and box (colour match not available).**

**\*As we make the switch across to 100mm guides, there will be some doors dispatched for a period with 90mm guides as we work through residual stocks. If you have any queries, please check with the office at point of order.**

## FULL BOX (90° fascia & 45° box)

Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2238	2433	2567	2697	2944	3289	3591	3668	3925	300mm	2300mm
2150	2286	2472	2607	2750	3122	3425	3630	3775	3964	300mm	2450mm
2300	2333	2535	2674	2882	3216	3504	3809	4035	4259	300mm	2600mm
2500	2413	2620	2766	2932	3283	3551	3901	4020	4308	300mm	2800mm
2600	2489	2701	2849	3082	3348	3597	3986	4057	4336	300mm	2900mm
2700	2762	3073	3242	3482	3799	4105	4424	4445	-	360mm	3060mm
3000	2826	3222	3393	3591	3913	4225	4634	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
	2574	2793	2953	3101	3386	3779	4129	4218	4515	300mm	2300mm
	2628	2841	2995	3163	3591	3936	4174	4340	4559	300mm	2450mm
	2685	2915	3076	3314	3699	4030	4381	4641	4896	300mm	2600mm
	2775	3012	3180	3376	3774	4083	4486	4622	4951	300mm	2800mm
	2863	3106	3280	3544	3850	4134	4587	4665	4988	300mm	2900mm
	3175	3534	3727	4005	4370	4719	5087	5112	-	360mm	3060mm
3000	3250	3707	3903	4129	4499	4858	5328	-	-	360mm	3360mm

## HALF BOX (90° fascia)

 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**

Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2165	2337	2467	2586	2817	3139	3420	3488	3732	300mm	2300mm
2150	2213	2376	2507	2638	2991	3272	3458	3598	3770	300mm	2450mm
2300	2259	2441	2575	2771	3084	3354	3639	3855	4064	300mm	2600mm
2500	2337	2525	2665	2822	3154	3401	3731	3839	4110	300mm	2800mm
2600	2415	2610	2750	2970	3216	3444	3817	3878	4143	300mm	2900mm
2700	2688	2977	3143	3373	3668	3955	4251	4265	-	360mm	3060mm
3000	2750	3128	3296	3479	3782	4073	4463	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
2000	2487	2708	2838	2971	3238	3606	3933	4010	4291	300mm	2300mm
2150	2544	2754	2882	3033	3438	3763	3977	4135	4334	300mm	2450mm
2300	2595	2828	2961	3185	3548	3858	4185	4433	4671	300mm	2600mm
2500	2688	2927	3065	3245	3624	3910	4288	4415	4730	300mm	2800mm
2600	2778	3019	3163	3416	3700	3960	4388	4460	4763	300mm	2900mm
2700	3091	3446	3612	3875	4218	4548	4889	4904	-	360mm	3060mm
3000	3163	3621	3790	4000	4351	4688	5130	-	-	360mm	3360mm

## NO BOX







 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**






Standard Colours	Standard Colours: colour matched end plates, guides and box as standard or any other standard colour as a no cost option									Headroom	Total Height
Guide Height	Over Guide Width										
	2000	2500	2650	3000	3500	4000	4600	4800	5200		
2000	2089	2244	2368	2472	2685	2988	3247	3308	3537	300mm	2300mm
2150	2137	2284	2408	2525	2862	3122	3286	3417	3576	300mm	2450mm
2300	2183	2348	2475	2658	2957	3207	3468	3677	3870	300mm	2600mm
2500	2263	2435	2567	2708	3019	3252	3560	3658	3918	300mm	2800mm
2600	2340	2516	2653	2859	3084	3295	3644	3699	3947	300mm	2900mm
2700	2612	2886	3043	3259	3536	3805	4079	4087	-	360mm	3060mm
3000	2675	3036	3197	3367	3651	3924	4290	-	-	360mm	3360mm
Textured Woodgrain Foil Finishes	Foil Finishes: end plates, guides and box finished in brown as standard or any other standard colour as a no cost option										
2000	2401	2623	2722	2842	3083	3433	3733	3804	4067	300mm	2300mm
2150	2457	2669	2768	2905	3291	3591	3779	3931	4110	300mm	2450mm
2300	2510	2742	2845	3056	3395	3686	3985	4227	4449	300mm	2600mm
2500	2601	2840	2953	3116	3474	3736	4092	4208	4505	300mm	2800mm
2600	2693	2932	3051	3289	3548	3790	4188	4251	4542	300mm	2900mm
2700	3005	3362	3499	3748	4065	4375	4693	4697	-	360mm	3060mm
3000	3077	3534	3677	3871	4197	4513	4931	-	-	360mm	3360mm

 **NOTE: Guide heights over 2600mm are supplied with black, brown, white or anthracite guides, 360mm endplates and box only (colour match not available).**






## somfy Building happiness Optional extras and spare parts

	Keygo RTS 4-Button Remotes 1841064	£96
	Smooove Origin RTS Wall Station with White Frame 1810880	£100
	Smooove 1RTS Wall Station Black Shine 1810882	£104
	Keypad 2 RTS External Wireless Keypad 1870916	£110
	Exterior Wired Key Switch 1841036	£110
	Wall Mount Reflective Photo-eye Kit 1841195 & Guide Mount Brackets for Photo-eye Kit 2300279	£172
	Remote socket RTS radio controlled 2401524	£59

	Centralis RTS Lighting Receiver for External or Interior use 1810628	£172
	Standard RTS Receiver for Automation of 3rd Party Devices Such as Gate Openers 1841022	£144
	LED bulbs for Rollix 9020337	£26
	Keygo transmitter batteries CR2430 9014943	£17
	Motor Test Lead 9015971B000	£166

### Door Accessories/Parts

	Lockable low level manual release for 205 or 300mm end plates	£252
	Lockable low level manual release for 360mm end plates	£282
	Lockable manual release for exterior mounted canopies. Not installed (mounts to end plate).	£66

somfy Building happiness

CONNEXOON ACCESS



Somfy Connexoon "Delivery Kit" £889



Kit Includes:  
Somfy Connexoon RTS internet hub (18115992)  
Somfy Indoor Camera (2401507)  
Reflective Photo-eye Kit (1841195)  
Mount Brackets for Photo-eye Kit (2300279)

### Hold-to-Run Control Option

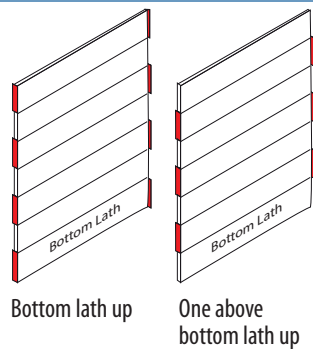


Hold-to-run controlled doors are operated by a hold-to-run key switch (provided) in "dead-man" mode. The key switch must be fitted and operated within sight of the door at all times. Doors with this option do not require a safety edge.

Exterior Wired Key Switch - Hold to Run /  
Excludes Rollix Control Unit & Safety Edge

Door price less £288

# ThermaRoll Options & Spare Parts: Net Prices

Lath*	Unit	Net Price
Protective packaging lath (MUST be added to the prices below)	Each	£28.09
77mm Lath - All painted	Per L/M	£4.29
77mm Lath - All foil	Per L/M	£7.40
55mm Lath - All painted	Per L/M	£2.77
55mm Lath - All foil	Per L/M	£4.74
Lath Options	Unit	Net Price
Webbing for TR77 with adhesive tape	Per L/M	£0.38
Endlocks for TR77	Each	£0.25
Endlocks for TR55	Each	£0.13
Door Curtain*	Unit	Net Price
Protective curtain packaging (MUST be added to curtain price below < 3m wide)	Each	£50.53
Protective curtain packaging (MUST be added to curtain price below > 3m wide)	Each	£82.92
Door Curtain 77mm Lath - All painted*	per MSQ	£48.33
Door Curtain 77mm Lath - All foil*	per MSQ	£83.09
Door Curtain 55mm Lath - All painted*	per MSQ	£34.50
Door Curtain 55mm Lath - All foil*	per MSQ	£58.60
*See prices below if a bottom lath is also required		
*If you require replacement laths or a door curtain with endlocks, you must confirm the position to insert the endlocks. Please refer to the diagram right and specify at point of order.		
		
Bottom lath up      One above bottom lath up		
Bottom Lath	Unit	Net Price
Protective lath packaging (MUST be added to below prices)	Per L/M	£8.92
TR77 Bottom lath - Painted colours*	Per L/M	£11.79
TR77 Bottom lath - Foil*	Per L/M	£15.64
TR55 Bottom lath - All colours*	Per L/M	£8.07
*Does not include safety edge prep (See below)		
Wired safety edge installation (add to above if required)	Each	£89.57
Includes lath drilling, prep and installation of optical eyes including spiral cord.		
Somfy Wireless XSE Transmitter	Each	£73.40
Bottom Lath Options	Unit	Net Price
TR77 Bottom Seal	Per L/M	£8.11
TR55 Bottom Seal	Per L/M	£7.84
Optical safety edge kit with spiral cord (Doesn't include bottom lath or seal)	Per Kit	£51.36
Includes: Optical photo-eyes, spiral cord w/junction box		
OSE blocks for bottom lath	Pair	£3.48
Guides	Unit	Price Net
Protective guide packaging (MUST be added to the prices below)	Per L/M	£23.01
70mm Guide (TR77) - All colours*	Per L/M	£18.01
95mm Guide (TR77) - All colours*	Per L/M	£19.37
65mm Guide (TR-55) - All colours*	Per L/M	£16.17
*Includes seals		
70mm Guide Seal (TR77)	Per L/M	£0.66
95mm Guide Seal (TR77)	Per L/M	£0.66
65mm Guide Seal (TR-55)	Per L/M	£0.58



# ThermaRoll Options & Spare Parts: Net Prices

Headplates	Unit	Net Price
<b>Protective headplate packaging (MUST be added to below prices)</b>	Per Pair	£32.92
300mm Headplates (TR77) - All colours	Per Pair	£38.77
360mm Headplates with bearing cassettes (TR77) - White/Brown	Per Pair	£192.57
205mm Headplates (TR55) - All colours	Per Pair	£19.87
Boxes & Monkey Fur	Unit	Net Price
<b>Protective box packaging (MUST be added to box price below up to 3m wide)</b>	Per Box	£48.33
<b>Protective box packaging (MUST be added to box price below over 3m wide)</b>	Per Box	£79.22
300mm full box - All colours (TR77)*	Per L/M	£47.76
360mm full box - White/Brown (TR77)*	Per L/M	£47.76
205mm full box - All colours (TR55)*	Per L/M	£47.76
*Half box = 50% of price for either 45 or 90		
Monkey fur for autolocks/boxes	Per L/M	£2.78
Barrel & Lock Parts	Unit	Net Price
Deprat autolocks with rings and pins for TR77	Each	£11.15
ZF autolocks for TR55	Each	£9.41
Deprat Barrel for TR77	Per L/M	£16.01
ZF Barrel for TR55	Per L/M	£9.41
Dummy end for above Deprat barrel/Gaposa brake	Each	£29.12
Dummy end for above ZF barrel	Each	£22.49
Gaposa safety brake for TR77	Each	£58.10
Motors & Cranks Price excludes crown & drive wheels, see Crown & Drive Wheels	Unit	Net Price
Somfy 25 NM motor with push limits	Each	£160.69
Somfy 40 NM motor with push limits	Each	£176.49
Somfy 55 NM motor with push limits	Each	£208.09
Somfy 100 NM motor with push limits	Each	£247.62
NRG/Econom 50NM motor with twist limits	Each	£97.46
NRG/Econom 100NM motor with twist limits	Each	£150.17
Crank handle for TR77/55	Each	£5.76
Crown & Drive Wheels	Unit	Net Price
Crown wheel to suit 89mm Deprat Tube (Please specify Somfy or Econom motor)	Each	£3.27
Drive wheel to suit 89mm Deprat Tube (Please specify Somfy or Econom motor)	Each	£3.59
Crown wheel to suit 63mm ZF Tube (For Somfy motors only)	Each	£1.69
Drive wheel to suit 63mm ZF Tube (For Somfy motors only)	Each	£2.23
Crown wheel to suit 70mm Octagonal Tube (Please specify Somfy or Econom motor)	Each	£1.94
Drive wheel to suit 70mm Octagonal Tube (Please specify Somfy or Econom motor)	Each	£9.60
Crown wheel to suit 60mm Octagonal Tube (For Somfy motors only)	Each	£2.08
Drive wheel to suit 60mm Octagonal Tube (For Somfy motors only)	Each	£3.52
Somfy Controls	Unit	Net Price
Rollixo RTS Premium Control Box Only	Each	£145.73
Includes alarm and 2 no. Somfy Keygo Transmitters.		
Somfy wireless XSE Transmitter	Each	£70.07

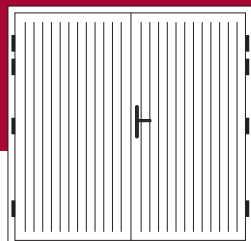
# Insulated



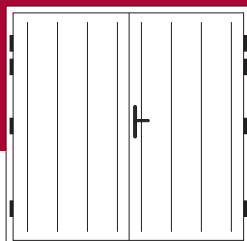
**DuraPass**  
Side hinged garage doors

## Side Hinged Garage Door

U-Value of 1.9 W/m<sup>2</sup>K



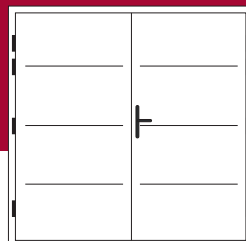
Vertical Board



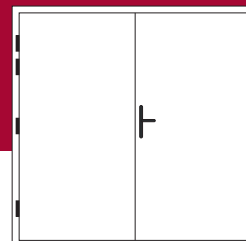
Contemporary Vertical



Linear Medium



Linear Large



Flush\*

\*NOT AVAILABLE UNINSULATED

### Standard Colours

WHITE RAL 9016	BLACK RAL 9005	ANTHRACITE RAL 7016	GOOSEWING GREY RAL 080 70 05
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Colours shown are for guide purposes only and are limited by the printing process. Always request to see a finish sample for confirmation of colour. RAL numbers are provided as the nearest approximation to the colour and will not match precisely.

### DuraPass Insulated Side Hinged Garage Door

Made to measure as standard  
All designs and colours same price

		Insulated	
Overall Frame WIDTH	Overall Frame HEIGHT	1785mm - 2000mm	2001mm - 2400mm
1200mm to 1950mm		£3183	£3343
1951mm to 2300mm		£3,282	£3,512

### Ordering Size

Sizes listed are for the overall frame dimension. NO FITTING CLEARANCE IS INCLUDED. 10mm in width and 10mm in height is recommended from the narrowest points of the opening.

Example: 2000mm x 2100mm structural opening, price and order your door as 1990mm x 2090mm

### Window Options - price per window £540

Add the window prices to the base door price.

Windows have a colour matched steel frame or stainless steel frame as marked below.

Windows with clear or frosted toughened safety glass (Glass ABS 6206: 1981)



H  2 x 250 x 1200 Colour matched	I  2 x 250 x 550 Colour matched	J  4 x 250 x 550 Colour matched	K  2 x 500 x 500 Colour matched	L  4 x 500 x 500 Colour matched
£1080	£1080	£2160	£1080	£2160
M  6 x 300 Ø Stainless Steel	N  6 x 300 x 300 Stainless Steel	O  2 x 300 Ø Stainless Steel	P  2 x 300 x 300 Stainless Steel	
£3240	£3240	£1080	£1080	

NOTE: Steel Window frames are colour-matched to the door with a solid colour only.

### General Options

3-star internal thumb turn cylinder upgrade, add:	£120
Backfixing Brackets	£58

### Spares

Replacement thumb turn cylinder with 3 keys	£42
Lock Handle (does not include cylinder)	£79

### Warranty

<b>10</b> *Year Warranty FOR PERFORMANCE THROUGHOUT THE WEATHER SIDE DUE TO CORROSION ONLY. *Exclusions apply - see page 32.	<b>2</b> Year Warranty RESIDENTIAL USE	<b>1</b> Year Warranty COMMERCIAL USE
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### Fitting Note

To minimise the ingress of rain run-off between the foot of the door leaf and the door threshold consideration must be given the floor surface to which the door is fitted ensuring that water is able to drain freely away - see facing page for details.

# Uninsulated



**DuraPass**  
Side hinged garage doors

## Side Hinged Garage Door

For door designs & colours, see the facing page.

Please Note: Made-to-measure sizes and custom colours are not available at this time to keep lead times as short as possible.

### DuraPass Uninsulated Side Hinged Garage Door

All doors feature equal 50:50 design

All designs same price

Overall Frame WIDTH x HEIGHT	Uninsulated	
	White	Anthracite, Black & Goosewing Grey
2146mm x 1971mm	£1751	£1837
2234mm x 1991mm	£1751	£1837
2234mm x 2041mm	£1751	£1837
2234mm x 2196mm	£1751	£1837
2298mm x 1971 mm	£1751	£1837
2300mm x 2041mm	£1751	£1837
Made-to-measure charge	+ £178	

### Ordering Size

Sizes listed are for the overall frame dimension. NO FITTING CLEARANCE IS INCLUDED. 10mm in width and 10mm in height is recommended from the narrowest points of the opening.

### General Options

3-star internal thumb turn cylinder upgrade, add: £120  
Backfixing Brackets £58

### Spares

Replacement thumb turn cylinder with 3 keys £42  
Lock Handle (does not include cylinder) £79

### Standard Specification Insulated & Uninsulated



#### Specification common to insulated and uninsulated doors

- Minimum/Max ordering overframe size:  
Minimum w x h 1200mm x 1700mm overframe  
Maximum w x h 2300mm x 2400mm overframe
- Outward opening, right leading leaf as standard, left leading leaf zero cost option.
- Three keys (standard key blank).
- Stainless steel security strike plate.
- Internal Kite Marked 1 star thumb turn cylinder.
- Lift-off frame with heavy protective wrap.
- Heavy-duty shoot bolts extend through the frame.
- Anti-jemmy strip with Q-Lon seal.
- Full lock-out stainless steel doors stays as standard.
- Two year residential warranty.
- Ten year warranty For perforation through from the weather side due to corrosion only.
- Frames supplied in the same colour/finish as the door leaf.
- Never a rivet or gap on the face of the door.

#### Insulated Doors

4-6 week lead-time from our UK factory

- 10-point locking as standard consisting of 4-point ERA locking, including dead bolt where the door leaves interlock, 2 shoot bolts and 4 hinge bolts through the frame.
- Stainless steel handle and ERA multi-point locking.
- Four stainless steel hinges per leaf, with 2 x security pinned hinges per leaf.

- 44mm thick polyurethane insulated door leaf.
- Ramped low profile threshold with seal. Unsuitable for vehicular or heavy wheeled item access.
- All doors made to measure, no custom size charge.
- Q-Lon seals on the door frame, anti-jemmy strip and inactive door leaf.

#### Uninsulated Doors

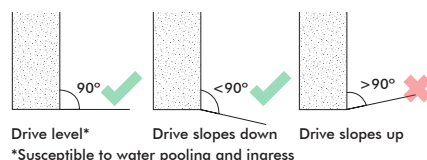
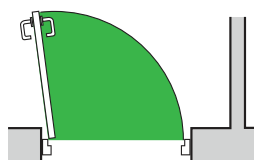
4-6 week lead-time from our UK factory

- 6-point locking as standard consisting of 4-point ERA locking, including dead bolt where the door leaves interlock and 2 shoot bolts.
- Standard sizes or made-to-measure available (with additional charge). 50/50 split only.
- 44mm thick door leaf.

- Four black hinges per leaf.
- 30mm open out rebated threshold with seal. Not suitable for vehicular or heavy wheeled item access.
- Black handle and ERA multi-point locking.
- Q-Lon seals to door frame and anti-jemmy strip.

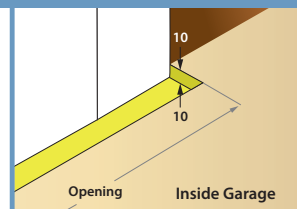
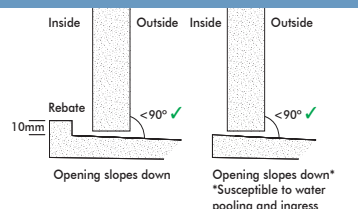
### Opening Arc

The area within the arc of the door's swing must be level or sloping down to ensure the door can open unhindered.

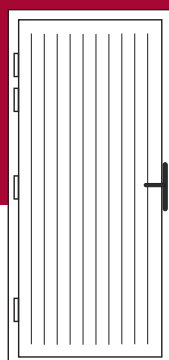


### Floor Rebate

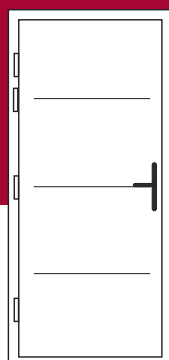
To help assist water draining away effectively from your door and prevent water ingress you must have a rebate (minimum 10mm) high behind the door threshold or where your door seal meets a level floor. If your floor is not rebated and not sloping down from the inner face of your door outwards, you will be susceptible to water ingress, as water will not be able to drain away effectively.



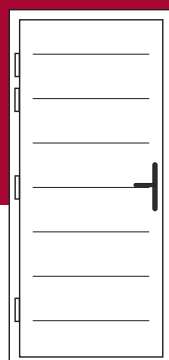
# Insulated Personnel Doors



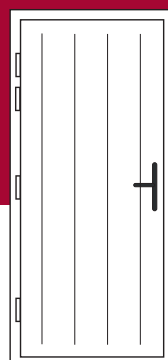
Vertical Boarded



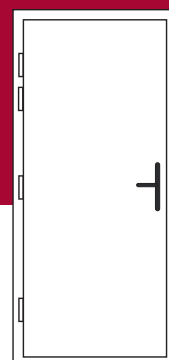
Linear L



Linear M



Contemporary Vertical



Flush

**21**  
Year Warranty  
RESIDENTIAL USE  
Year Warranty  
COMMERCIAL USE

**10**  
\*Year Warranty  
FOR PERFORATION THROUGH  
FROM THE WEATHER SIDE DUE TO  
CORROSION ONLY.  
\*Exclusions apply  
- see page 32.

## DuraPass

Made-to-measure width and/or height  
(add to next largest size) £178

Overall  
Frame Width

890mm

Overall Frame Height

1865mm

2090mm

2190mm

2400mm

Insulated



£1,140

£1,140

£1,212

£1,212

£1,278

£1,278

£1,410

£1,410

990mm



£1,140

£1,140

£1,212

£1,212

£1,278

£1,278

£1,410

£1,410

1110mm



£1,212

£1,212

£1,212

£1,212

£1,410

£1,410

£1,410

£1,410

## Colours

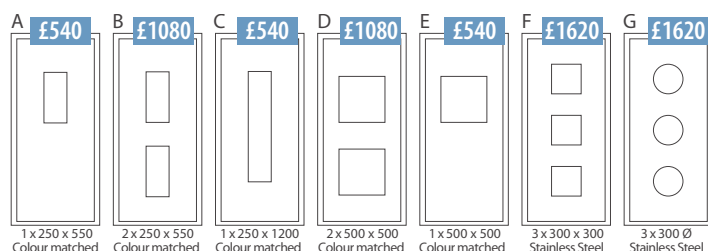
WHITE  
RAL 9016

BLACK  
RAL 9005

ANTHRACITE  
RAL 7016

GOOSEWING  
GREY  
RAL 080 70 05

## Window Options - price per window £540



NOTE: Steel Window frames are colour-matched to the door with a solid colour only.

Add the window prices to the base door price.

Colour matched steel frame or stainless steel frame as marked left.

Windows with clear or frosted toughened safety glass (Glass ABS 6206: 1981)

## Standard Specification

- 15mm low profile threshold.
- Pre-framed with Q-Lon foam seals.
- Stainless steel handle and ERA multi-point locking.
- Four stainless steel security pinned hinges.
- Three keys (standard key blank).
- Stainless steel security strike plate.
- Left or right hinged (from outside).
- Open-in or open-out

## Ordering Size

Sizes listed are for the overall frame dimension. NO FITTING CLEARANCE IS INCLUDED. 10mm in width and 10mm in height is recommended.

Example: 1000 x 2100mm structural opening price and order your door as 990 x 2090mm

## General Options

- ERA Kite-marked anti-bump Euro cylinder £55
- Backfixing Brackets £58
- Thumb Turn £34
- Door Closer £248
- Push Button Code Lock CL500 £625

Works with

EXIDOR CL500

The CL500 Code Lock works in conjunction with and includes either the Exidor 297 push pad or the Exidor 296 push bar (not multi-point locking).



## Spares

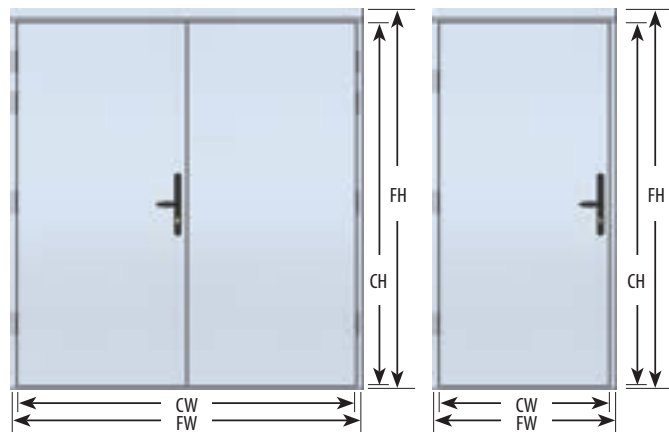
- Replacement thumb turn cylinder with 3 keys £42
- Lock Handle (does not include cylinder) £79

## Fitting Note

To minimise the ingress of rain run-off between the foot of the door leaf and the door threshold consideration must be given the floor surface to which the door is fitted ensuring that water is able to drain freely away. This particularly important on inward opening single doors - see page 19 for details.

## DuraPass insulated & uninsulated side hinged double garage door and insulated single personnel door

### DIMENSIONS & ORDERING



FW Frame width

CW Clear passage width\* = FW - 140mm single leaf & - 170mm double leaf

FH Frame height

CH Clear passage height = FH - 72mm For standard 15mm open out low profile threshold

CH Clear passage height = FH - 80mm For standard open in threshold and double leaf doors

CH Clear passage height = FH - 87mm For optional 30mm threshold

\*Exclude handle protrusion

To order specify:

**Ordering size:** No fitting clearance allowed. Garage Door Systems recommends allowing 10mm in width and 10mm in height when fitting between brickwork. Example: For a 1000mm x 2100mm structural opening order 990mm x 2090mm. See Garage Door Systems Survey/Order form for full details.

**Handing:** Single Doors: hinged on the left or right as viewed from the outside.

**Leading Leaf:** Double Doors: Right hand leading (standard) or Left hand leading as viewed from the outside.

**Opening:** Outward only - double doors. Outward or inward - single doors, As viewed from the outside.

**Threshold:** Standard threshold options for single and double leaf doors as details shown right.

If your door is supplied with protective film it must not be exposed to direct sunlight as this can lead to it baking on to the door. If storing doors outside please pay particular attention to this consequence. Protective film must be removed immediately following installation.

### EXAMPLE DOOR LEAF SIZES FOR 50:50 AND ASYMMETRIC DOUBLE DOORS

On asymmetric doors the leading leaf width is fixed at 1000mm

**\*\*Uninsulated doors are available in made to measure sizes but not available with an asymmetric split.**

For door sizes between 1200mm and 1585mm width, please contact Garage Door Systems to discuss design options.

#### 50:50 or asymmetric split doors

##### Asymmetric split door over frame size\*\*

1585mm	1800mm	1900mm
475 1000	690 1000	790 1000

##### 50:50 split door over frame size

1585mm	1800mm	1900mm	2000mm	2100mm	2200mm	2300mm
738 738	845 845	895 895	945 945	995 995	1045 1045	1095 1095

### SIZE AVAILABILITY MADE TO MEASURE

Single Leaf **Insulated & Uninsulated** Doors (open in or open out)

Min Overframe Width = 790mm Max Overframe Width = 1210mm

Min Overframe Height = 1785mm Max Overframe Height = 2400mm

Double Leaf **Insulated & Uninsulated** Doors (open out only)

Min Overframe Width = 1200mm Max Overframe Width = 2300mm

Min Overframe Height = 1700mm Max Overframe Height = 2400mm

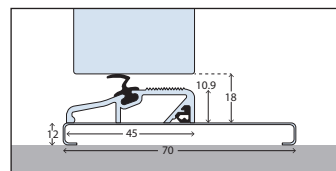
Double Leaf **Uninsulated** Doors

(open out only) Standard sizes:

Also available made to measure, as shown in the table above.

Nominal	Over Frame
6'8.5" x 6'3"	2146 x 1971
7'0" x 6'4"	2234 x 1991
7'0" x 6'6"	2234 x 2041
7'0" x 7'0"	2234 x 2196
7'2.5" x 6'3"	2298 x 1971
7'2.5" x 6'6"	2300 x 2041

### THRESHOLD INSULATED DOUBLE DOORS



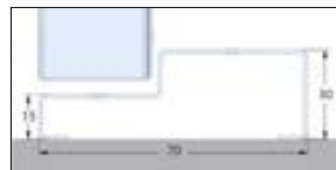
Standard open out ramped threshold

### THRESHOLDS SINGLE DOORS

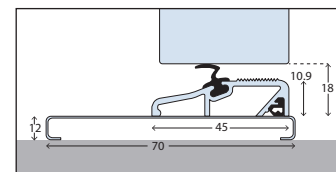


Standard open out 15mm low profile threshold

### THRESHOLD UNINSULATED DOUBLE DOORS

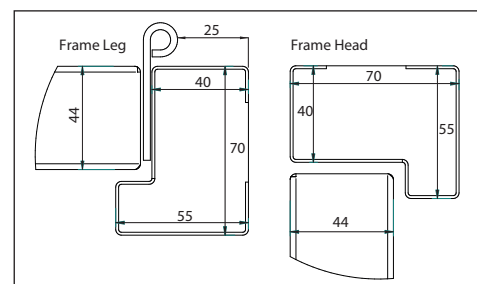


Standard 30mm open out rebated threshold (Optional on insulated doors, must be specified if required)



Standard inward opening threshold

### FRAME DETAIL



### IMPORTANT!

DuraPass door frame and door leaf components are manufactured to a tolerance of  $\pm 2.0\text{mm}$

Sizes illustrated are selected examples - all doors are made to measure.

The minimum door leaf width that can be supplied with a stay is 450mm.

Doors are available with left or right leading leaf at no extra cost.

**Fitting note:** To minimise the ingress of rain run-off between the foot of the door leaf and the door threshold consideration must be given the floor surface to which the door is fitted ensuring that water is able to drain freely away. This particularly important on inward opening single doors - see page 19 for details.



**ProtectaRoll**  
Motorised Shutters

# Motorised Shutters



**somfy**

## ProtectaRoll 44 Extruded Lath

165mm box 205mm box

GUIDE HEIGHT	OVER GUIDE WIDTH										
	1000	1250	1500	1750	2000	2250	2500	2750	3000	3250	3500
1000	888	935	980	1026	1077	1278	1323	1409	1459	1464	1518
1250	918	976	1026	1083	1133	1346	1396	1490	1542	1551	1615
1500	973	1038	1101	1165	1233	1452	1515	1617	1686	1739	1815
1750	1164	1238	1312	1386	1455	1529	1603	1751	1819	1847	1934
2000	1200	1279	1358	1438	1516	1595	1710	1829	1907	1935	2087
2250	1235	1326	1409	1499	1583	1709	1793	1921	2005	2097	2200
2400	1262	1357	1446	1542	1630	1761	1851	1984	2128	2171	2279



## ProtectaRoll 41 Foam Filled Lath

165mm box 205mm box

GUIDE HEIGHT	OVER GUIDE WIDTH								
	1000	1250	1500	1750	2000	2250	2500	2750	3000
1000	816	848	881	912	947	977	1045	1119	1151
1250	840	877	913	949	985	1021	1092	1170	1206
1500	885	929	972	1015	1060	1103	1182	1268	1310
1750	911	960	1006	1055	1101	1149	1231	1321	1368
2000	1127	1180	1230	1280	1333	1383	1436	1529	1580
2250	1151	1208	1262	1317	1372	1427	1483	1581	1634
2400	1168	1225	1284	1339	1399	1455	1515	1613	1671

## Standard Specification

- 44mm extruded aluminium slats or 41mm foam filled aluminium slats.
- 165mm box shutters < 1750mm high (colour matched to curtain).
- 205mm box shutters ≥ 1750mm high (colour matched to curtain).
- Somfy motors with push button limits.
- Non-override motors on shutters < 1700mm guide height.
- Locking override cover for 205mm boxes only.
- 65mm x 25mm guide channels (colour matched to curtain).
- Price excludes controls.
- Rocker switch or key switch control options.

## Standard Colours

WHITE  
RAL 9016

BLACK  
RAL 9005

ANTHRACITE  
RAL 7016

## Options

Exterior Wired Key Switch £104

Wired Rocker Switch £35

Group Command (Up to 4 motors) £210

Stand-Off Profile Kit Options – If your shutter needs to project forward to clear an obstruction, select a standoff profile kit options, see facing page for details:

Doors < 2000mm Stand-off 70mm, 90mm or 110mm £321

Doors > 2000mm Stand-off 70mm, 90mm or 110mm £394

Please note: Top fixing top profiles for the stand-off profile kits are supplied in 3 pieces when shutters are over 2.5 meters wide. Below 2.5 meters, the profile is supplied in 1 piece.



Rocker switch



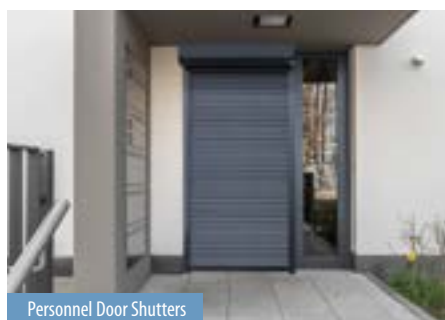
Key switch



Group Command  
(Each unit enables you to link up and synchronise up to 4 motors)



Window Shutters



Personnel Door Shutters



Large Opening Shutters



## Ordering

The shutter is fitted around the outside of the window or door unit. You must provide the following dimensions:

Measure the overall window/door unit width (not just the glazing)

Measure the overall window/door unit height (not just the glazing)

Measure the overall window/door unit projection from the wall

The shutter requires the following clearances:

**Sideroom:** Standard shutters: 70mm to each side  
Stand-off profile shutters: 90mm to each side

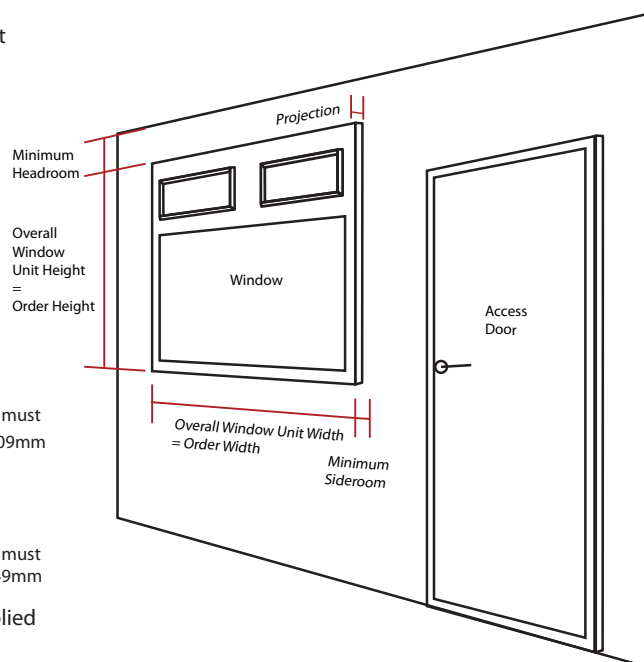
**Headroom:** 165mm box shutters < 1750mm high  
(+44mm for stand-off profile shutters for fixing tab)

If full opening is required, allow an additional 44mm for an extra slat that must be retained in guide when the shutter is fully open. 165mm + 44mm = 209mm

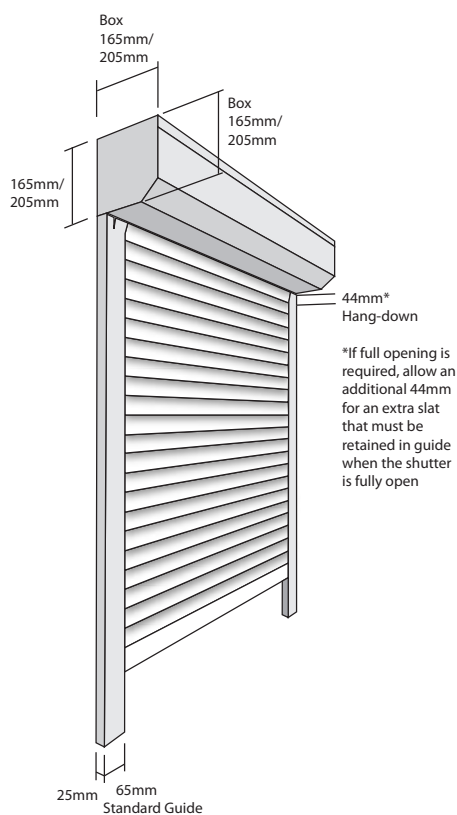
**Headroom:** 205mm box shutters ≥ 1750mm high  
(+44mm if ordered with stand-off profile for fixing tab)

If full opening is required, allow an additional 44mm for an extra slat that must be retained in guide when the shutter is fully open. 205mm + 44mm = 249mm

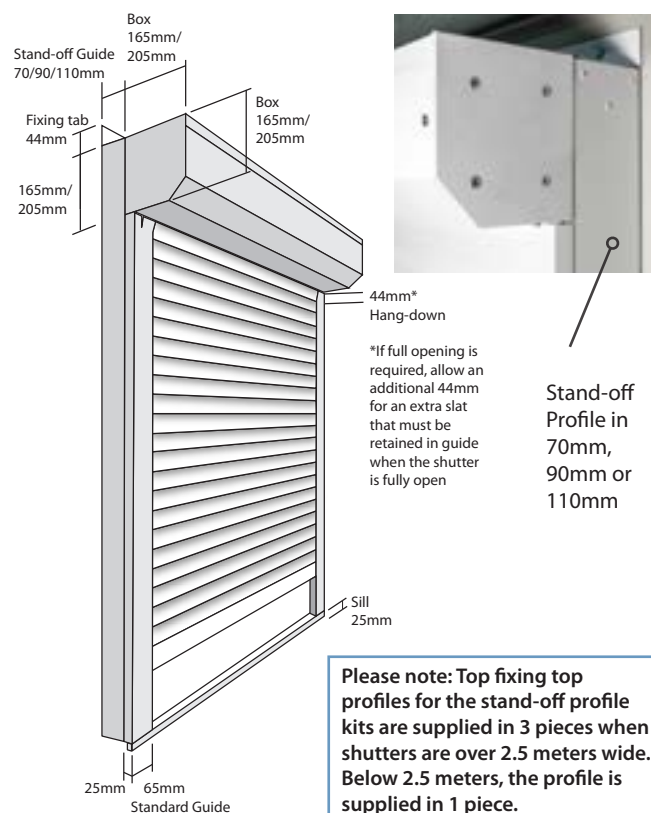
If the window/door projects from the wall, a stand-off profile kit can be supplied to allow the shutter to fix clear of the wall by 70, 90 or 110mm.



## Standard Shutter



## Shutter with stand-off profile kit



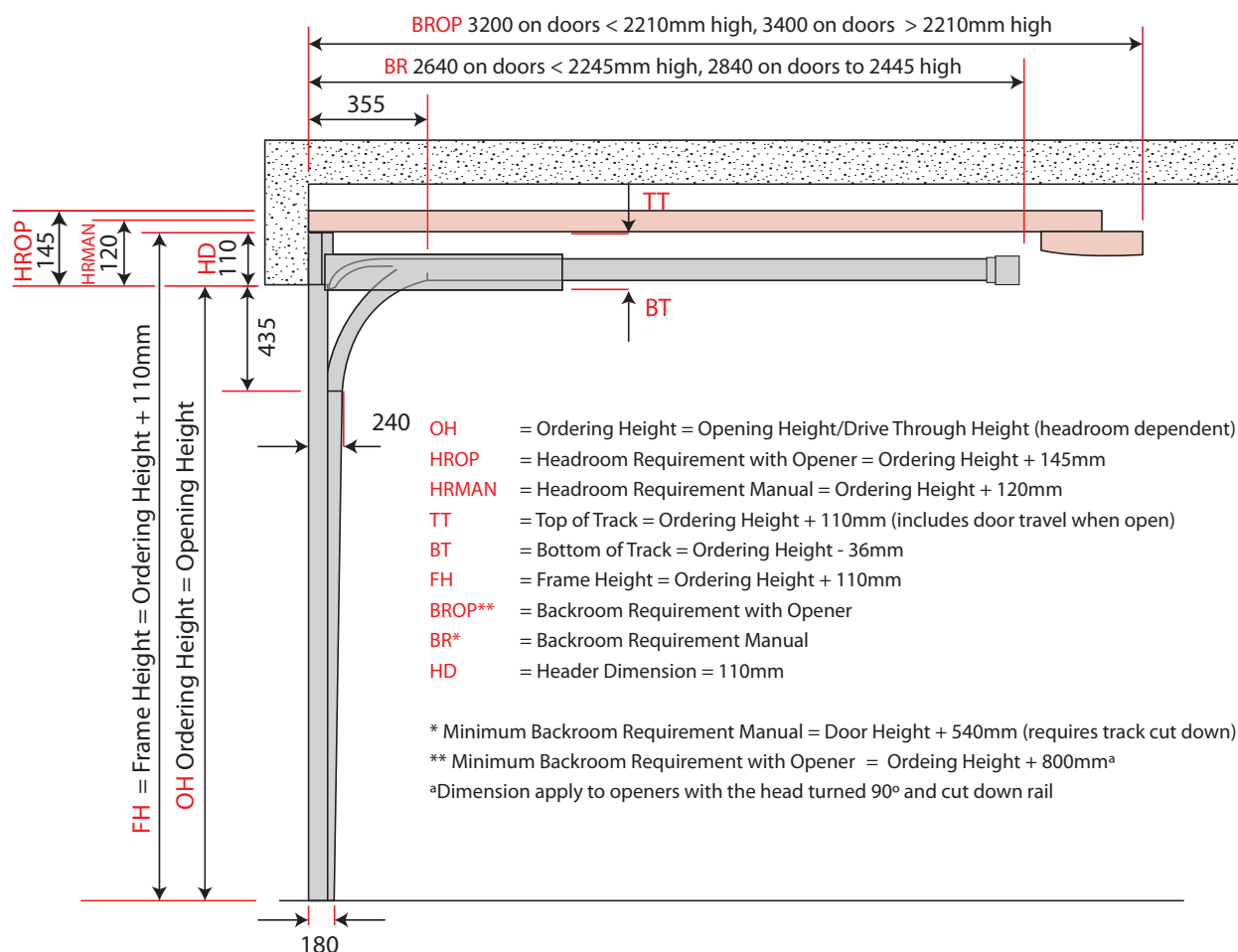
## Sills



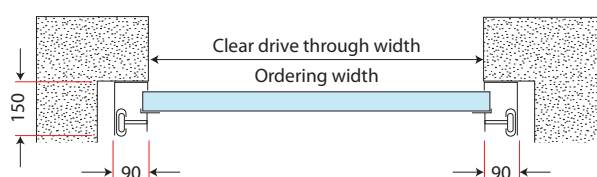
Window shutters supplied with the optional stand-off kit come with an integrated sill (left image, also shows stand-off profile kit) and door shutters are supplied with mini sills (right image) for the curtain to rest at the threshold level with no trip hazard.

# Side Extension Springs Technical Information

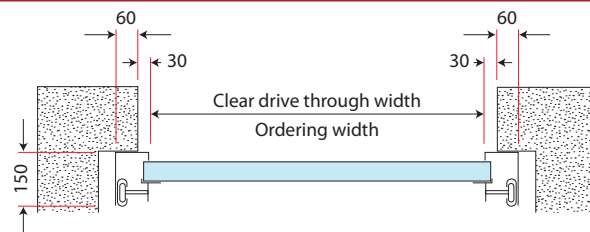
## Side Extension Springs



### Behind Reveal Fix

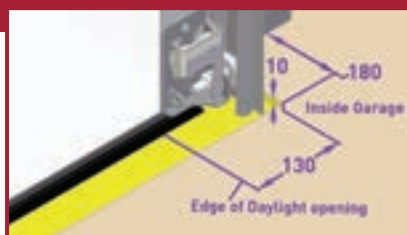


### Part Within Reveal Fix

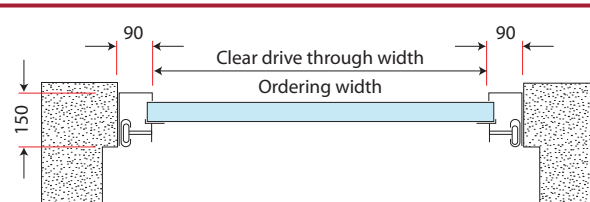


### Floor rebate

To help assist water draining away effectively from the door and prevent water ingress you must have a rebate (minimum 10mm) high behind the door threshold or where your door seal meets a level floor. If your floor is not rebated and not sloping away from the door you will be susceptible to water ingress as water will not be able to drain away effectively.



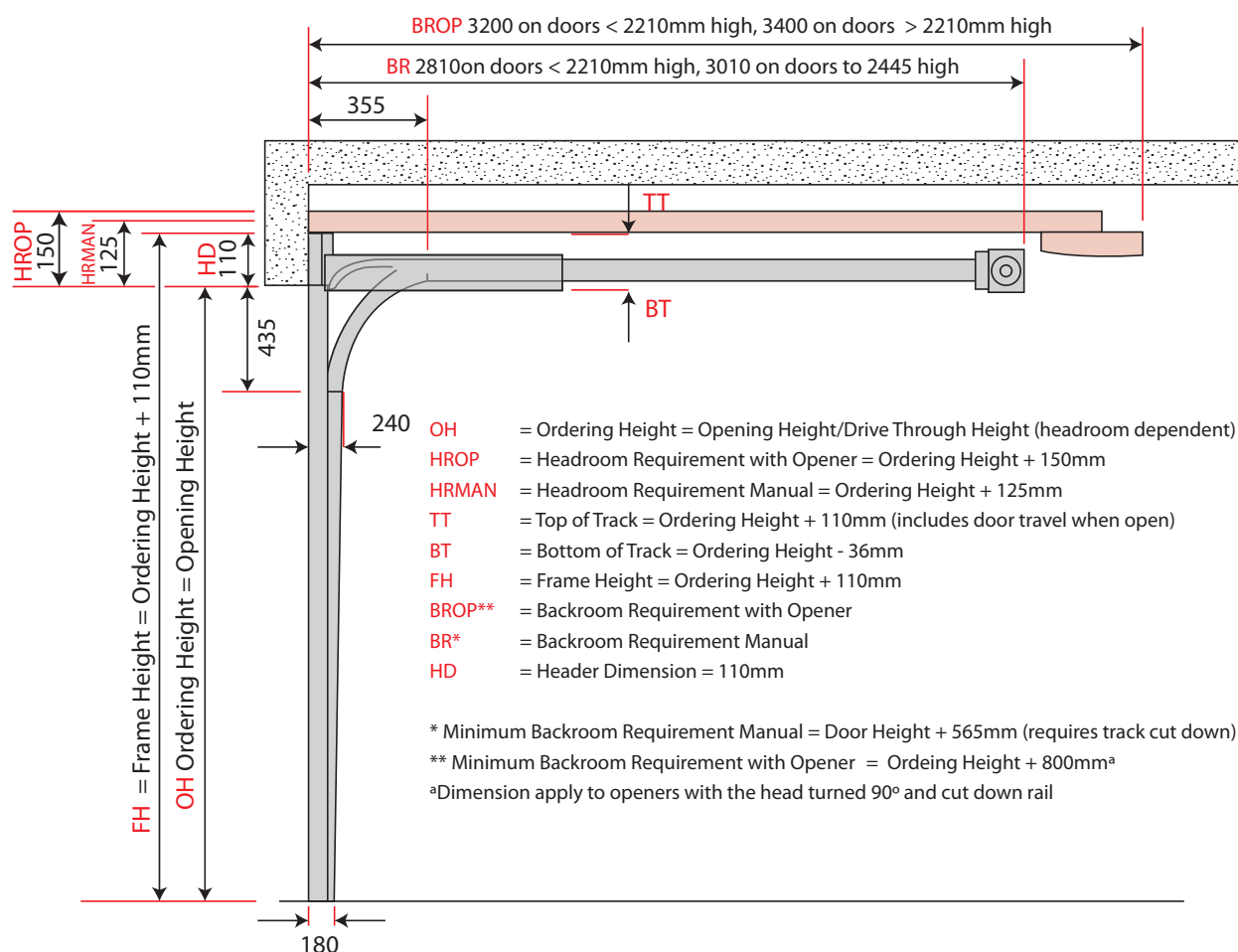
### Within Reveal Fix With Frame Covers



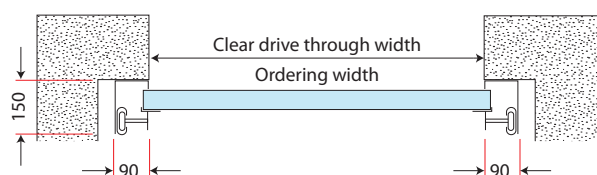
For "within the reveal fix" we recommend a minimum of 5mm fitting clearance each side, 10mm in total for brickwork coursing tolerance. For the door ordering size deduct 190mm from the narrowest point of the opening width. We also recommend an allowance of an additional 10mm clearance in height (subject to site conditions).

# Rear Mount Torsion Springs Technical Information

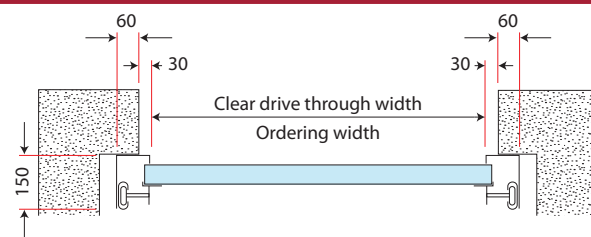
## Rear Mount Torsion Springs



### Behind Reveal Fix

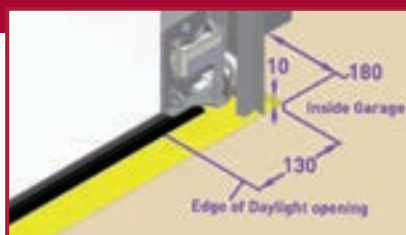


### Part Within Reveal Fix

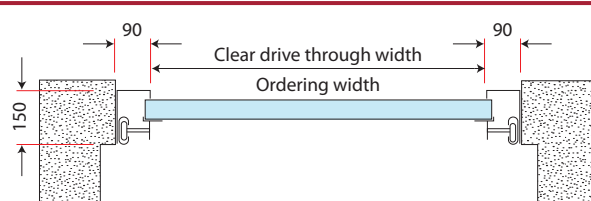


### Floor rebate

To help assist water draining away effectively from the door and prevent water ingress you must have a rebate (minimum 10mm) high behind the door threshold or where your door seal meets a level floor. If your floor is not rebated and not sloping away from the door you will be susceptible to water ingress as water will not be able to drain away effectively.

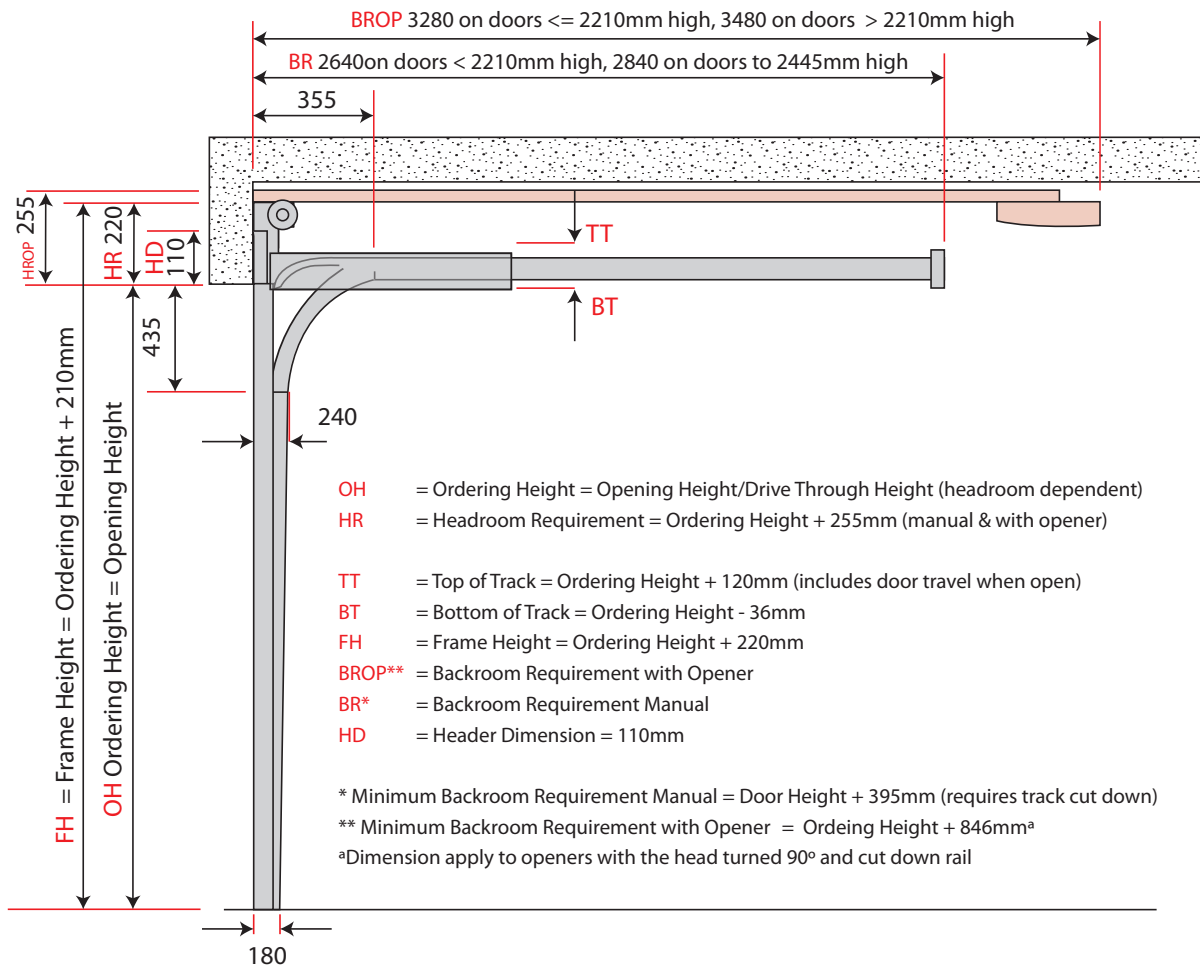


### Within Reveal Fix

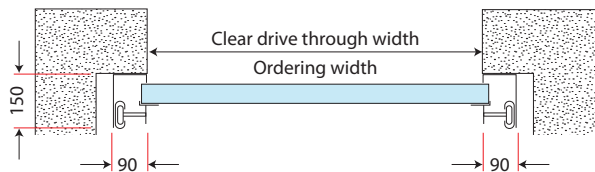


For "within the reveal fix" we recommend a minimum of 5mm fitting clearance each side, 10mm in total for brickwork coursing tolerance. For the door ordering size deduct 190mm from the narrowest point of the opening width. We also recommend an allowance of an additional 10mm clearance in height (subject to site conditions).

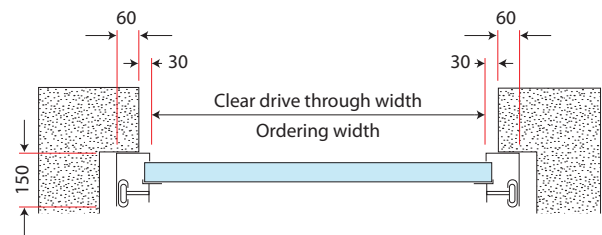
## Front Mount Torsion Springs



### Behind Reveal Fix

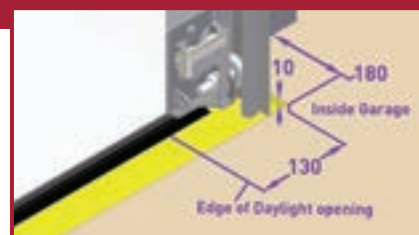


### Part Within Reveal Fix

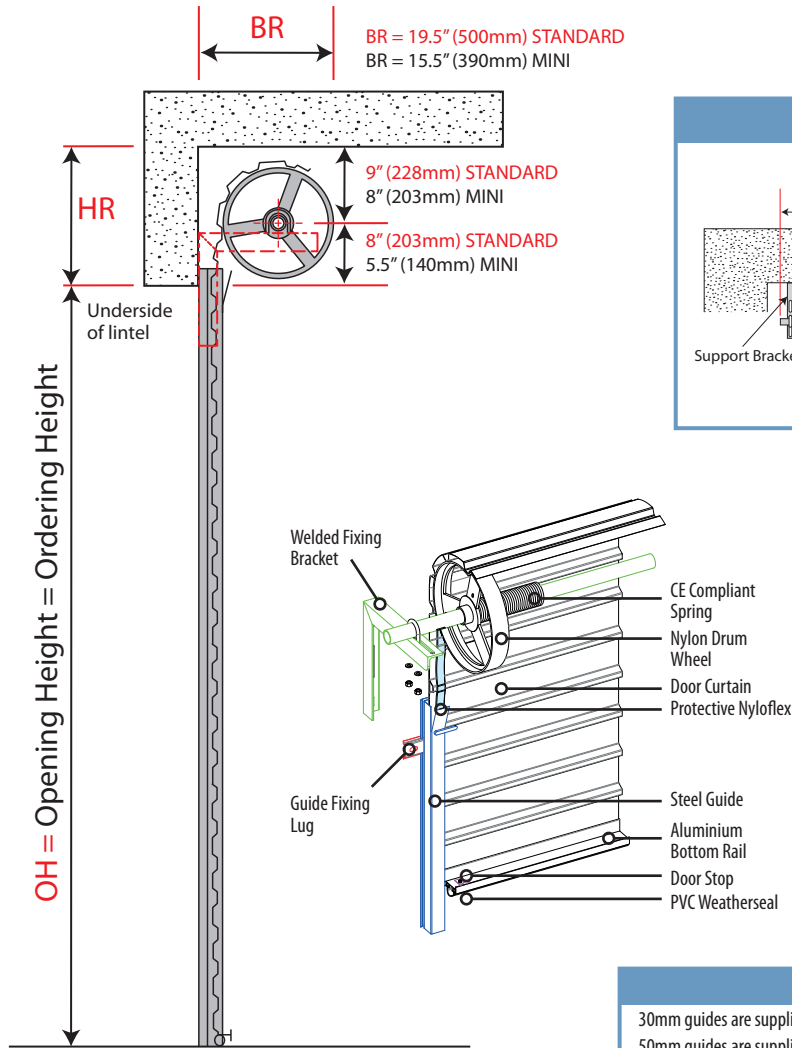


## Floor rebate

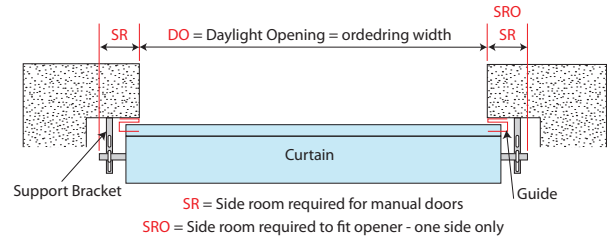
To help assist water draining away effectively from the door and prevent water ingress you must have a rebate (minimum 10mm) high behind the door threshold or where your door seal meets a level floor. If your floor is not rebated and not sloping away from the door you will be susceptible to water ingress as water will not be able to drain away effectively.



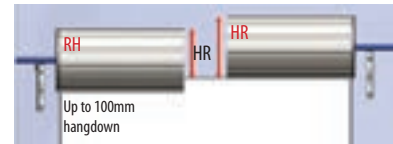
## DuraRoll Standard & DuraRoll Mini



### Behind Reveal Fix



### Reduced Headroom Option (RH)

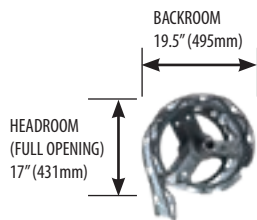


If headroom is restricted the door can be installed projecting into the opening reducing drive through height by up to 100mm.

DuraRoll Standard up to 8'0" (2438mm) high  
HR = 17" (431mm) can be reduced to RH = 13" (331mm)  
DuraRoll Standard over 8'0" (2438mm) high  
HR = 19" (483mm) can be reduced to RH = 15" (383mm)  
DuraRoll Mini  
HR = 13.5" (343mm) can be reduced to RH = 9.5" (243mm)

### Guides

30mm guides are supplied on doors up to 9'6" (2896mm) wide x 8'0" (2438mm) high  
50mm guides are supplied on doors over 9'6" (2896mm) wide and over 8'0" (2438mm) high



#### Standard DuraRoll - standard brackets 30mm guides

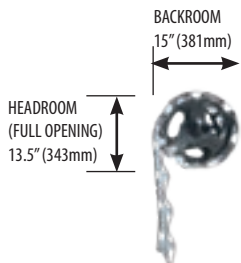
HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM
HR	SR	SRO	BR
17" (431mm)	3.75" (95mm)	5" (125mm)	19.5" (495mm)

On doors 8'-10' high a minimum of 19" (483mm) headroom is required.  
Doors with 50mm guides require an additional 20mm sideroom.

#### Standard DuraRoll - notched brackets 30mm guides

HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM
HR	SR	SRO	BR
17" (431mm)	3.00" (76mm)	5" (125mm)	19.5" (495mm)

On doors 8'-10' high a minimum of 19" (483mm) headroom is required.  
Doors with 50mm guides require an additional 20mm sideroom.



#### Mini DuraRoll - standard brackets 30mm guides

HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM
HR	SR	SRO	BR
13.5" (343mm)	3.75" (95mm)	6.75" (170mm)	15" (381mm)

DuraRoll Mini Roller is available up to 10' x 7' (3048 x 2134mm).  
Doors with 50mm guides require an additional 20mm sideroom.

#### Mini DuraRoll - notched brackets 30mm guides

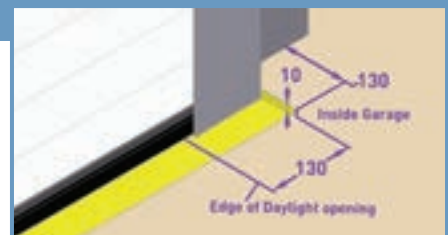
HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM
HR	SR	SRO	BR
13.5" (343mm)	3.00" (76mm)	6.75" (170mm)	15" (381mm)

DuraRoll Mini Roller is available up to 10' x 7' (3048 x 2134mm).  
Doors with 50mm guides require an additional 20mm sideroom.

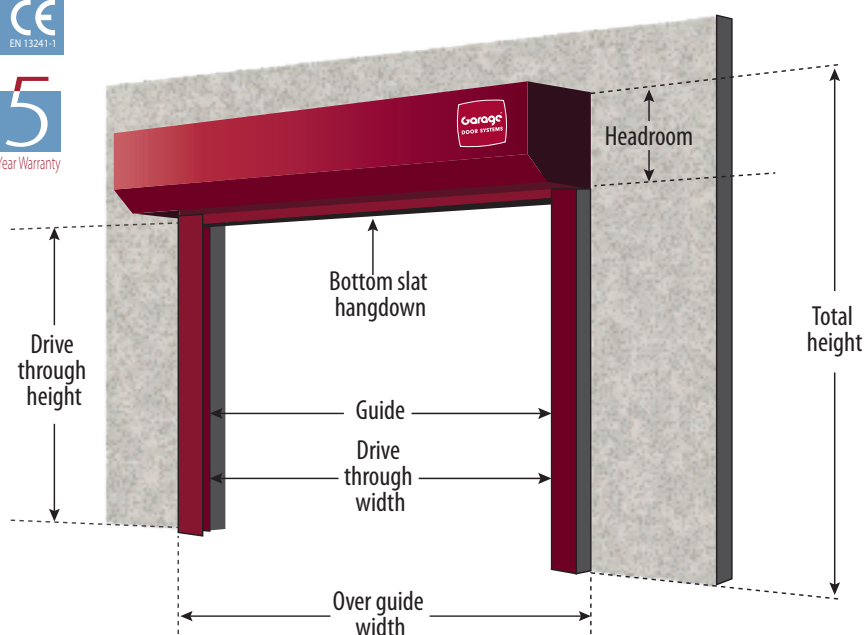
## Floor rebate

To help assist water draining away effectively from the door and prevent water ingress you must have a rebate. If your floor is not rebated and not sloping away from the door you will be susceptible to water ingress as water will not be able to drain away effectively.

- 10mm minimum high rebate behind the door threshold or where your door seal meets a level floor.
- It must run 130mm past the opening to accommodate the guides
- It must run 130mm into the opening to accommodate the guides.

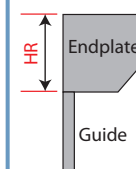


## ThermaRoll 77 & ThermaRoll 55



Ordering Height = Guide Height  
 Ordering Width = Over Guide Width  
 Total Height = Guide Height + Headroom

### Headroom & drive through height



ThermaRoll 77

HR = 300mm for guide heights < 2600mm high

HR = 360mm for guide heights > 2600mm high

Available drive through height = guide height - 77mm

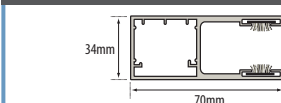
ThermaRoll 55

HR = 205mm for all guide heights

Available drive through height = guide height - 55mm

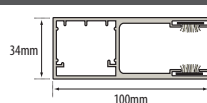
## Guides & drive through width

70mm Guides: ThermaRoll 77 up to 3000mm wide x 2700mm high



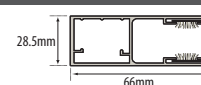
Available drive through width = Over guide width - 140mm

100mm Guides: ThermaRoll Doors all widths



Available drive through width = Over guide width - 200mm

66mm Guides: ThermaRoll 55 Doors

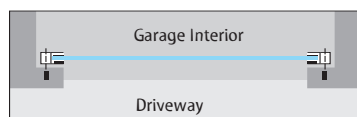


Available drive through width = Over guide width - 132mm

## Installation options

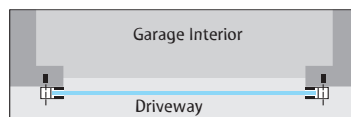
### INTERNAL FACE FIXING

The door is fitted to the back of the opening without the need for a timber frame. This allows for the maximum drive through width and height depending on available headroom.



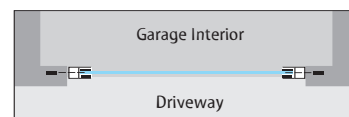
### EXTERIOR FACE FIXING

In some cases it may be necessary to fit the door to the outside of the garage. The ThermaRoll 55 with full box system makes this possible.



### REVEAL FIXING

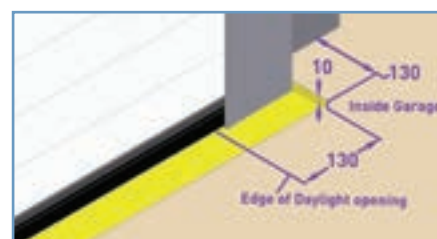
This option allows the door to be fitted between the reveals maximising available space within the garage or for garages where there is no available side room. If the roll is going to be visible from the outside the 90° back box must be installed.



## Floor rebate

To help assist water draining away effectively from the door and prevent water ingress you must have a rebate. If your floor is not rebated and not sloping away from the door you will be susceptible to water ingress as water will not be able to drain away effectively.

- 10mm minimum high rebate behind the door threshold or where your door seal meets a level floor.
- It must run 130mm past the opening to accommodate the guides
- It must run 130mm into the opening to accommodate the guides.





# The best performance for your door



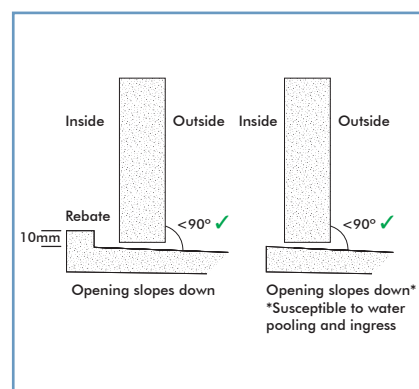
## Floor Level

Should the leading edge of your garage door or side door not meet an even level surface, you will experience gaps at points across the span of your garage opening when the door is closed. The images below show gaps resulting from an uneven threshold.

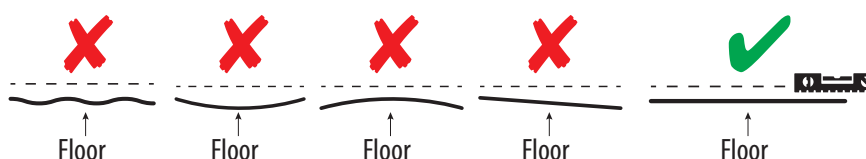
To help assist water draining away effectively from the face of your door and prevent water ingress, you must have a rebate (minimum 10mm) high behind the door threshold or where your door seal meets a level floor. If your floor is not rebated and not sloping away from the face of your door you will be susceptible to water ingress as water will not be able to drain away effectively.

Your Garage Door Systems professional installer will provide you with solutions to best overcome this.

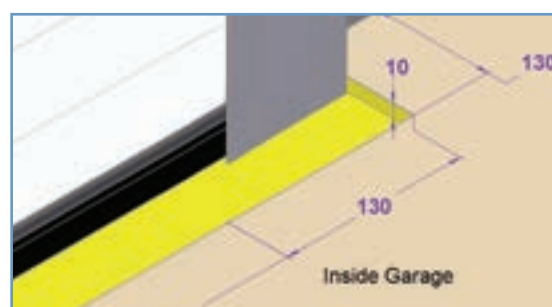
Allow for a floor rebate behind a level floor opening for improved weather protection



A level floor with rebate will help achieve the most effective seal.



To avoid this you need a rebate!



See the technical information for each door for recommended rebate dimensions.

# How to care for your door

## All doors & shutters

### How to clean and care for your door and its finish

Keeping your door looking its best doesn't require a great deal of time and requires no special skills! The most important thing is keeping your door clean.

**Cleaning:** Your door should be washed with a quality car shampoo every two months to prevent the build up of dirt, salt, grit and other corrosive substances to help maintain the aesthetic appearance of your door.

All other components must be brushed down every six months to prevent the build up of dirt, salt, grit and dust.



If your door is installed in an area prone to coastal corrosion from airborne salts, your door should be cleaned monthly. **ThermaRoll roller doors & ProtectaRoll Shutters** - Every month you need to open the door (to separate the slats) and clean in between each one - particles of salt can become trapped between the slats, creating a corrosion risk.

**All doors** - Clean thoroughly after bird droppings or any substance such as salt, dirt, airborne particles other than rain have found their way onto the surface of the door. This is especially important if you power wash your driveway and splash dirt/grit onto the door curtain - dirt/grit will become trapped between the front and rear of the door when operating that will lead to surface marking/scuffs.

Make sure you regularly check your door and observe the directed cleaning intervals. By removing dirt, salt and grit you reduce the possibility of staining and scratching of the door surface and parts that can lead to corrosion. The images below illustrate issues that can arise through a lack of cleaning and care.



**Never use a powerhose/jetwash to clean your garage door.**



**If your door has a lock, do not oil the lock cylinder, only lubricate with a graphite dust lubricant.**



Scratches and scuffs caused by allowing grit/dirt to remain on the curtain.



Open your ThermaRoll door and clean between slats.



Remove dirt splashed up your door curtain after power washing driveway.



Salt corrosion caused by salt trapped between slats.

# The life of a garage door – things to expect over time – “the big small print”

**Over the life of your door or shutter there are, as with any moving item that has surfaces which make contact with other surfaces as it operates, areas that will show wear as the product ages.**

As a garage door/shutter is a mechanical product, regular servicing and routine maintenance by approved specialist installation engineers is recommended to prolong the longevity of the product and also to ensure it is safe throughout the products' useful life.

## **Moving parts and curtain marking**

Over time, the rolling action of the door/shutter curtain against locking rings, straps, the door barrel, the curtain against itself as it rolls and dust and debris on the curtain will create marking to the surface of the door on all colours of door. Marking to both sides of a DuraRoll roller door and ThermaRoll roller door is normal and not considered a product defect.

Other contact areas on all doors, such as door seals and guides may also create marking. This does not constitute a fault, it is a characteristic of all roller doors and other door types. It does not affect performance and is not considered a warranty issue.

## **Thresholds and the opening**

Should the opening into which the door is fitted and, in particular, the threshold onto which the door closes be uneven, the performance of safety sensors will be affected. If the threshold or opening become degraded or uneven after installation, the performance of safety sensors, weather sealing and operation of the door will be affected. Both instances are not considered warranty issues.

All these effects can be minimised but not eliminated by caring and maintaining your door in accordance with the information provided on the previous page.



## Warranty

All Garage Door Systems Limited garage door products' are independently tested and certified to comply with the highest safety requirements and performance characteristics or the European Safety Norms EN 13241-1. This is our commitment to providing products that are both safe and durable. The following section covers the warranty periods and the conditions associated with them.

**All warranties apply from the original date of purchase.**

### DuraRoll Steel Roller Garage Doors

Garage Door Components (Excludes Locks & Consumables)*	5 years	✓
Garage Door Plastisol Colours	10 years	✓
Garage Door Foil Colours	5 years	✓
Garage Door Locks	2 years	✓

### DuraTherm Sectional Garage Doors

Garage Door Components (Excludes Locks & Consumables)*	5 years	✓
Garage Door Factory Finished Colours	10 years	✓
Garage Door Custom Painted & RAL Colours	5 years	✓
Garage Door Locks	2 years	✓

### ThermaRoll Roller Garage Doors

Garage Door Components (Excludes Consumables)*	5 years	✓
Garage Door Foil Colours	10 years	✓
Garage Door Factory Finished Colours	5 years	✓
Garage Door Locks	2 years	✓

### DuraPass Side Hinged Doors

Garage Door Factory Finished Colours**	10 years	✓
Garage Door Components Residential Use	2 years	✓
Garage Door Components Non-Residential Use	1 year	✓

### Automation

Manufacturing Defect	2 years	✓
LM 100EVF Drive Motor	8 years	✓
LM 80EVF Drive Motor	6 years	✓
LM 60EVF Drive Motor	5 years	✓
LM 55EVS Drive Motor	4 years	✓
LM 750EV Drive Motor	5 years	✓

### ProtectaRoll Shutters

Manufacturing Defect	1 year
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**Consumable Items** - are not included within warranty terms & conditions: Hand transmitters, light bulbs, fuses & batteries.

\*2 years for garage doors over 4292mm wide x 2159mm high (14'1" x 7'1" high).

\*\* For perforation through from the weather side due to corrosion only. The door must be cleaned in accordance with the care and maintenance instructions.

At least 10% of the overall door surface area must be impacted. Chips, scratches, rubbing or scuffing, which result in cosmetic or surface corrosion, or natural fade or weathering (UV radiation and/or coastal conditions...etc) of the finished surface are not covered in this warranty.

The corrosion of swarf filings or other air borne particles, rusting or staining of the panel is not considered panel rust.

These are key parts of the full terms and conditions which are available in a complete form in the customer care booklet.



Garage Door Systems Limited Wakehurst Ind. Est. Ballymena BT42 3AZ

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RoI: Tel: 1850 510 510 Fax: 028 2564 4030

UK: Tel: 0870 242 3 242 Fax: 0800 085 2741

Email: [info@garagedoorsystems.co.uk](mailto:info@garagedoorsystems.co.uk)

Web: [www.garagedoorsystems.co.uk](http://www.garagedoorsystems.co.uk)

Authorised Specialist

Price List 05/23 Issue 1

Garage Door Systems operates a policy of continuous product development and reserves the right to alter specifications to product design features, product functionality, other product specifications and product manufacture without notification. All specifications are correct at time of publication, errors and omissions excepted.

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